

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF INLET ASSEMBLY COMPONENT MAINTENANCE MANUAL 71-11-01

REVISION NO. 18 DATED MAR 01/03

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

1002-1037,1059-1082L

DESCRIPTION OF CHANGE

Updated Illustration Parts List to reflect the current engineering drawing.

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HIGHLIGHTS

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JT9D-7R4 INLET COWL ASSEMBLY
PART NUMBER 314T3010-1,-13,-15

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

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TITLE PAGE

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR B10013	JUL 10/81
		PRR B10059	JUL 10/81
		PRR B10135	JUL 10/81
		PRR B10025	JAN 10/84
		PRR B10219	JAN 10/84
		PRR B10529	JAN 10/84
		PRR B10722	JAN 10/84
		PRR B10362	JUL 10/84
		PRR C12203	JAN 10/85
		PRR C12029	JAN 10/85
		PRR B10750	JAN 10/85
		PRR B11349	OCT 10/85
		PRR C12029	OCT 10/85
71-0034			JAN 10/87
71-0022		PRR C12320	JUL 10/87
			OCT 01/87
		PRR C12332	OCT 01/87
		PRR C12320-1	JUL 01/88
71-0022,R4			APR 01/92

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*1044	MAR 01/03	01.1	*1080F	MAR 01/03	01.1
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INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Assembly

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INLET ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The inlet assembly forms an entry duct which is designed to ensure optimum entry of air to the engine under varying conditions of aircraft operation. The structure consists of an outer honeycomb structure, an inner acoustic panel, and a leading edge skin assembly. A TAI duct assembly brings hot air from the engine to the leading edge skin assembly to prevent icing. A PT1/TT1 electronic probe measures inlet temperature and pressure.

2. Leading Particulars (approximate)

Length -- 58 inches
Diameter -- 109 inches
Weight -- 530 pounds

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DISASSEMBLY

1. Use standard industry practices for disassembly of this component plus additional procedures as follows.

NOTE: All item numbers refer to IPL Figure 2.

NOTE: Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs and restore the unit to serviceable condition.

CAUTION: REMOVE DOOR ASSEMBLY (580A) WITH CARE TO AVOID DAMAGE TO PARTS. DOOR ASSEMBLY (580A) IS NOT AN ACCESS DOOR.

2. Note location and thickness of shims (633, 634, 635, 637) for reference in assembly of components.
3. Remove Thermal Anti-Icing (TAI) tube assembly (205, 218), if necessary, as follows:
 - A. Remove adapter (208, 222) by removing bolts (206, 219, 220), and filler (224, 225).

NOTE: Only TAI tube assembly (218) has fillers (224, 225).
 - B. Slide TAI tube (210, 223) out through inlet cowl bulkhead.
 - C. Remove periseal (211, 226) if replacement is necessary.
4. Remove inner acoustic panel assemblies (650A thru 650D, 650F, 650G) per Repair 3-1.

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DISASSEMBLY

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CAUTION: DO NOT VAPOR DEGREASE GRAPHITE/ARAMID EPOXY STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE, AND TRICHLOROETHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO GRAPHITE/ARAMID EPOXY STRUCTURES.

1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1,1,1-TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

1. Clean all parts in accordance with standard industry practices (Ref 20-30-03) except for the following graphite/aramid epoxy structures:
 - A. Panel assembly (160, 160A, 160B, 160C, 172, 172A, 172B, 172C, IPL Fig. 2).

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CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.

NOTE: All item numbers refer to IPL Figure 2.

2. Penetrant check per 20-20-02 -- Tube assembly (205, 218), fitting (255), tees (335, 340), splices (465, 470, 475, 520), skins (480, 485, 490, 495), duct (515), doubler (530) and rings (546, 548).
3. Check honeycomb and bonded parts for evidence of delamination, internal water scratches, and contour defects.

- A. If you see delamination or impact damage on a visual check, do an ultrasonic inspection or a tap test to find all of the damage.

NOTE: For the tap test use a solid metal disk and tap the surface area lightly but firmly. Void areas will produce a dull sound as opposed to a sharp ring on a solid bonded area. Refer to 767 Nondestructive Test Manual, Part 1, 51-05-01.

- B. Examine areas suspected of containing water radiographically or by thermography as shown in 767 Nondestructive Test Manual, Part 9, 51-00-01.

4. Refer to 767 Structural Repair Manual 54-10-01 for allowable damage data.

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CHECK

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REPAIR – GENERAL1. Content

- A. Repair, refinish, and replacement procedures, as applicable, are included in separate repair sections as follows:

<u>P/N</u>	<u>NOMENCLATURE</u>	<u>REPAIR</u>
314T3011	PANEL ASSY	1-1
314T3016	FITTING INSTL	2-1
314T3010	INLET ASSY	3-1
- - -	MISCELLANEOUS PARTS	4-1

2. Standard Practices

- A. Refer to the following standard practices, as applicable, for details of procedures in individual repairs.

20-30-02 Stripping of Protective Finishes
 20-30-03 General Cleaning Procedures
 20-41-01 Decoding Table for Boeing Finish Codes
 20-41-02 Application of Chemical and Solvent Resistant Finishes
 20-42-04 Application and Repair of Interior Decorative Finishes
 20-43-01 Chromic Acid Anodizing
 20-50-01 Bolt and Nut Installation
 20-50-12 Application of Adhesives

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Adhesive -- Type 60 (Ref 20-50-12)
 B. Coating -- Teflon filled, BMS 10-86, type 1, white (Ref 20-60-02)
 C. Coating -- Ablative, MA-25S, sprayable type 1 or trowelable type 2, (Ref 20-60-04)
 D. Enamel -- BMS 10-11, type 2, BAC702 white gloss (Ref 20-60-02)
 E. Enamel -- BMS 10-60, type 2 gloss (Ref 20-60-02). Color per airline color scheme
 F. Primer -- BMS 10-11, type 1 (Ref 20-60-02)

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- G. Primer -- DeSoto high temperature polyurethane (Ref 20-60-02)
- H. Primer -- Aluminized epoxy, 463-6-4 (Ref 20-60-02)
- I. Primer -- BMS 10-79, type 2 (Ref 20-60-02)
- J. Surfacer -- Dexter 8-W-5 (Ref 20-60-02)

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4. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

—	STRAIGHTNESS	⊕	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
▭	FLATNESS	∅	DIAMETER
⊥	PERPENDICULARITY (OR SQUARENESS)	S ∅	SPHERICAL DIAMETER
//	PARALLELISM	R	RADIUS
○	ROUNDNESS	SR	SPHERICAL RADIUS
⊙	CYLINDRICITY	()	REFERENCE
⌒	PROFILE OF A LINE	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
△	PROFILE OF A SURFACE	DIM	
◎	CONCENTRICITY	-A-	DATUM
≡	SYMMETRY	Ⓜ	MAXIMUM MATERIAL CONDITION (MMC)
∠	ANGULARITY	Ⓛ	LEAST MATERIAL CONDITION (LMC)
↗	RUNOUT	Ⓢ	REGARDLESS OF FEATURE SIZE (RFS)
↗↗	TOTAL RUNOUT	Ⓟ	PROJECTED TOLERANCE ZONE
⊓	COUNTERBORE OR SPOTFACE	FIM	FULL INDICATOR MOVEMENT
∇	COUNTERSINK		

EXAMPLES

— 0.002	STRAIGHT WITHIN 0.002	◎ C ∅ 0.0005	CONCENTRIC TO C WITHIN 0.0005 DIAMETER
⊥ B 0.002	PERPENDICULAR TO B WITHIN 0.002	≡ A 0.010	SYMMETRICAL WITH A WITHIN 0.010
// A 0.002	PARALLEL TO A WITHIN 0.002	∠ A 0.005	ANGULAR TOLERANCE 0.005 WITH A
○ 0.002	ROUND WITHIN 0.002	⊕ B ∅ 0.002 Ⓢ	LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
⊙ 0.010	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	⊥ A ∅ 0.010 Ⓜ 0.510 Ⓟ	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
⌒ A 0.006	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A	2.000	EXACT DIMENSION IS 2.000
▭ A 0.020	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	

(NOTE THAT **⌒ A 0.020** MAY ALSO APPEAR AS **▭ 0.020 A**)

**True Position Dimensioning Symbols
Figure 601**

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INNER ACOUSTIC PANEL ASSEMBLY – REPAIR 1-1

314T3011-1, -138, 275, -312, -373, -433
015T0261-8, -9, -10, -11

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Hook and Pile Assembly (12) Replacement (IPL Fig. 2)

- A. Remove old hook and pile assembly from panel assembly (650A thru 650D, 650F, 650G).
- B. If necessary, remove pad (17) from panel assembly.
- C. Clean panel assembly completely of old bonding material.
- D. Assemble new hook and pile assembly by sewing pile (14) to hook (15) on one end only. Sew using nylon thread and stitch type 301 or 304.
- E. Bond pad (17), if removed, to panel assembly using type 60 adhesive per 20-50-12.
- F. Bond hook and pile assembly, with hook (15) against panel assembly, to pad and panel assembly using type 60 adhesive per 20-50-12.

2. Refinish

3. A. Upper/lower panel assembly (735, 740, 745) -- Apply aluminize epoxy primer (SRF-14.963) on the exposed surface of the perforated skin after bonding. Overspray on edges allowed. Apply BMS 10-11, type 1 primer (F-20.02) on the remaining surfaces including the potted edges.

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FITTING INSTALLATION - REPAIR 2-1

314T3016-1, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing (395) Replacement (IPL Fig. 2)
 - A. Remove bushing.
 - B. Install bushing per 20-50-03.
 - C. Fillet seal entire periphery of bushing flange using BMS 5-95 sealant.
2. Filler (400) Replacement (IPL Fig. 2)
 - A. If needed remove old filler.
 - B. Install new filler and machine hole in line with hole in inlet assembly. Diameter to be 0.4997-0.5003 inch with a surface roughness of 63 microinch.
3. Refinish
 - A. Filler (400) -- Chromic acid anodize, type 1 (F-17.04) and apply DeSoto high temperature polyurethane primer (F-19.43) all over. Material: Aluminum Alloy.
 - B. Chemically treat all surfaces (colored film) (F-17.07). Apply DeSoto high temperature polyurethane primer (F-19.43) all over. Material: Aluminum Alloy.

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INLET ASSEMBLY – REPAIR 3-1

314T3010-1, -13, -15

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Inner Acoustic Panel Assembly (650A thru 650D, 650F), Upper Panel Assembly (735, 735B, 735C, 735E), Lower Panel Assembly (740 thru 740B, 740D), LH Panel Assembly (745 thru 745B, 745D) Replacement (IPL Fig. 2)

A. General

- (1) To preclude the use of special tooling, the recommended repair procedure is to remove only one panel assembly (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) from the inner acoustic panel assembly (650A thru 650D, 650F, 650G) at a time. The aft bulkhead assembly (550) must be completely removed each time a panel assembly (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) is removed.

NOTE: For this reason, it is recommended to position the inlet cowl in the nose down position during repair.

- (2) Retaining the inlet lip assembly (405) and adjacent panels in-place provides for axial and radial alignment between the inlet lip assembly and bulkhead assembly.

B. Remove upper and lower skin panel assemblies (160, 260), if installed.

C. Remove tee (335, 340) by removing bolts (295).

D. Remove thermal anti-icing tube (210, 223) (refer to DISASSEMBLY Section).

E. Remove bolts (410, 415) and collars (420) common to lip assembly (405) and the individual panel assembly (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) being removed.

F. Remove bolts (717, 722, 727) and collars (719, 724, 729) common to splices (720, 725, 730) and the individual panel assembly (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) being removed.

NOTE: To facilitate disassembly, a parting agent and a removable faying surface sealant (BMS 5-79, BMS 5-95 optional) were applied to the splice (720, 725, 730) when the panel assemblies (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) were initially installed.

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- G. Remove bolts (556, 557), collars (558) and rivets (555) common to all panel assemblies (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) and remove the aft bulkhead assembly (550). The individual panel assembly (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) can now be removed.

NOTE: Bolts (556, 557) have been installed with wet BMS 5-79 sealant (BMS 5-95 optional), including sealant under the head and fillet seal collars.

To facilitate disassembly, a parting agent and a removable faying surface sealant BMS 5-79, (BMS 5-95 optional) were applied to the attach ring of the aft bulkhead assembly when the panel assemblies were assembled. Constant upward force is required to separate and raise the aft bulkhead from the assembly. Wooden or plastic wedges may be driven in-between the parts, with care, to aid in separation.

Exercise care in work techniques as not to move or shift the Inlet assembly when panels or aft bulkhead have been removed, as motion may cause misalignment between the bulkhead, panels, and/or lip skin.

Shims (633, 634, 635, 637) were installed with BMS 5-79 sealant (BMS 5-95 optional) which may cause them to be attached to either the aft bulkhead assembly or the panel assembly. They will need to be located for reuse or thickness reference during assembly.

CAUTION: WHEN INSTALLING A REPLACEMENT PANEL, THE EXISTING TWO PANELS MUST BE INSTALLED, ALONG WITH THE AFT BULKHEAD, TO MEET GAP AND STEP REQUIREMENTS BEFORE TRANSFERRING EXISTING FASTENER HOLES TO THE NEW PANEL.

- H. Temporarily install a replacement panel assembly and the aft bulkhead assembly onto the inlet assembly (1A, 1B, IPL Fig. 1 and 2) and position to obtain gaps, clearances, and edge margin shown in Fig. 601 and 702, Sheet 1, View D-D.

Note: Three sides of panels are trimmed net dimensions. Only the forward end has excess which may require trimming to meet gap requirements of Fig. 601.

- I. Transfer fastener hole locations from existing structure to the new panel.

- J. Drill fastener holes full size as follows:

(1) Bolts (410, 415) -- 0.190/0.194-inch diameter hole

(2) Bolts (556, 557) -- ream existing 0.218/0.229 diameter holes to 0.250/0.254-inch diameter holes

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COMPONENT
MAINTENANCE MANUAL

- (3) Bolts (717, 722, 727) -- Ream existing 0.218/0.229-inch diameter holes to 0.250/0.254 inch
- (4) Rivet (555) -- 0.191/0.202-inch diameter hole

NOTE: All holes in replacement panels require 100 degrees countersink.

- K. Assemble panel assemblies (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) and TAI duct (210, 223) (Ref ASSEMBLY section).

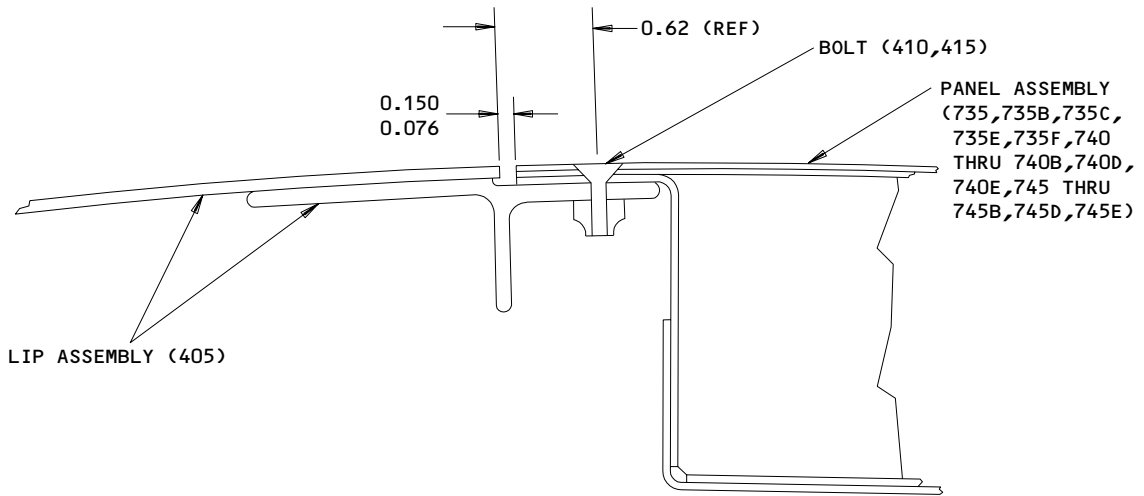
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REPAIR 3-1

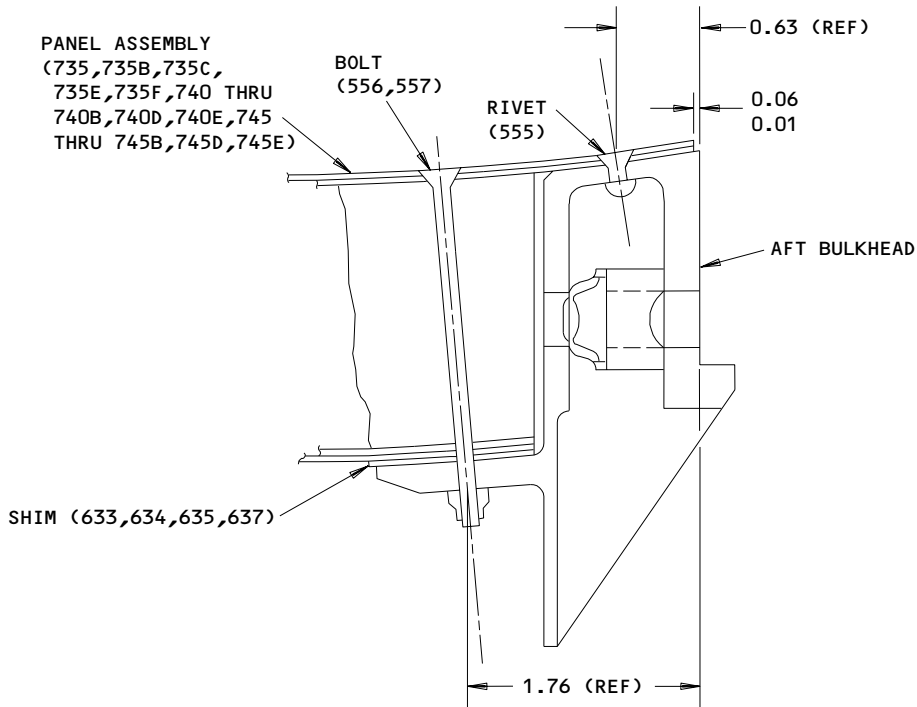
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FORWARD END OF INLET COWL



AFT END OF INLET COWL

ALL DIMENSIONS ARE IN INCHES
 ALL ITEM NO'S REFER TO IPL FIG. 2

Inner Acoustic Panel Assembly Data
 Figure 601

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01.1

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MISCELLANEOUS PARTS - REPAIR 4-1

1. Repair of these parts consists of restoration of original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 2</u> Inlet assy (1A,1B, 2C,2F,2G,2H,2J,2K, 2U,2V,2W,2X,2Z), Panel (5B)	Aluminum alloy	Chromic acid anodize, type 1 (F-17.04). Apply one coat BMS 10-79, type 2, primer (F-19.46). Apply one coat BMS 10-60, type 2, gloss enamel *[1], entire surface. Refinish exterior surface and edges using BMS 10-11, type 2 enamel *[1].
Bracket (137), Shim (390), Angle (632A,632G)	Aluminum alloy	Chemically treat (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.06), all over.
Panel (175)	Aluminum alloy	Chemically treat (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.06). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss (F-21.03), all over.
Fitting (255)	Aluminum alloy	Chromic acid anodize, type 1 or sulfuric acid anodize, type 2 (F-17.05). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss (F-21.03), all over.
Panel assy (172, 172A,172B,172C, 260C,260E)	Graphite Fabric/Epoxy	Exterior and edges only - Apply one coat BMS 10-79, type 2 primer (F-19.46). Apply Dexter 8-W-5 surfacer if necessary to fill pin holes. Apply one coat BMS 10-60, type 2 gloss enamel *[1].

Refinish Details
 Figure 601 (Sheet 1)

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IPL FIG. & ITEM	MATERIAL	FINISH
Tee (335,340)	Aluminum alloy	Chromic acid anodize, type 1, and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss (F-21.03), all over.
Splice (465,470, 475,520), Duct (515), Doubler (530), Ring (546, 548), Splice Angle (542,544)	Aluminum alloy	Chromic acid anodize, type 1 (F-17.04). Apply DeSoto high temperature polyurethane primer (F-19.43), all over.
Skin (480,485,490, 495)	Aluminum alloy	Sulphuric acid anodize, type 2, class I (F-17.03) using de-ionized water, all over. Interior surface only - apply DeSoto high temperature polyurethane primer (F-19.43).
Door assy (580A)	Aluminum alloy	Chemically treat (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.06), all over. On those areas indicated in Fig. 602 prepare surface and apply BMS 10-86, type 1 white, per 20-44-01, type 27 (SRF-14.9624).
Tube assy (40A)	Aluminum alloy	Chemical treat and apply BMS 10-11, type 1 primer (F-18.07) all over, except no primer on the interior of tube.

Refinish Details
Figure 601 (Sheet 2)

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REPAIR 4-1

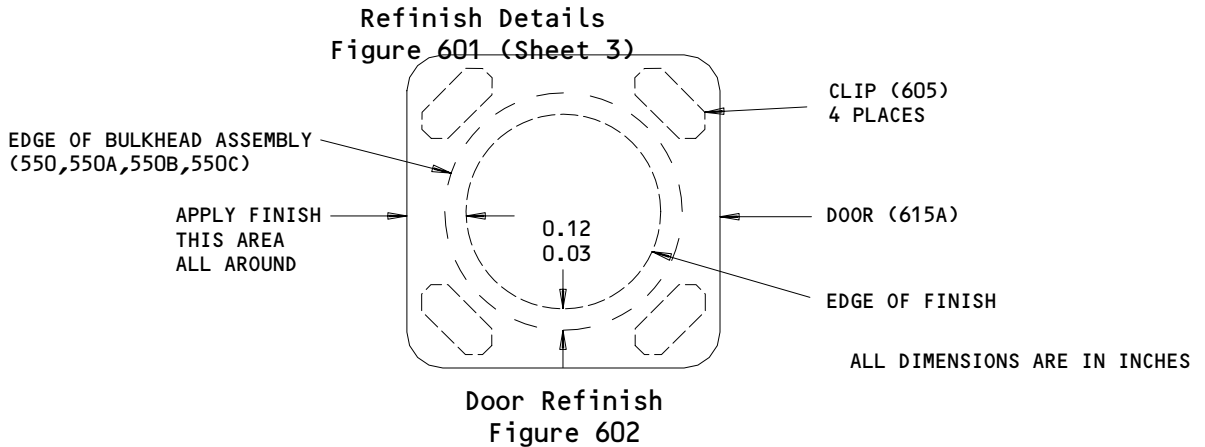
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IPL FIG. & ITEM	MATERIAL	FINISH
Web assy (575)		Prepare surface and apply BMS 10-86, type 1 white per 20-44-01, type 27 (SRF-14.9624) to area contacted by door assembly (580) and extending 0.03-0.12 inch beyond door.
Bulkhead assy (550, 550A, 550B, 550C)	Aluminum alloy	Prepare surface and apply BMS 10-86, type 1, white, per 20-44-01, type 27 (SRF-14.9624) to those areas shown in Fig. 603.
Bulkhead assy (525, 525A)	Aluminum alloy	Apply ablative coating, MA-25S, 0.07-0.10 inch thick or Crown Metro 64-C1-2, Type 1, grade 8, 0.06-0.09 inch thick as shown in Fig. 604.
Tube assy (205, 218)		Finish per Fig. 605.

*[1] Color per airline color scheme.



13304

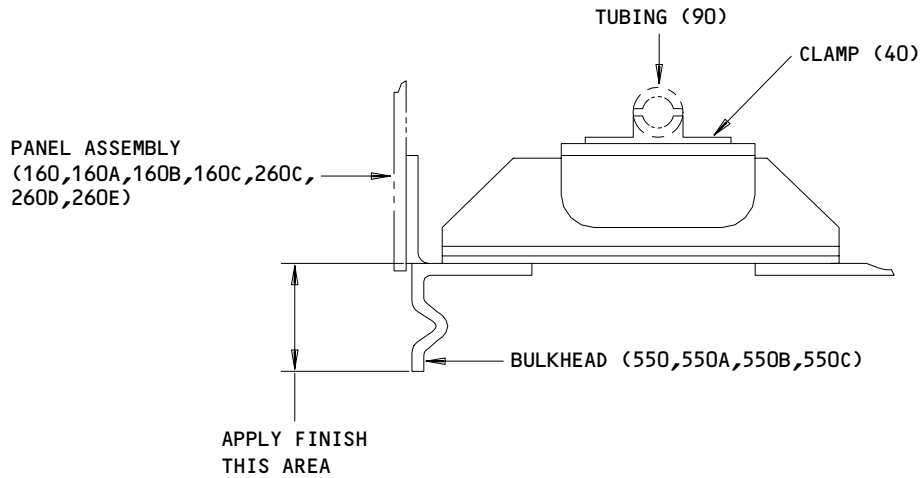
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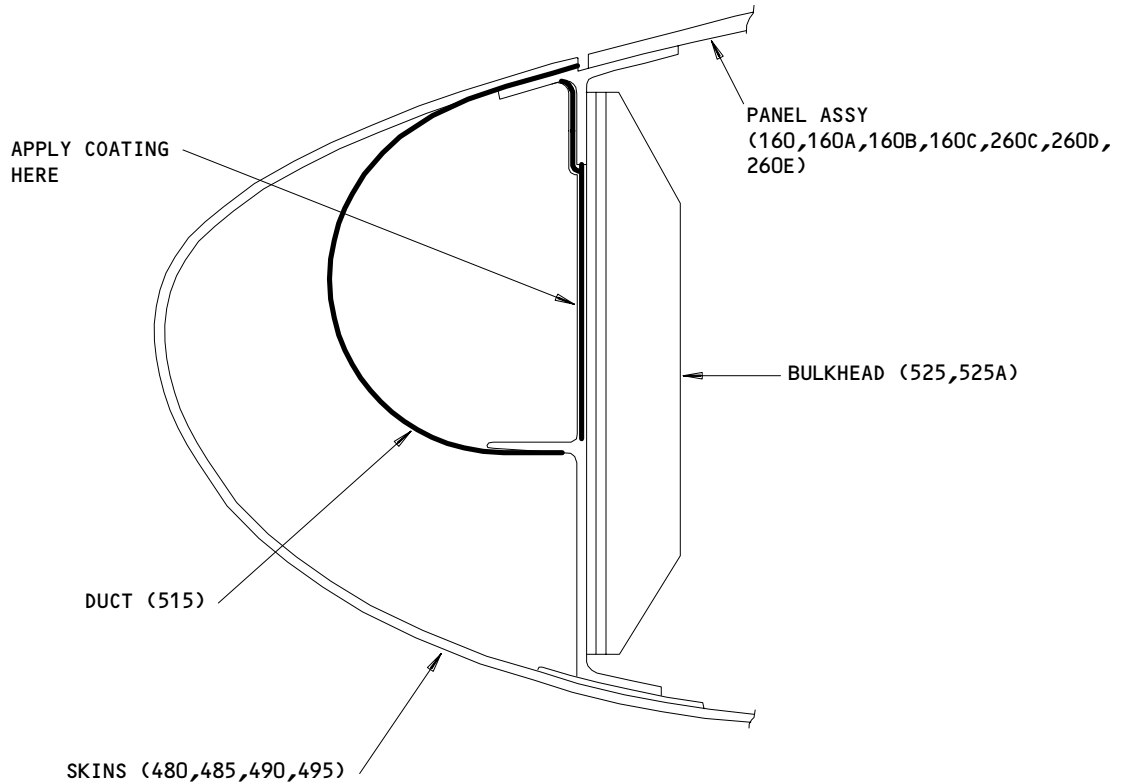
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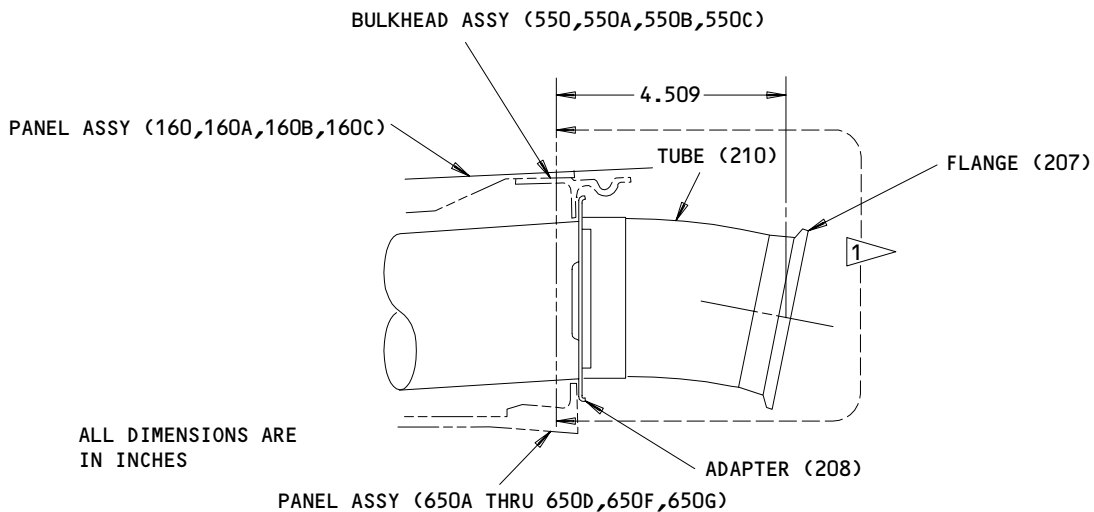
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**Bulkhead Assembly Refinish
 Figure 603**



**Application of Coating
 Figure 604**



1 APPLY BMS 10-82 LOW EMISSIVITY COATING (F-17.14) TO EXTERIOR SURFACE OF TUBE (210,229), FLANGE (207,221) AND ADAPTER (208,222) IN AREA INDICATED AFTER ASSEMBLY OF TUBE ASSEMBLY (205,218)

Refinish of Tube Assembly
 Figure 605

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**BOEING**
COMPONENT
MAINTENANCE MANUALASSEMBLY1. Material

NOTE: Equivalent substitutes may be used.

- A. Compound, Corrosion Preventive -- MIL-C-11796, Class 3 (Ref 20-60-04)
- B. Grease -- BMS 3-24 (Ref 20-60-03)
- C. Parting Agent -- Strippable vinyl coating 4A-183 (Ref 20-60-04) or coating solution consisting of one part by weight vinyl tubing dissolved in four parts by weight cyclohexanone, and pigmented with one part by weight F20629 pigment, chrome cobalt.
- D. Primer -- BMS 10-11, type 1 (Ref 20-60-04)
- E. Sealant -- BMS 5-63 (Ref 20-60-04)
-- BMS 5-79 (Ref 20-60-04)
-- BMS 5-95 (Ref 20-60-04)

2. Assembly (IPL Fig. 2)

CAUTION: ONLY TITANIUM OR CORROSION RESISTANT STEEL FASTENERS SHALL BE USED WITH GRAPHITE COMPOSITES. SUBSTITUTION WITH ALUMINUM OR PLATED ALLOY STEEL FASTENERS IS NOT ALLOWED AS GALVANIC CORROSION WILL SHORTEN COMPONENT SERVICE LIFE.

- A. Use standard industry practices for assembly of this component, and the following additional procedures.
- B. Assemble lip assembly (405) as follows:
 - (1) Attach vibreaker assembly (212, 227) to bulkhead assembly (525) prior to installing duct (515).
 - (2) Apply wet BMS 10-11, type 1 primer to all areas of the hole including countersink and immediately install rivets (430, 435).
 - (3) If rivet (440A) is used, shave head after driving to within plus 0.003 to minus 0.000 inch of contour.
- C. Assemble bulkhead assembly (550) as follows:
 - (1) Apply BMS 10-11, type 1 primer to nutplate (559, 561, 578) faying surface omitting primer from threads and install wet or dry.

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(2) Apply BMS 10-11, type 1 primer to clip (605) and install wet or dry.

D. Assemble individual panel assemblies (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) to the lip assembly (405) and bulkhead assembly (550, 550A, 550B, 550C) as follows:

- (1) Apply parting agent to surfaces of panel assemblies (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) where removable faying surface seal is used.
- (2) Use shims (633, 634, 635) if and as required. Delaminate, as required to fit between bulkhead assembly (550, 550A, 550B, 550C) and panel assembly (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E). Maximum gap, prior to fastener pull down, to be 0.010 inch. Apply BMS 10-11, type 1 primer to shims and install wet or dry.
- (3) Install shims (637), using same thickness as removed per disassembly step 2. Install shims using BMS 5-79 (BMS 5-95 optional) sealant.
- (4) Apply removable faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between panel assembly (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) and bulkhead assembly (550, 550A, 550B, 550C).
- (5) Apply removable faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between panel assembly (735, 735B, 735C, 735E, 735F, 740 thru 740B, 740D, 740E, 745 thru 745B, 745D, 745E) and splices (465, 470, 475).
- (6) Assemble panel to lip assembly (405) apply BMS 3-24 grease to bolts (410, 415) and install with collars (420).
- (7) Assemble panel to aft bulkhead assembly (550, 550A, 550B, 550C) and install bolts (556, 557), collars (558), and rivets (555). Install bolts (556, 557) with BMS 5-79 (BMS 5-95 optional) under the heads. Fillet seal collars and periphery of aft bulkhead with BMS 5-79 (BMS 5-95 optional) sealant.
- (8) Assemble splice (465, 470, 475) to panel using bolts (717, 717A, 722, 722A, 727, 727A) and collars (719, 724, 729). Install bolts with wet BMS 5-79 (BMS 5-95 optional) sealant under the heads. Fillet seal collars and periphery of splices with BMS 5-79 (BMS 5-95 optional) sealant.
- (9) Install thermal anti-icing tube (210, 223), if removed.
- (10) Install tee (335, 340) with bolts (295), if removed.

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(11) Install upper and lower skin panel assemblies (160, 160A, 160B, 260C, 260D, 260E) if removed.

E. Install duct installation (201, 217) as follows:

(1) Apply faying surface seal of BMS 5-63 sealant between the following

(a) Adapter (208, 222) of tube assembly (205, 218) and contacting structure, except do not apply RTV 1200 primer to duct flange.

(b) Vibreaker assembly (212, 227) and contacting structure.

F. Install probe installation (110) as follows:

(1) Apply BMS 10-11, type 1 primer to retainer (130) and install wet or dry.

(2) Apply faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between bracket (137) and panel assembly (650A thru 650D, 650F).

(3) Apply wet BMS 5-79 (BMS 5-95 optional) sealant to bolt (120A, 121, 122, 123) and install.

(4) Seal gap between panel assembly (650A thru 650D, 650F, 650G) and probe (140) with BMS 5-79 (BMS 5-95 optional) sealant. Fill to a depth of 0.25 inch minimum per Fig. 701.

G. Apply BMS 10-11, type 1 primer to clamp (25E, 25F), washer (70), and wire bundle assembly (105) on surfaces contacting aluminum, and install wet or dry.

H. Assemble and install panel assemblies (160, 160B, 160C, 260C, 260D, 260E), vent assembly (235), tee installation (290), and hoist fitting installation (375) as follows:

(1) Apply BMS 10-11, type 1 primer to nutplates (190A, 196A, 197A, 198A, 245, 275A, 277A, 278A, 279A, 280A, 281A, 282, 283, 300A, 320A, 325A, 380), and rivets (195, 199, 250, 284, 285, 305, 330, 385), omitting primer from threads of nutplates, and install wet.

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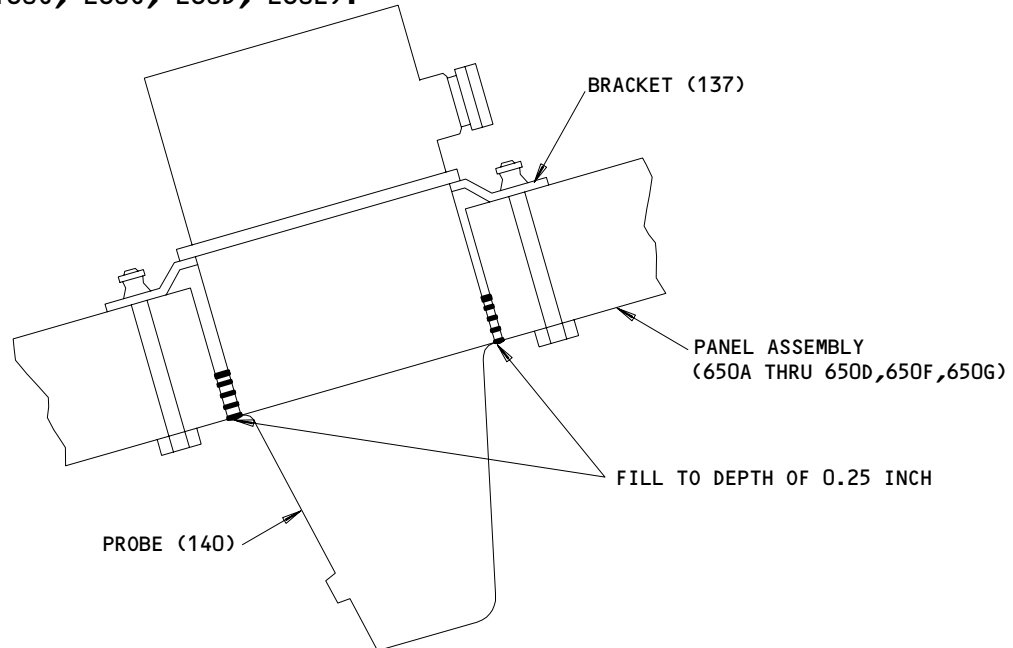
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- (2) Apply parting agent to panel assemblies (160, 160B, 160C, 260C, 260D, 260E) where removable faying surface seal is used.
- (3) Apply removable faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between bulkhead assemblies (525, 550) and panel assemblies (160, 160B, 260C, 260D, 260E) omitting sealant from threads of all nutplates.
- (4) Apply removable faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between tee assemblies (335, 340) and panel assemblies (160, 160B, 160C, 260C, 260D, 260E).



Sealing of Probe
Figure 701

CAUTION: DEGREASE BOLTS (165, 167, 170, 262, 265, 270) TO ELIMINATE DANGEROUS BUILD UP OF STATIC ELECTRICITY.

- (5) Degrease bolts (165, 167, 170, 262, 265, 270) to allow flow of static electricity.
- (6) Apply BMS 3-24 grease to bolt (240) and install.
- (7) Apply BMS 3-24 grease to bolts (295, 315) and install.
- (8) Delaminate shim (187) as necessary to meet aerodynamic smoothness requirements as shown in Fig. 702.

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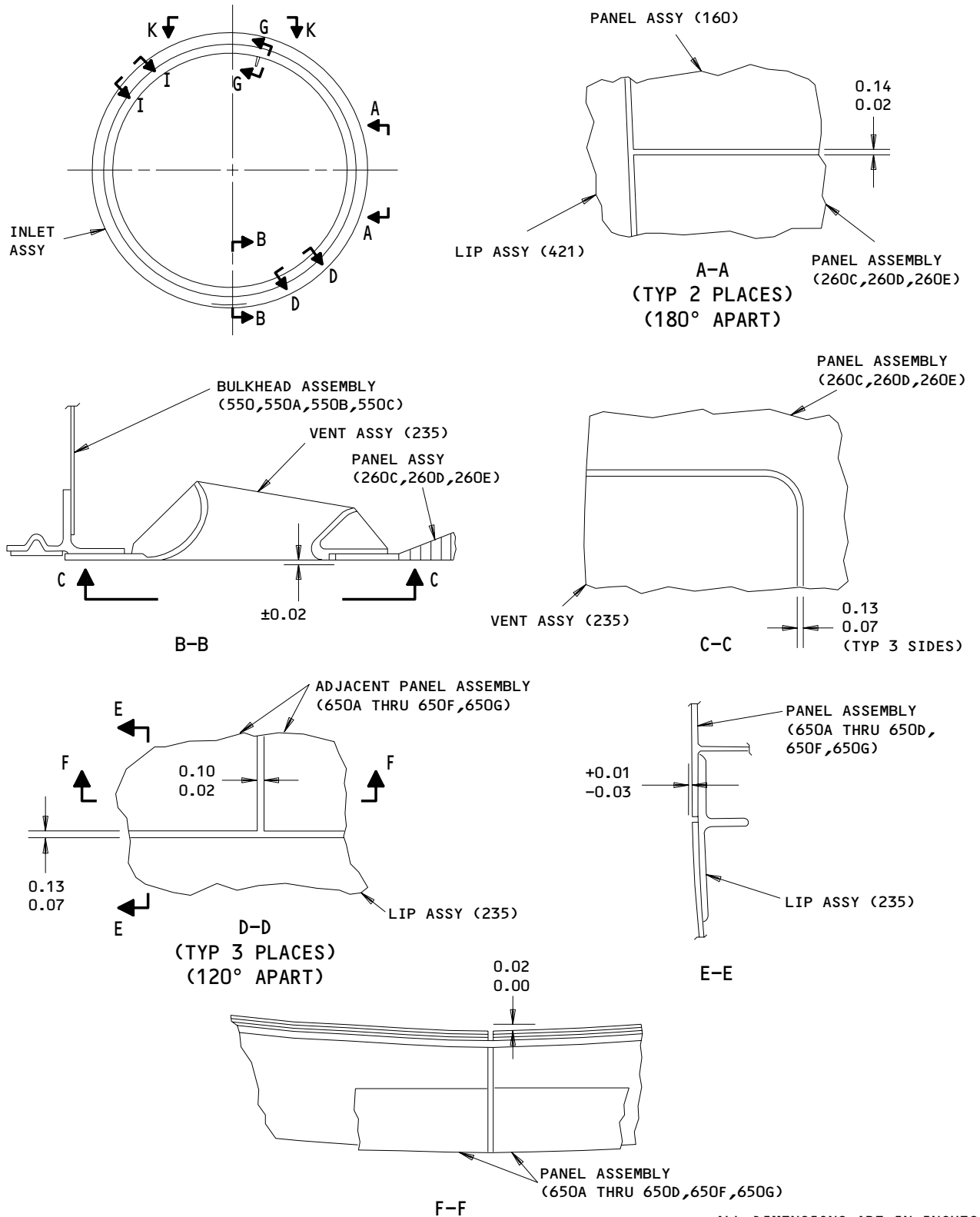
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**BOEING**
COMPONENT
MAINTENANCE MANUAL

- (9) Apply BMS 5-79 (BMS 5-95 optional) sealant to shim (187) and bolt (180) and install applying faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between shim (187) and panel (175).
- I. Install panel (5B) as follows:
- (1) Solvent clean and prime countersink surface of hole with BMS 10-11, type 1 primer and allow to dry before installing bolt (10).
 - (2) Apply MIL-C-11796, class 3 corrosion preventive compound to all areas of the hole including countersink, and immediately install bolt (10).
- J. Install all fasteners through exterior skin of inlet assembly and those through leading 22.2 inches of internal surface of inlet assembly as follows, unless otherwise indicated:
- (1) Hi-lock fasteners and lockbolts shall be installed so head protrusions are flush within ± 0.003 inch on 90%, 10% may be within +0.006 to -0.005 inch.
 - (2) All removable screws and bolts shall be installed so head protrusions are flush within ± 0.003 inch.
 - (3) Shear head rivets (BACR15CE) to be driven as follows:
 - (a) 90% must be flush within +0.004 to -0.000 inch.
 - (b) 10% may be flush within +0.007 to -0.001 inch.
 - (c) Do not shave head.
- K. All flush fasteners in exterior skin of lip assembly (405) shall be flush within +0.002 to -0.010 inch.
- L. Reseal panel assembly (650A thru 650D, 650F), as required, using BMS 5-95, class B sealant at all three panel splices. Fill gaps with sealant to a depth of 0.25 to 0.50 inch.
- M. Fill all longitudinal gaps in lip assembly (405) using BMS 5-79 (BMS 5-95 optional) sealant. Sealant to be applied to entire length of gaps.
- N. For aerodynamic smoothness requirements see Fig. 702.
- O. After inlet assembly has been completely assembled, the surface per Fig. 703 must be flat within 0.002 inch.

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ALL DIMENSIONS ARE IN INCHES

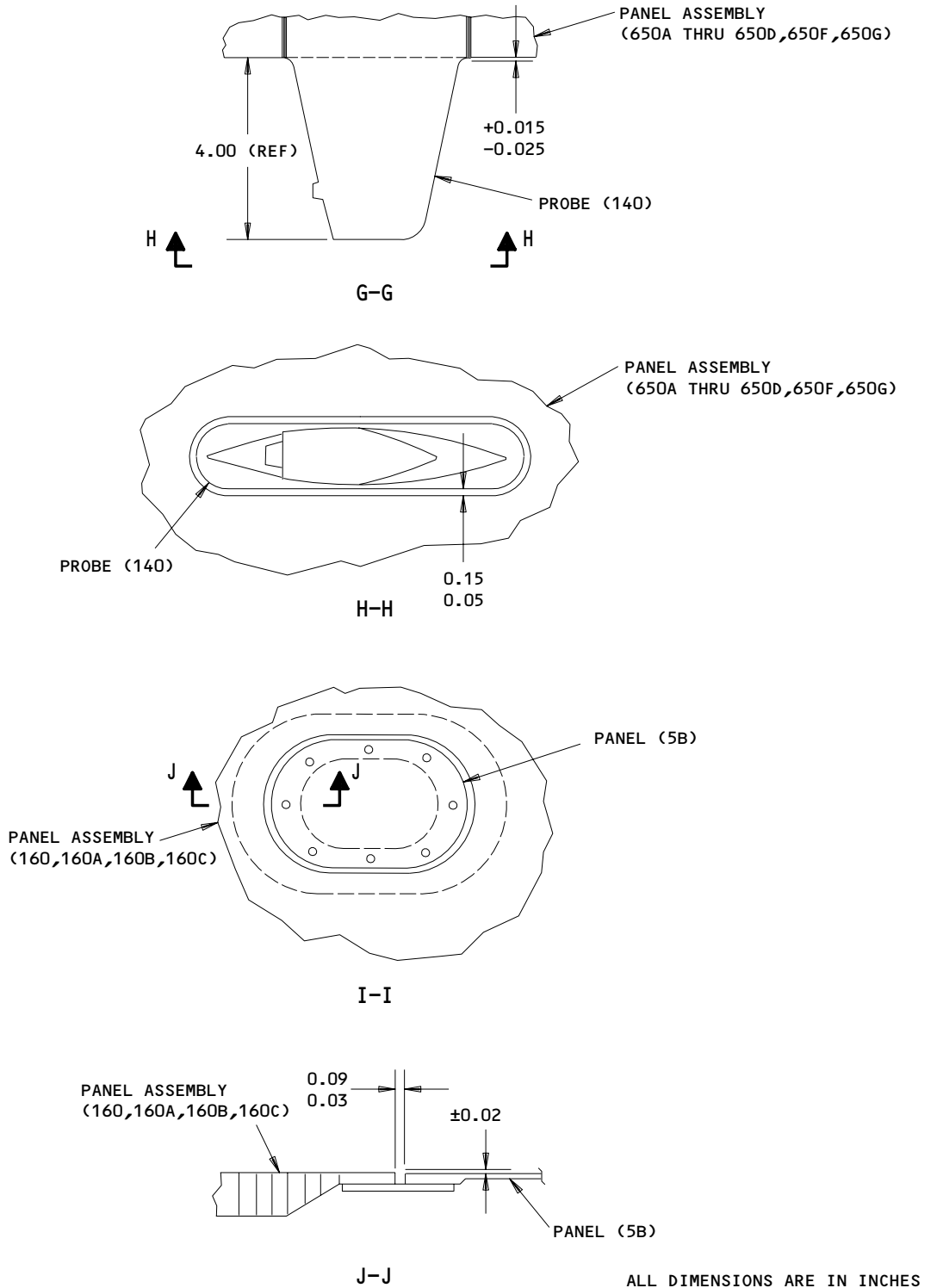
Aerodynamic Gap and Smoothness Requirements
Figure 702 (Sheet 1)

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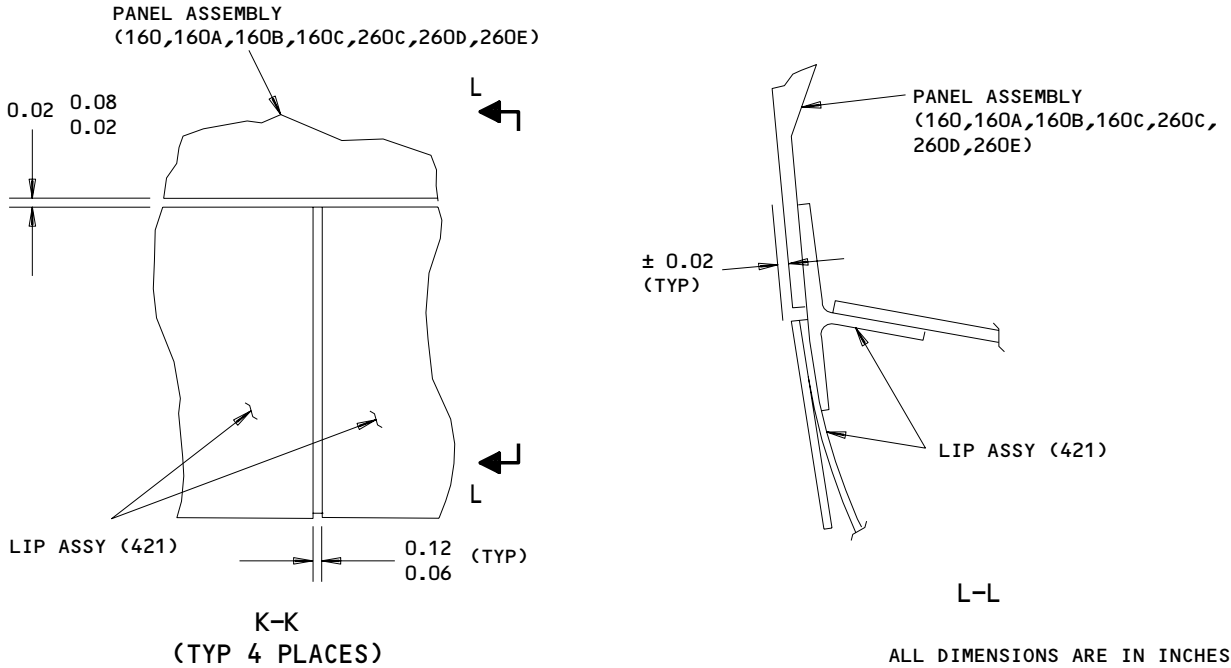
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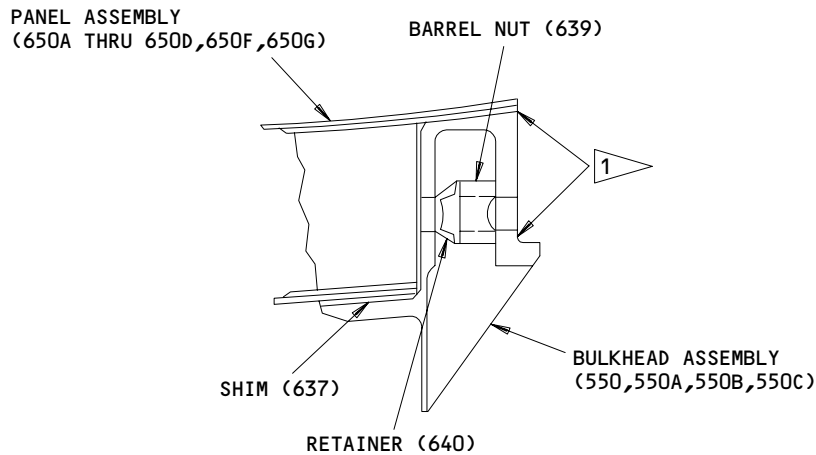
Aerodynamic Smoothness Requirements
 Figure 702 (Sheet 2)

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**Aerodynamic Smoothness Requirements
 Figure 702 (Sheet 3)**



1 AFTER INLET ASSEMBLY HAS BEEN COMPLETELY ASSEMBLED,
 THIS SURFACE MUST BE FLAT WITHIN 0.002 INCH.

**Flatness Requirement
 Figure 703**

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13310

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.
2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.
4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.
5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.
 - A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.
 - B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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ILLUSTRATED PARTS LIST

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7. Boeing Proprietary Color Coded Parts

- A. Color-coded parts are identified with an alpha "SP" suffix. This entry represents consolidation of all color codes applicable for a given usage. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.

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BOEING
 COMPONENT
 MAINTENANCE MANUAL
VENDORS

OPTK6 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
 5195 W 4700 SPO BOX 18459
 KEARNS, UTAH 84118

01673 AIRDROME PARTS CO
 3251 AIRPORT WAY PO BOX 1867
 LONG BEACH, CALIFORNIA 90801

05693 CHERRY/TEXTRON INC CHERRY COMMERCIAL FASTENERS PROD DIV
 1224 EAST WARNER STREET PO BOX 2157
 SANTA ANA, CALIFORNIA 92707-3149
 FORMERLY TOWNSEND CO CHERRY RIVET DIV AND TEXTRON INC
 CHERRY FASTENERS UNIT

06725 AIR INDUSTRIES CORPORATION
 12570 KNOTT STREET
 GARDEN GROVE, CALIFORNIA 92641-3932
 FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.

06950 SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV
 13001 EAST TEMPLE AVENUE PO BOX 730
 CITY OF INDUSTRY, CALIFORNIA 91746-1417
 FORMERLY VB0096 AND VSI CORP SCREWCORP DIV
 FORMERLY IN CULVER CITY, CALIFORNIA

08199 SIERRACIN-HARRISON
 3020 EMPIRE AVENUE
 BURBANK, CALIFORNIA 91504-3109
 FORMERLY TECHNICAL IND INC OR HARRISON MFG CO DIV AXIAL CORP

08524 DEUTSCH FASTENER CORP SEE CODE V97928

11328 AEROQUIP SEE EATON AEROQUIP V00624

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
 1224 EAST WARNER AVENUE PO BOX 2157
 SANTA ANA, CALIFORNIA 92707-0157
 FORMERLY IN LOS ANGELES, CALIF, FORMERLY CHERRY FASTENERS
 TOWNSEND DIV OF TEXTRON INC V71087

14397 FABER ENTERPRISES, INCORPORATED
 6606 VARIEL AVE
 CANOGA PARK, CALIFORNIA 91303-2808

14711 AVICA INC MEGGITT AEROSPACE
 1915 VOYAGER AVE
 SIMI VALLEY, CALIFORNIA 93063
 FORMERLY GENERAL CONNECTORS; FORMERLY IN SIMI VALLEY, CA

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VENDORS

14798 DEUTSCH CO METAL COMPONENTS DIV
14800 SOUTH FIGUEROA STREET
GARDENA, CALIFORNIA 90248-1719
FORMERLY WEATHERHEAD V79470 FOR AEROSPACE PRODUCTS

15284 PERKINELMER INC DBA PERKINELMER FLUID SERVICES
11642 OLD BALTIMORE PIKE
BELTSVILLE, MARYLAND 20705-1294
FORMERLY VONYS5; EG&G PRESSURE SCIENCE INC

15653 FAIRCHILD FASTENERS KAYNAR PRODUCTS DIV
800 S STATE COLLEGE BLVD
FULLERTON, CALIFORNIA 92831-3001
FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH
KAYNAR DIV

17446 HUCK MFG CO GOV CONTRACTS LOS ANGELES DIV SUB OF FED-MOGUL
900 WATSON CENTER ROAD
CARSON, CALIFORNIA 90745

18076 UMPCO, INCORPORATED
7100 LAMPSON AVENUE PO BOX 5158
GARDEN GROVE, CALIFORNIA 92645
FORMERLY IN CITY OF INDUSTRY, CALIFORNIA

22175 J AND M PRODUCTS INC.
2435 NORTH NAOMI
BURBANK, CALIFORNIA 91504-3425

30974 AEROFIT PRODUCTS INC
8531 WHITAKER STREET
BUENA PARK, CALIFORNIA 90621-3129

5M902 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3016 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5103
FMLY IN REDONDO BEACH, CALIF

50808 UNITED SUPPLY CO INC
3676 S BROADWAY PLACE
LOS ANGELES, CALIFORNIA 90007-4432

50948 PARKER-HANNIFIN CORP HUNTSVILLE AIRCRAFT FACILITY
9400 SOUTH MEMORIAL PARKWAY
HUNTSVILLE, ALABAMA 35802
FORMERLY PARKER-HANNIFIN CORP TUBE FITTINGS DIV

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BOEING
 COMPONENT
 MAINTENANCE MANUAL
VENDORS

52828 REPUBLIC FASTENER MFG CORP
 1300 RANCHO CONEJO BLVD
 NEWBURY PARK, CALIFORNIA 91320-1405
 FORMERLY IN SYLMAR, CALIFORNIA

53551 ALLFAST FASTENING SYSTEMS INC
 15200 EAST DON JULIAN ROAD PO BOX 3166
 CITY OF INDUSTRY, CALIFORNIA 91745-1001
 FORMERLY V0736B
 FORMERLY ALLFAST INC V5K545

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV
 HIGHLAND AVENUE
 JENKINTOWN, PENNSYLVANIA 19046
 FORMERLY STANDARD PRESSED STEEL

60516 WEST COAST AEROSPACE INC
 812 MIRAFLORES STREET
 SAN PEDRO, CALIFORNIA 90731-1439

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY
 FASTENER TOWNSEND DIV V11815

72962 HARVARD INDUSTRIES INC
 3 WERNER WAY SUITE 210
 LEBANON, NEW JERSEY 08833
 FORMERLY AMERACE CORP ESNA DIV
 FORMERLY ELASTIC STOP NUT IN UNION, NJ

73197 HI-SHEAR TECHNOLOGY CORP
 2600 SKYPARK DRIVE
 TORRANCE, CALIFORNIA 90509

77445 UNITED TECHNOLOGIES CORP PRATT AND WHITNEY
 400 MAIN STREET
 EAST HARTFORD, CONNECTICUT 06108
 FORMERLY UNITED AIRCRAFT CORP PRATT AND WHITNEY AIRCRAFT DIV

78553 EATON CORP ENGINEERED FASTENERS DIV
 EATON CORP ENGINEERED FASTENERS DIV
 8700 BROOKPARK ROAD PO BOX 6688
 1060 W 130TH STREET
 BRUNSWICK, OHIO 44212
 CLEVELAND, OHIO 44101
 FORMERLY IN CLEVELAND, OHIO
 FORMERLY TINNEMAN PRODUCTS, INC

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VENDORS

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
2701 SOUTH HARBOR BOULEVARD PO BOX 1259
SANTA ANA, CALIFORNIA 92702-1259
FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539
AND STANDARD PRESSED STEEL WESTERN DIV V17279

83930 IMO DELAVAL INC ADEL FASTENERS DIV
1444 WASHINGTON AVENUE PO BOX 7727
HUNTINGTON, WEST VIRGINIA 25778
FORMERLY ADEL PRODUCTS DIV OF DELAVAL TURBINE CALIF. INC,
EXACTO IND SAN FERNANDO, CALIF.V72285, DELAVAL ADEL FSTN
DIV AND TRANSAMERICA DELAVAL INC ADEL FASTENERS DIV

84971 TA MFG CO SUB OF ESTERLINE
28065 W FRANKLIN PKY
VALENCIA, CALIFORNIA 91355
FORMERLY IN LA, CALIF; SUB OF CRITON CORP, GLENDALE, CALIF

88334 WEATHERHEAD GLENDALE,CALIF SEE WEATHERHEAD CLEVELAND V79470

91812 JANCO CORPORATION
3111 WINONA AVENUE,PO BOX 3038
BURBANK, CALIFORNIA 91504-2543

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3010 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5102
FORMERLY VOI-SHAN IN CULVER CITY, CALIF

97928 HUCK INTL INC
3969 PARAMOUNT BLVD
LAKEWOOD, CALIFORNIA 90712-4193

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VENDORS

98996	OLYMPIA FASTENING INV SEE V53551
99862	CARR LANE MANUFACTURING COMPANY 4200 CARR LANE CT ST. LOUIS, MISSOURI 63119-2129

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AFP107-6		2	43A	2
AFP175V06		2	47	2
AFP2326-4		2	50	1
AF5141-3C3		2	512	7
AN924-6D		2	75A	1
AN924-6J		2	75	1
AN960-916		2	70	2
AN960KD10L		2	631A	10
AN960KD916		2	70A	2
AN960PD416		2	124	1
AN960PD6L		2	625	20
		2	631	10
AP10276-4		2	50	1
AP1028T6		2	43A	2
AP2097-06H		2	47	2
AP2097-06HP		2	47A	2
A1663-012-1		2	605	20
BACB28X6C062		2	395	4
BACB30FN6A4		2	410	157
BACB30FN6A5		2	415	20
BACB30KK6-4		2	804	17
BACB30LK3-4		2	581	5
BACB30MY5K4		2	535	12
BACB30ND8A37		2	122	1
		2	123	1
BACB30NN3K3		2	163	63
		2	165	58
		2	240	10
		2	265	54
		2	267	62
		2	315	72
BACB30NN4K3		2	10	8
BACB30NN4K4		2	170	6
		2	171	4
		2	270	10
		2	272	8
		2	295	8

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 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NT3K4		2	206	6
		2	219	4
BACB30NT4K14		2	220	2
BACB30NU4K4		2	167	3
		2	262	3
BACB30NW6K4		2	445	245
		2	630H	10
BACB30NW6K5		2	450	18
BACB30NW6K6		2	455	8
BACB30NX6K4		2	213	18
		2	228	18
		2	565G	17
BACB30NZ5K15		2	824	16
BACB30NZ6K3		2	180	16
BACB30NZ6K34		2	655	4
		2	840	4
BACB30NZ8K35		2	120A	3
		2	121	3
		2	717A	36
		2	722A	40
		2	727A	32
BACB30NZ8K36		2	717	36
		2	722	40
		2	727	32
		2	858	36
		2	864	40
		2	870	32
BACB30NZ8K37		2	557A	101
BACB30NZ8K39		2	556A	6
BACB30NZ8K40		2	556	6
BACC10GF6C1H		2	25E	1
		2	26	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC10GF6D1H		2	25G	1
		2	26A	4
BACC10GT2-06		2	27	8
		2	28	2
BACC10GT2-06P		2	27B	8
		2	28A	2
BACC13Y3-55		2	585	5
BACC15G012		2	605	20
BACC30M5		2	540	12
		2	826	16
BACC30M6		2	185	16
		2	420	177
		2	460	271
BACC30M6		2	660	4
		2	842	4
BACC30M8		2	125	4
		2	558	107
		2	719	36
		2	724	40
		2	729	32
		2	860	36
		2	866	40
		2	872	32
BACC30R6		2	806	17
BACC30X6S		2	214	18
		2	230	18
BACC30X6SW		2	566A	17
BACJ40CF5E		2	127A	1
BACJ40F34-20C		2	127G	1
BACN10JC06		2	630	20
		2	631J	10
BACN10JC3		2	35	8
		2	35A	2
		2	600	5
		2	631H	10

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 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10JN4C		2	195G	2
		2	283	2
BACN10JR3CFD		2	197A	54
		2	197H	61
		2	278A	50
		2	279A	60
		2	320A	64
BACN10JR3CFM		2	559	6
		2	578	5
		2	695	2
		2	856	2
BACN10JR3F		2	245	10
BACN10JR4CFD		2	190A	8
		2	198A	4
		2	198E	2
		2	280A	10
		2	281A	8
		2	300A	8
		2	830	16
BACN10JR4CFM		2	561	2
BACN10KA4ACM		2	198G	3
		2	282	3
BACN10KA6A		2	380A	4
BACN10KB3CFD		2	196A	4
		2	196H	2
		2	275A	4
		2	277A	2
		2	325A	8
BACN10KB3CFM		2	697	1
		2	855	1
BACN10KE4DCD		2	569	4
		2	812	4
BACN10NR6		2	43A	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACR10G42		2	130	6
BACR15BA3AD		2	199	134
		2	199G	130
		2	284	138
		2	285	140
		2	560	12
		2	562	4
		2	568	8
		2	810	8
BACR15BA3D		2	828	32
BACR15BA3KE		2	305	16
		2	330	144
BACR15BA4AD		2	610	40
BACR15BA6KE		2	440A	576
BACR15BB3AD		2	574	4
BACR15BB5AD		2	670	16
		2	846	16
BACR15BB6AD		2	510	80
		2	567	16
		2	808	16
BACR15CE3D		2	135	12
		2	250	20
		2	576	10
BACR15CE3KE		2	195	16
		2	690	4
		2	692	6
		2	854	6
BACR15CE6KE		2	440	576
		2	555	199
BACR15DR3AC3		2	512	7
BACR17E6-4		2	50	1
BACS12CK3-9		2	590	5

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS12ER06K8		2	630G	10
BACS13BX06H		2	47	2
BACS13BX06HP		2	47A	2
BACS21A34-10		2	620	20
BACS40R11B32F		2	635	1
BACS40R11B45F		2	633	1
		2	637	20
BACS40R11B66F		2	634	1
BACW10P136AL		2	582	5
		2	595	5
BAC27TPP0134		2	147	1
		2	151	1
BC916T6-4		2	50	1
BC921T6		2	43A	2
BRFM20C4		2	195G	2
		2	283	2
BRF100C3D		2	196A	4
		2	196H	2
		2	275A	4
		2	277A	2
		2	325A	8
BRF100C3M		2	697	1
		2	855	1
BRF200A3		2	245	10
BRF200C3D		2	197A	54
		2	197H	61
		2	278A	50
		2	279A	60
		2	320A	64
BRF200C3M		2	559	6
		2	578	5
		2	695	2
		2	856	2
BRF200C4D		2	190A	8
		2	198A	4
		2	198E	2
		2	280A	10
		2	281A	8
		2	300A	8
		2	830	16

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BRF200C4M		2	561	2
BRH10A06		2	630	20
		2	631J	10
BRH10A3		2	35	8
		2	35A	2
BRH10A3		2	600	5
		2	631H	10
BRH10A62		2	630	20
B30MY5K4		2	535	12
B30NW6K4		2	445	245
		2	630H	10
B30NW6K5		2	450	18
B30NW6K6		2	455	8
CCR264CS3-3IT		2	512	7
CL100-3-55		2	585	5
CR2664CW6-4		2	430	244
CR2664CW6-5		2	435	57
DBON10NR6		2	43A	2
DBOR17E6-4		2	50	1
DBOS13BX06H		2	47	2
DBOS13BX06HP		2	47A	2
ER01921-6T		2	43A	2
ER21916T6-4		2	50	1
ER31916-6-4		2	50	1
FER8928-6		2	43A	2
F11-6		2	43A	2
F2001-3		2	697	1
		2	855	1
F23-6-4		2	50	1
F5000-3BAC		2	245	10
F5001-3BAC		2	559	6
		2	578	5
		2	695	2
		2	856	2

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 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
F5001-4BAC		2	561	2
F51604-3		2	196A	4
		2	196H	2
		2	275A	4
		2	277A	2
		2	325A	8
F51753-4CD		2	569	4
		2	812	4
HL10VAZ5-4		2	535	12
HL1012AZ6-4		2	213	18
		2	228	18
		2	565G	17
HL11VAZ6-4		2	445	245
		2	630H	10
HL11VAZ6-5		2	450	18
HL11VAZ6-6		2	455	8
HL11V6-4		2	445	245
		2	630H	10
HL11V6-5		2	450	18
HL1187DUW6		2	566A	17
HL1187DU6		2	214	18
		2	230	18
HL12VAZ6-4		2	213	18
		2	228	18
		2	565G	17
HL218-6-4		2	804	17
HL41PY6-4		2	410	157
HL41PY6-5		2	415	20
HL441N6-4		2	410	157
HL441N6-5		2	415	20
HL441UC6-4		2	410	157
HL441UC6-5		2	415	20
HL445PB8-37		2	122	1
		2	123	1
HL523AZ5-15		2	824	16

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL523AZ6-3		2	180	16
HL523AZ6-34		2	655	4
		2	840	4
HL523AZ8-35		2	120A	3
HL523AZ8-35		2	121	3
		2	717A	36
		2	722A	40
		2	727A	32
HL523AZ8-36		2	717	36
		2	722	40
		2	727	32
		2	858	36
		2	864	40
		2	870	32
HL523AZ8-37		2	557A	101
HL523AZ8-39		2	556A	6
HL523AZ8-40		2	556	6
HL70-5		2	540	12
		2	826	16
HL79-5		2	540	12
		2	826	16
HL79-6		2	185	16
		2	420	177
		2	460	271
		2	660	4
		2	842	4
HL79-8		2	125	4
		2	558	107
		2	719	36
		2	724	40
		2	729	32
		2	860	36
		2	866	40
		2	872	32

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BOEING
 COMPONENT
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL84-6		2	806	17
HL87DUW6		2	566A	17
HL87DU6		2	214	18
		2	230	18
H10-06BAC		2	630	20
		2	631J	10
H10-3BAC		2	35	8
		2	35A	2
		2	600	5
		2	631H	10
JM44SC17CB6		2	25E	1
		2	26	4
JM44SC176D1H		2	25G	1
		2	26A	4
JM45SC56D1H		2	25G	1
		2	26A	4
K51602-3BAC		2	197A	54
		2	197H	61
		2	278A	50
		2	279A	60
		2	320A	64
K51602-4BAC		2	190A	8
		2	198A	4
		2	198E	2
		2	280A	10
		2	281A	8
		2	300A	8
		2	830	16
L802-6K4		2	213	18
L802-6K4		2	228	18
		2	565G	17
L803-6-4		2	445	245
		2	630H	10

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L803-6-5		2	450	18
L803-6K6		2	455	8
L804-5K15		2	824	16
L804-6K3		2	180	16
L804-6K34		2	655	4
		2	840	4
L804-8K35		2	120A	3
		2	121	3
		2	717A	36
		2	722A	40
		2	727A	32
L804-8K36		2	717	36
		2	722	40
		2	727	32
		2	858	36
		2	864	40
		2	870	32
L804-8K37		2	557A	101
L804-8K39		2	556A	6
L804-8K40		2	556	6
L805Y6-4		2	804	17
L839-6A4		2	410	157
L839-6A5		2	415	20
MF1031-4BAC		2	195G	2
		2	283	2
MS18064-73		2	820	16
MS20427M4C12		2	385	8
MS21916D6-4		2	50B	1
MS21916J6-4		2	50A	1
MS21921-6D		2	43B	2
MS21921-6J		2	43	2
MS21923D6		2	65E	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
MS21923J6		2	65B	1
MS21923K6		2	65C	1
MS219236S		2	65D	1
MS24398D6-4		2	67D	1
MS24398J6-4		2	67C	1
MS24398K6-4		2	67A	1
MS24398S6-4		2	67B	1
MS27253-2		2	573	1
MS28778-4		2	55	1
MS28778-6		2	80	1
NAS1398CW6-3		2	507	16
NAS1398CW6-4		2	505	1
NAS1398D6-2		2	705	8
NAS577-6A		2	639	20
NAS578-6A		2	640	20
NAS603-6P		2	30B	8
		2	32	2
NAS6704-7		2	129	6
NS103203-02		2	245	10
NS103203SE02		2	559	6
		2	578	5
		2	695	2
		2	856	2
NS103203SE048		2	561	2
NS103218S048		2	195G	2
		2	283	2
NS103226-064		2	380A	4
NS103226SE048		2	198G	3
		2	282	3
NS103226SE064		2	380	4
NS202101-02		2	35	8
		2	35A	2
		2	600	5
		2	631H	10
NS202476-02		2	197A	54
		2	197H	61
		2	278A	50
		2	279A	60
		2	320A	64

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NS202476-048		2	190A	8
		2	198A	4
		2	198E	2
		2	280A	10
		2	281A	8
		2	300A	8
		2	830	16
		2	569	4
NS202495-048		2	812	4
		2	245	10
RMF9201-3 RMLH9075-3W		2	35	8
		2	35A	2
RMLH9075-62W		2	600	5
		2	631H	10
		2	630	20
		2	631J	10
RV541A3C3 R71AB3-0300F0		2	512	7
		2	207	1
S3866D1H		2	221	1
		2	25G	1
S387CH6		2	26A	4
		2	25E	1
S3876D1H		2	26	4
		2	25G	1
TA12C34C6-1		2	26A	4
		2	25E	1
TA12C346D1H		2	26	4
		2	25G	1
T6S1032J		2	26A	4
		2	35	8
		2	35A	2
		2	600	5
		2	631H	10

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 COMPONENT
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
T6S632J		2	630	20
		2	631J	10
T8091S1032		2	245	10
T8092C1032		2	559	6
		2	578	5
		2	695	2
		2	856	2
T8092C1032CD		2	197A	54
		2	197H	61
		2	278A	50
		2	279A	60
		2	320A	64
T8092C428		2	561	2
T8092C428CD		2	190A	8
		2	198A	4
		2	198E	2
		2	280A	10
		2	281A	8
		2	300A	8
		2	830	16
T8097S6K		2	380A	4
T8098C4K		2	198G	3
		2	282	3
T8098C428K		2	198G	3
		2	282	3
T8098C624K		2	380	4
T8113C1032C		2	697	1
		2	855	1
T8126C4C		2	195G	2
		2	283	2
US2114-6-4		2	50	1
VN151D1-02		2	697	1
		2	855	1
VN152A1-02		2	245	10
VN152D1-02		2	559	6
		2	578	5
		2	695	2
		2	856	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
VN152D1-048		2	561	2
VN252B048		2	195G	2
		2	283	2
VN303A02		2	35	8
		2	35A	2
		2	600	5
		2	631H	10
VN303A62		2	630	20
		2	631J	10
WC1316-4		2	410	157
WC1316-5		2	415	20
015T0261-10		2	650K	1
015T0261-11		2	650L	1
015T0261-8		2	650J	1
015T0261-9		2	650H	1
101F9201M4		2	195G	2
		2	283	2
102F9201-3		2	197A	54
		2	197H	61
		2	278A	50
		2	279A	60
		2	320A	64
102F9201-4		2	190A	8
		2	198A	4
		2	198E	2
		2	280A	10
102F9201-4		2	281A	8
		2	300A	8
		2	830	16
102F9207P3		2	196A	4
		2	196H	2
		2	275A	4
		2	277A	2
		2	325A	8

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
109F9201-3		2	559	6
		2	578	5
		2	695	2
		2	856	2
		2	561	2
109F9201-4		2	561	2
109F9207-3		2	697	1
		2	855	1
14A501-300-225		2	216	1
		2	233	1
		2	50	1
2-01075T6-4		2	47	2
2-02903-06H		2	47A	2
2-02903-06HP		2	43A	2
2-03005T6		2	105	1
286T0338		2	740K	1
314T1011-422		2	745K	1
314T1011-424		2	1A	RF
314T3010-1SP		1	1A	RF
		2	1A	RF
314T3010-10		2	822	8
314T3010-11		2	834	8
314T3010-12		2	832	8
314T3010-13SP		1	1B	RF
		2	1B	RF
314T3010-15SP		1	1C	RF
		2	1C	RF
314T3010-3		2	12	1
314T3010-4		2	14	1
314T3010-5		2	15	1
314T3010-5004		2	2C	1
314T3010-5007		2	2U	1
314T3010-5009		2	2F	1
314T3010-5010		2	2J	1
314T3010-5011		2	2G	1
314T3010-5012		2	2K	1
314T3010-5013		2	2H	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T3010-5018		2	2V	1
314T3010-5019		2	2W	1
314T3010-5021		2	2Y	1
314T3010-5022		2	2Z	1
314T3010-6		2	17	1
314T3010-7		2	286	8
314T3010-8		2	287	8
314T3010-9		2	288	8
314T3011-1		2	650B	1
314T3011-100		2	720	1
		2	862	1
314T3011-138		2	650A	1
314T3011-161		2	665	1
		2	844	1
314T3011-162		2	680	1
		2	850	1
314T3011-163		2	685	1
		2	852	1
314T3011-164		2	675	4
		2	848	4
314T3011-171		2	735	1
314T3011-172		2	740	1
314T3011-173		2	745	1
314T3011-2		2	735B	1
314T3011-264		2	735C	1
314T3011-267		2	745B	1
314T3011-270		2	740B	1
314T3011-275		2	650C	1
314T3011-3		2	740A	1
314T3011-312		2	650D	1
314T3011-355		2	745F	1
		2	880	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T3011-356		2	740F	1
		2	878	1
314T3011-357		2	836	1
314T3011-365		2	876	1
314T3011-371		2	745J	1
		2	880A	1
314T3011-372		2	740J	1
		2	878A	1
314T3011-373		2	650F	1
314T3011-374		2	740D	1
314T3011-375		2	735E	1
314T3011-376		2	745D	1
314T3011-4		2	745A	1
314T3011-422		2	745E	1
314T3011-424		2	740E	1
314T3011-433		2	650G	1
314T3011-437		2	735F	1
314T3011-5001		2	838	1
314T3011-5002		2	838A	1
314T3011-87		2	700	2
314T3011-88		2	710	2
314T3011-89		2	715	2
314T3011-98		2	725	1
		2	868	1
314T3011-99		2	730	1
		2	874	1
314T3012-10		2	172	1
314T3012-11		2	175	1
314T3012-12		2	160	1
314T3012-13		2	260D	1
314T3012-14		2	160A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T3012-15		2	172A	1
314T3012-16		2	160B	1
314T3012-17		2	172B	1
314T3012-2		2	260C	1
314T3012-29		2	260E	1
314T3012-30		2	160C	1
314T3012-31		2	172C	1
314T3012-6		2	5B	1
314T3012-7		2	187	1
314T3013-1		2	550	1
314T3013-24		2	575	1
314T3013-37		2	550A	1
314T3013-38		2	550B	1
314T3013-41		2	580A	5
314T3013-42		2	615A	5
314T3013-43		2	550C	1
314T3013-45		2	632A	2
314T3013-46		2	632H	2
314T3015-1		2	200	1
314T3015-10		2	218	1
314T3015-2		2	205	1
314T3015-3		2	212	1
		2	227	1
314T3015-4		2	215	1
		2	232	1
314T3015-5		2	210	1
		2	223	1
314T3015-5001		2	201	1
314T3015-5002		2	217	1
314T3015-6		2	208	1
314T3015-7		2	224	2
314T3015-8		2	225	2
314T3015-9		2	222	1
314T3016-1		2	375	1
314T3016-2		2	400	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T3016-3		2	390	4
314T3016-6		2	375A	1
314T3016-8		2	400A	4
314T3017-1		2	235	1
314T3017-2		2	255	1
314T3020-1		2	405	1
314T3020-10		2	475	1
314T3020-11		2	465	2
314T3020-12		2	515	4
314T3020-13		2	520	4
314T3020-2		2	425	1
314T3020-20		2	530	3
314T3020-3		2	500	1
314T3020-37		2	546	1
314T3020-38		2	548	1
314T3020-4		2	525	1
314T3020-42		2	542	2
314T3020-43		2	544	2
314T3020-5		2	480	1
314T3020-5001		2	421	1
314T3020-5002		2	421A	1
314T3020-5003		2	421B	1
314T3020-51		2	425A	1
314T3020-52		2	495A	1
314T3020-53		2	490A	1
314T3020-54		2	485A	1
314T3020-55		2	480A	1
314T3020-6		2	485	1
314T3020-67		2	525A	1
314T3020-68		2	531	1
314T3020-7		2	490	1
314T3020-8		2	495	1
314T3020-9		2	470	1
314T3021-1		2	110	1
314T3021-2		2	137	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T3021-3		2	128	1
314T3021-4		2	126	1
314T3021-5		2	128A	1
314T3023-1		2	20	1
314T3023-10		2	40A	1
314T3023-3		2	40	1
314T3023-4		2	20A	1
314T3023-8		2	20B	1
314T3026-1		2	290	1
314T3026-2		2	310	1
314T3026-3		2	312	1
314T3026-4		2	335	1
314T3026-5		2	340	1
314T3042-1		2	563G	1
		2	800	1
314T3042-2		2	564	1
		2	802	1
314T3042-3		2	570G	1
		2	814	1
314T3042-4		2	571	1
		2	816	1
31778-6-4		2	50	1
31783-6		2	43A	2
35235VN06		2	47A	2
35235V06		2	47	2
460-300		2	211	1
		2	226	1
5126D1H		2	25G	1
		2	26A	4
513C6		2	25E	1
		2	26	4
5136D1H		2	25G	1
		2	26A	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
654T0005-315		2	740L	1
654T0005-317		2	745L	1
65960-6-4		2	804	17
66013-6		2	806	17
66014-5		2	540	12
		2	826	16
66014-6		2	185	16
		2	420	177
		2	460	271
		2	660	4
		2	842	4
66014-8		2	125	4
66014-8		2	558	107
		2	719	36
		2	724	40
		2	729	32
		2	860	36
		2	866	40
		2	872	32
67068-6A4		2	410	157
67068-6A5		2	415	20
6800S048		2	130	6
69310-8A37		2	122	1
		2	123	1
740C4-5		2	127A	1
786464		2	140	1
96-02		2	35	8
		2	35A	2
		2	600	5
		2	631H	10
96-62		2	630	20
		2	631J	10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-1	314T3010-1		DELETED		
-1A	314T3010-1SP		INLET ASSY (FOR DETAILS SEE FIG. 2)	A	RF
-1B	314T3010-13SP		INLET ASSY- (FOR DETAILS SEE FIG. 2)	B	RF
-1C	314T3010-15SP		INLET ASSY- (FOR DETAILS SEE FIG. 2)	C	RF
-2	314T3010-2		DELETED		
-2A	314T3010-2SP		DELETED		
5	314T3012-6		DELETED		
5A	314T3012-6SP		DELETED		
			ATTACHING PARTS		
10	BACB30NN4K3		DELETED		
12	314T3010-3		DELETED		
14	314T3010-4		DELETED		
15	314T3010-5		DELETED		
17	314T3010-6		DELETED		
20	314T3023-1		DELETED		
20A	314T3023-4		DELETED		
25	JM44SC17CB6		DELETED		
27	BACC10GT2-06		DELETED		
30	NAS603-6		DELETED		
35	H10-3BAC		DELETED		
40	314T3023-3		DELETED		
40A	314T3023-3		DELETED		
43	MS21921-6J		DELETED		
47	DB0S13BX06H		DELETED		
-50	AP10276-4		DELETED		
-50A	MS21916J6-4		DELETED		
50B	AFP2326-4		DELETED		
55	MS28778-4		DELETED		
-65	AFP2380604J		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
65A	AFP2380604T		DELETED		
65B	MS21923J6		DELETED		
-65C	MS21923K6		DELETED		
-65D	MS219236S		DELETED		
67	MS2439J6-4		DELETED		
-67A	MS24398K6-4		DELETED		
-67B	MS24398S6-4		DELETED		
67C	MS24398J6-4		DELETED		
70	AN960-916		DELETED		
75	AN924-6J		DELETED		
105	286T0338		DELETED		
-110	314T3021-1		DELETED		
115	314T3021-2		DELETED		
120	HL523VAZ8-36		DELETED		
120A	HL523VAZ8-35		DELETED		
122	HL445PB8-37		DELETED		
125	HL79-8		DELETED		
126	314T3021-4		DELETED		
127	940CW21-6		DELETED		
128	314T3021-3		DELETED		
129	NAS6704-7		DELETED		
130	6800S048		DELETED		
135	BACR15CE3D		DELETED		
137	314T3021-2		DELETED		
140	786464		DELETED		
145	NAS6704-8		DELETED		
150	AN960C416		DELETED		
155	BACN10GW4		DELETED		
-157	BAC27TPP0134		DELETED		
160	314T3012-12		DELETED		
165	BACB30NN3K3		DELETED		
170	BACB30NN4K4		DELETED		
172	314T3012-10		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
175	314T3012-11		DELETED		
180	HL523VAZ6-3		DELETED		
185	HL79-6		DELETED		
187	314T3012-7		DELETED		
190	BRF200C4M		DELETED		
195	BACR15CE3KE		DELETED		
196	BRF100C3M		DELETED		
197	BRF200C3M		DELETED		
198	BRF200C4M		DELETED		
199	BACR15BA3AD		DELETED		
-200	314T3015-1		DELETED		
-201	314T3015-5001		DELETED		
205	314T3015-2		DELETED		
206	BACB30NT3K4		DELETED		
207	R71AB3-0300FO		DELETED		
208	314T3015-6		DELETED		
210	314T3015-5		DELETED		
211	460-300		DELETED		
212	314T3015-3		DELETED		
213	HL12VAZ6-4		DELETED		
214	HL1187DU6		DELETED		
215	314T3015-4		DELETED		
216	14A501-300-225		DELETED		
-217	314T3015-5002		DELETED		
218	314T3015-10		DELETED		
219	BACB30NT3K4		DELETED		
220	BACB30NT4K14		DELETED		
221	R71AB3-0300FO		DELETED		
222	314T3015-9		DELETED		
223	314T3015-5		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
224	314T3015-7		DELETED		
225	314T3015-8		DELETED		
226	460-300		DELETED		
227	314T3015-3		DELETED		
228	HL12VAZ6-4		DELETED		
230	HL1187DU6		DELETED		
232	314T3015-4		DELETED		
233	14A501-300-225		DELETED		
235	314T3017-1		DELETED		
235A	314T3017-1SP		DELETED		
240	BACB30NN3K3		DELETED		
245	F5000-3BAC		DELETED		
250	BACR15CE3D		DELETED		
255	314T3017-2		DELETED		
256	BRF200C3M		DELETED		
257	BACR15BA3AD		DELETED		
260	314T3012-2		DELETED		
260A	314T3012-2SP		DELETED		
260B	314T3012-2		DELETED		
265	BACB30NN3K3		DELETED		
270	BACB30NN4K4		DELETED		
275	BRF100C3M		DELETED		
278	BRF200C3M		DELETED		
280	BRF200C4M		DELETED		
285	BACR15BA3AD		DELETED		
-290	314T3026-1		DELETED		
295	BACB30NN4K4		DELETED		
300	BRF200C4M		DELETED		
305	BACR15BA3KE		DELETED		
310	314T3026-2		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
312	314T3026-3		DELETED		
315	BACB30NN3K3		DELETED		
320	BRF200C3M		DELETED		
325	BRF100C3M		DELETED		
330	BACR15BA3KE		DELETED		
335	314T3026-4		DELETED		
340	314T3026-5		DELETED		
-375	314T3016-1		DELETED		
380	T8098C6K		DELETED		
385	MS20427M4C12		DELETED		
390	314T3016-3		DELETED		
395	BACB28X6C062		DELETED		
400	314T3016-2		DELETED		
-405	314T3020-1		DELETED		
410	HL441UC6-4		DELETED		
415	HL441UC6-5		DELETED		
420	HL79-6		DELETED		
-421	314T3020-5001		DELETED		
-421A	314T3020-5002		DELETED		
-421B	314T3020-5003		DELETED		
-425	314T3020-2		DELETED		
-425A	314T3020-51		DELETED		
430	CR2664CW6-4		DELETED		
435	CR2664CW6-5		DELETED		
440	BACR15CE6KE		DELETED		
-440A	BACR15BA6KE		DELETED		
445	HL11VAZ6-4		DELETED		
450	HL11VAZ6-5		DELETED		
455	HL11VAZ6-6		DELETED		
460	HL79-6		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
465	314T3020-11		DELETED		
470	314T3020-9		DELETED		
475	314T3020-10		DELETED		
480	314T3020-5		DELETED		
-480A	314T3020-55		DELETED		
485	314T3020-6		DELETED		
-485A	314T3020-54		DELETED		
490	314T3020-7		DELETED		
-490A	314T3020-53		DELETED		
495	314T3020-8		DELETED		
-495A	314T3020-52		DELETED		
-500	314T3020-3		DELETED		
505	NAS1398CW6-4		DELETED		
507	NAS1398CW6-3		DELETED		
510	BACR15BB6AD		DELETED		
512	AF5141-3C3		DELETED		
515	314T3020-12		DELETED		
520	314T3020-13		DELETED		
525	314T3020-4		DELETED		
-525A	314T3020-67		DELETED		
530	314T3020-20		DELETED		
535	HL10VAZ5-4		DELETED		
540	HL70-5		DELETED		
542	314T3020-42		DELETED		
544	314T3020-43		DELETED		
546	314T3020-37		DELETED		
548	314T3020-38		DELETED		
550	314T3013-1		DELETED		
555	BACR15CE6KE		DELETED		
556	HL523VAZ8-40		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
557	HL523VAZ8-38		DELETED		
558	HL79-8		DELETED		
559	BRF200C3M		DELETED		
560	BACR15BA3AD		DELETED		
561	BACB30LK3-4		DELETED		
565	BACW10P136AL		DELETED		
570	BRF200C3M		DELETED		
572	BACR15CE3D		DELETED		
573	MS27253-2		DELETED		
574	BACR15BB3AD		DELETED		
-575	314T3013-24		DELETED		
576	BACR15CE3D		DELETED		
578	BRF200C3M		DELETED		
580	314T3013-26		DELETED		
580A	314T3013-41		DELETED		
581	BACB30LK3-4		DELETED		
582	BACW10P136AL		DELETED		
585	CL100-3-55		DELETED		
590	BACS12CK3-9		DELETED		
595	BACW10P136AL		DELETED		
600	H10-3BAC		DELETED		
605	A1663-012-1		DELETED		
610	BACR15BA4AD		DELETED		
615	314T3013-27		DELETED		
615A	314T3013-42		DELETED		
620	P116-473-10-495		DELETED		
625	AN960PD6L		DELETED		
630	H10-06BAC		DELETED		
630G	BACS12ER06K8		DELETED		
631	AN960PD6L		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
631G	H10-6BAC		DELETED		
632	314T3013-31		DELETED		
632G	314T3013-30		DELETED		
633	BACS40R11B45F		DELETED		
634	BACS40R11B32F		DELETED		
635	BACS40R11B66F		DELETED		
637	BACS40R11B45F		DELETED		
639	NAS577-6A		DELETED		
640	NAS578-6A		DELETED		
650	314T3011-102		DELETED		
650A	314T3011-139		DELETED		
655	HL523VAZ6-34		DELETED		
660	HL79-6		DELETED		
665	314T3011-161		DELETED		
670	BACR15BB5AD		DELETED		
675	314T3011-164		DELETED		
680	314T3011-162		DELETED		
685	314T3011-163		DELETED		
690	BACR15CE3KE		DELETED		
695	BRF200C3M		DELETED		
700	314T3011-87		DELETED		
705	NAS1398D6-2		DELETED		
710	314T3011-88		DELETED		
715	314T3011-89		DELETED		
720	314T3011-100		DELETED		
725	314T3011-98		DELETED		
730	314T3011-99		DELETED		
735	314T3011-239		DELETED		
740	314T3011-240		DELETED		
745	314T3011-241		DELETED		

- Item Not Illustrated

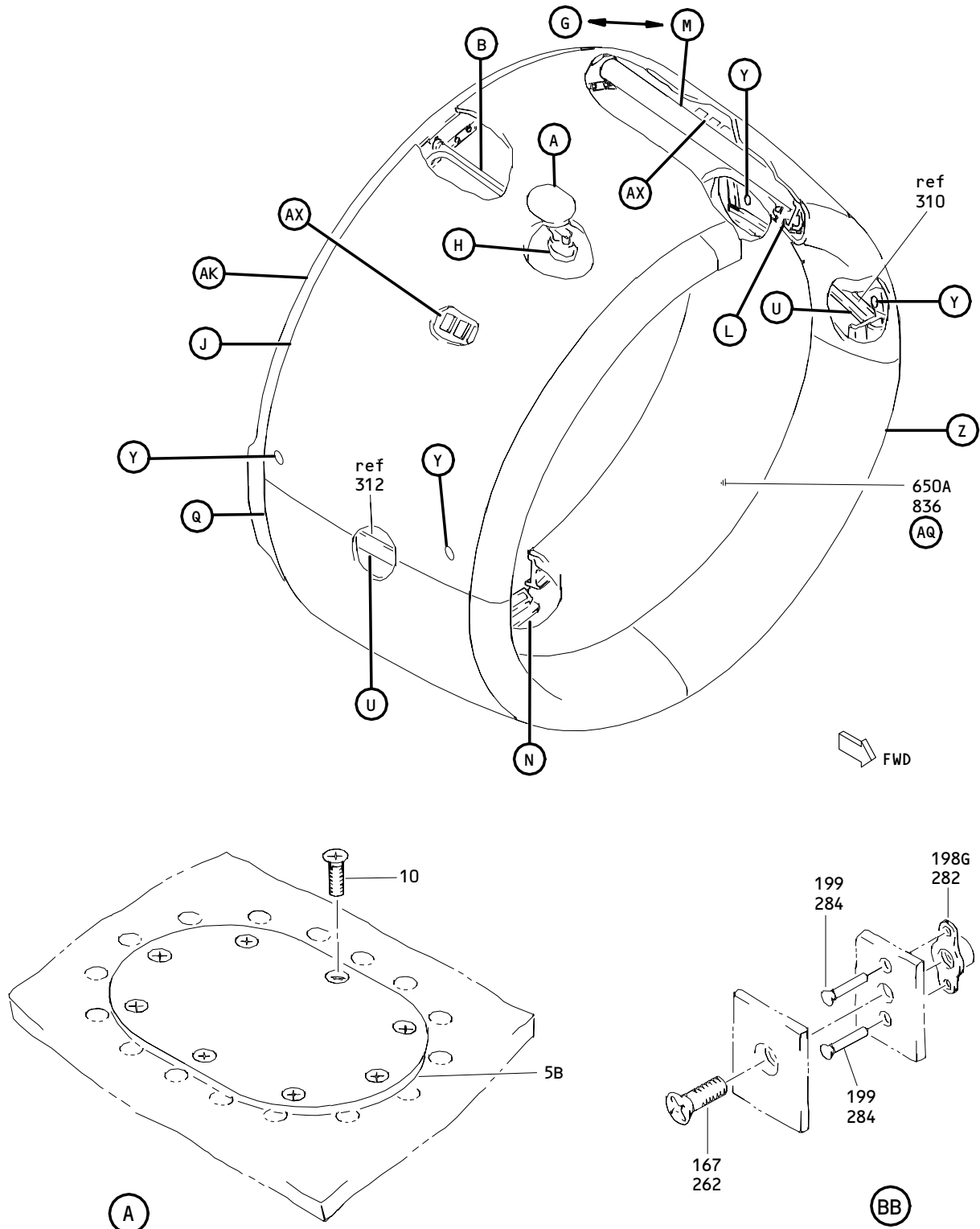
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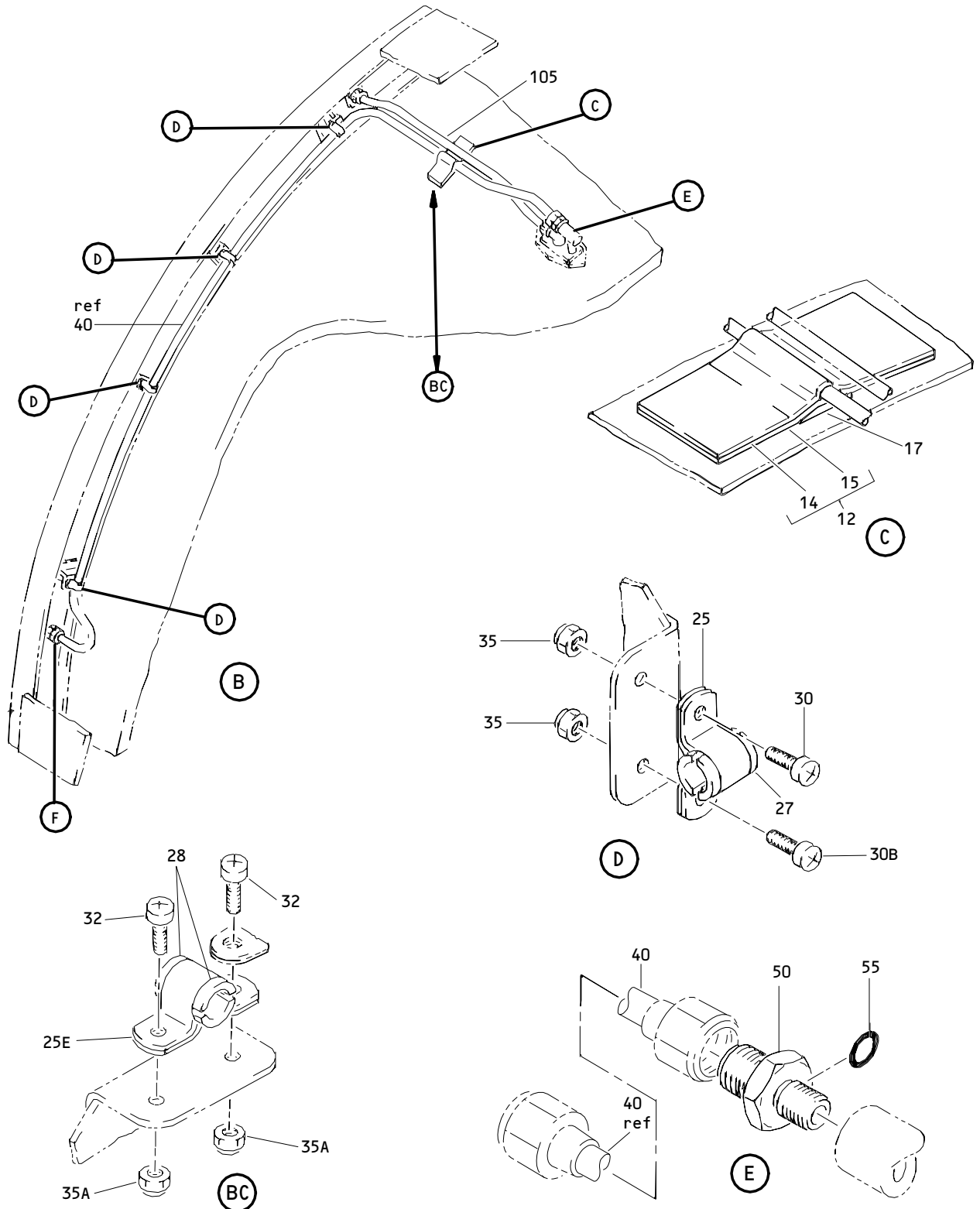
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Inlet Assembly
 Figure 2 (Sheet 1)

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Inlet Assembly
 Figure 2 (Sheet 2)

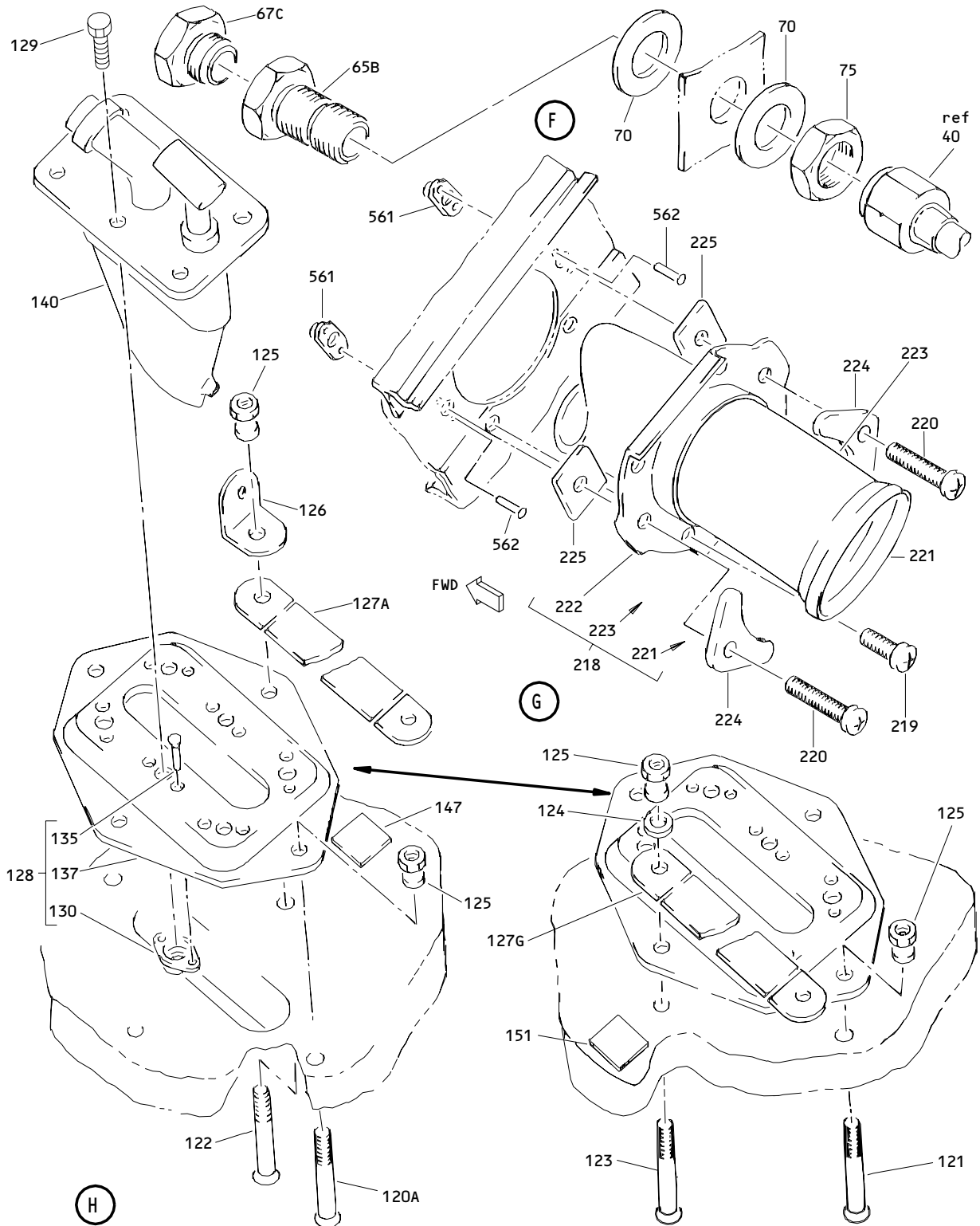
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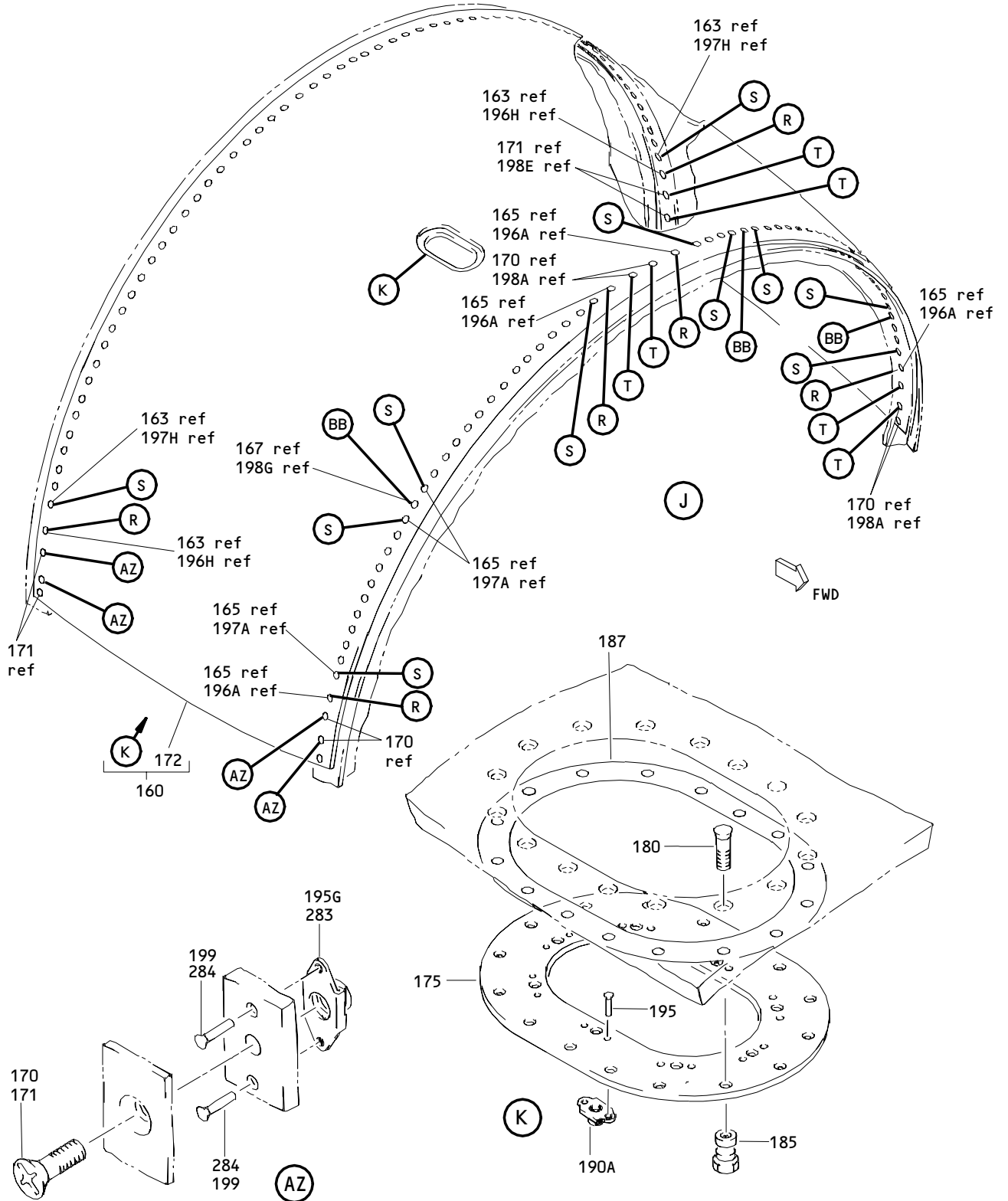
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**Inlet Assembly
 Figure 2 (Sheet 3)**

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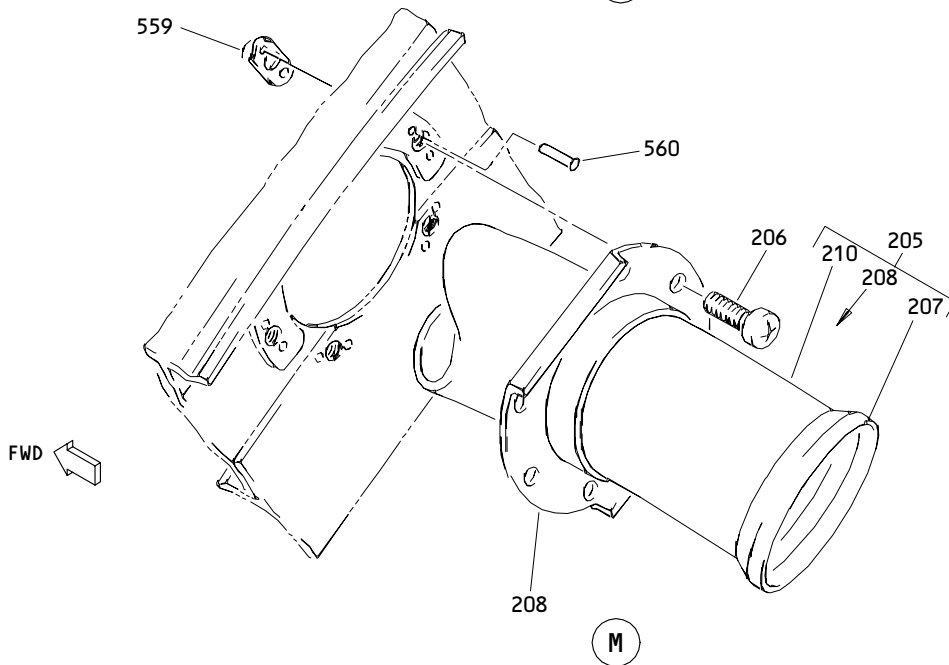
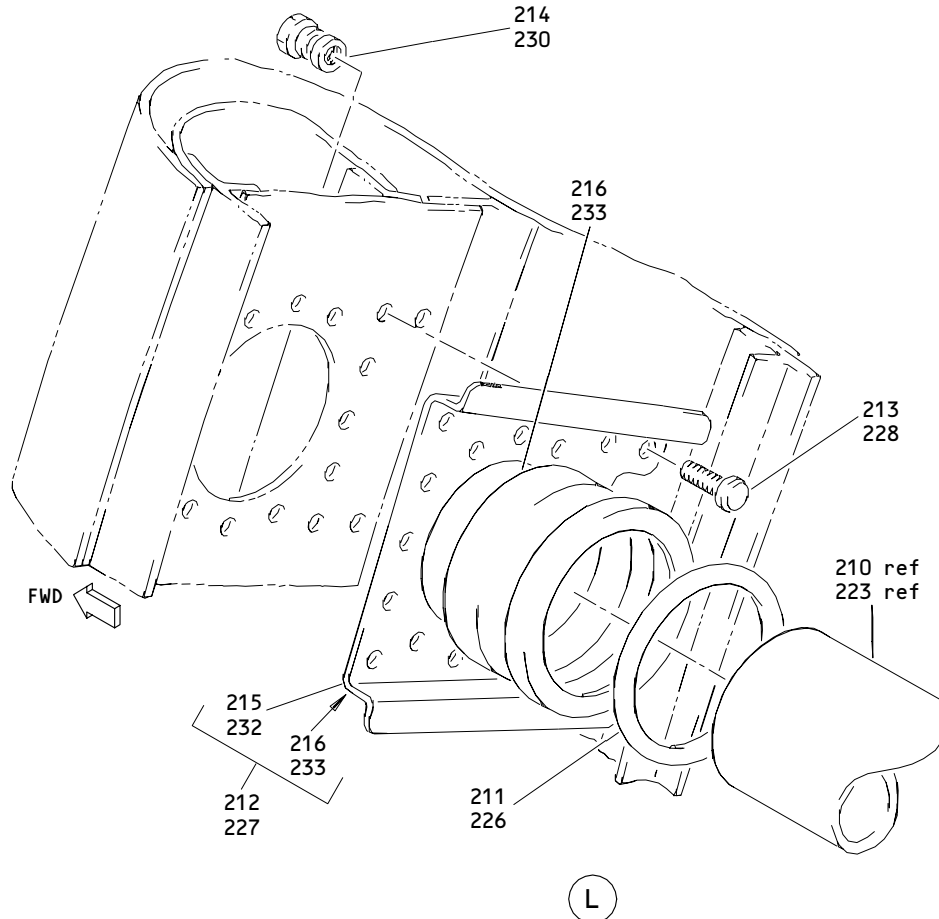
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Figure 2 (Sheet 4)

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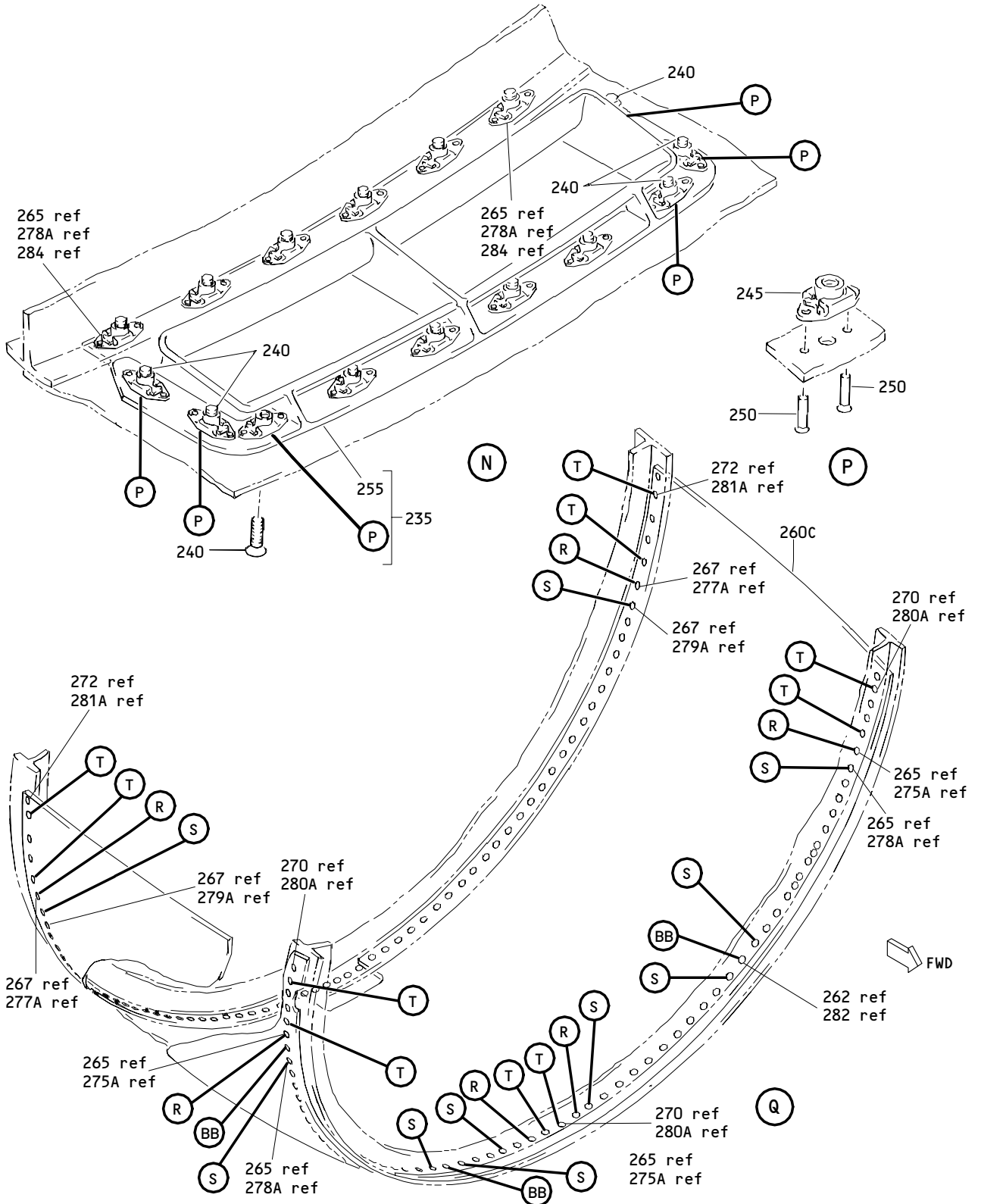
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 Figure 2 (Sheet 5)

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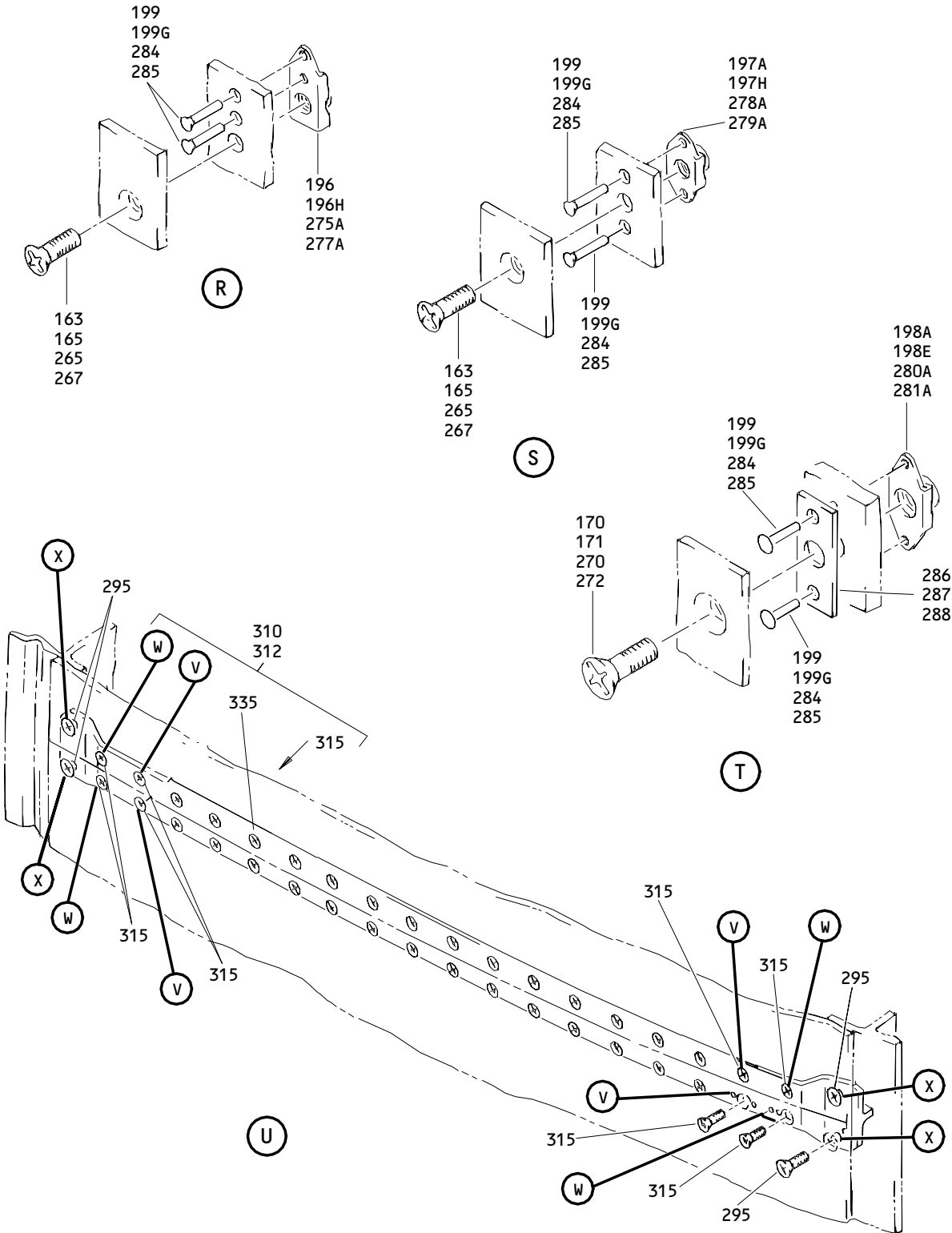
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Figure 2 (Sheet 6)

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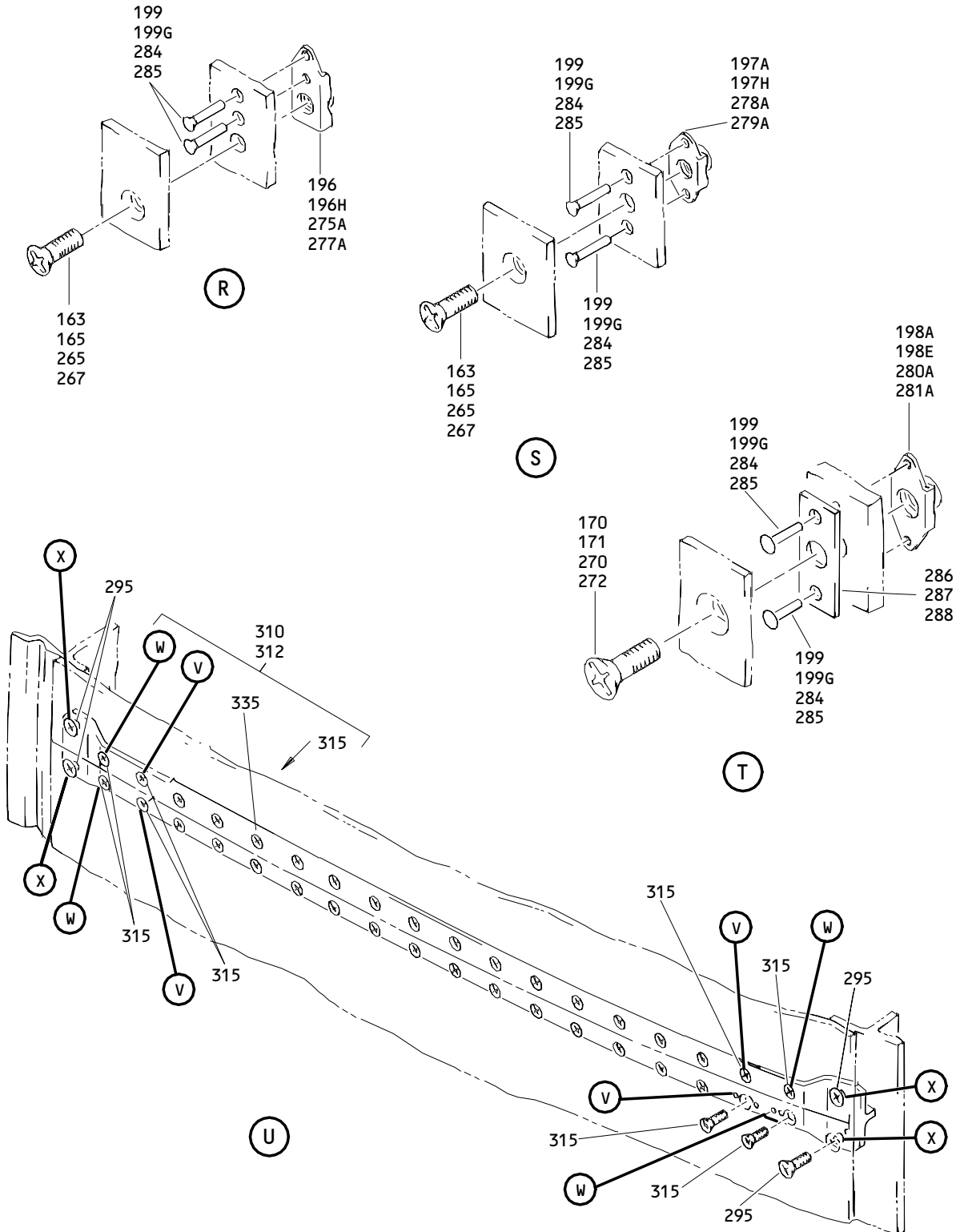
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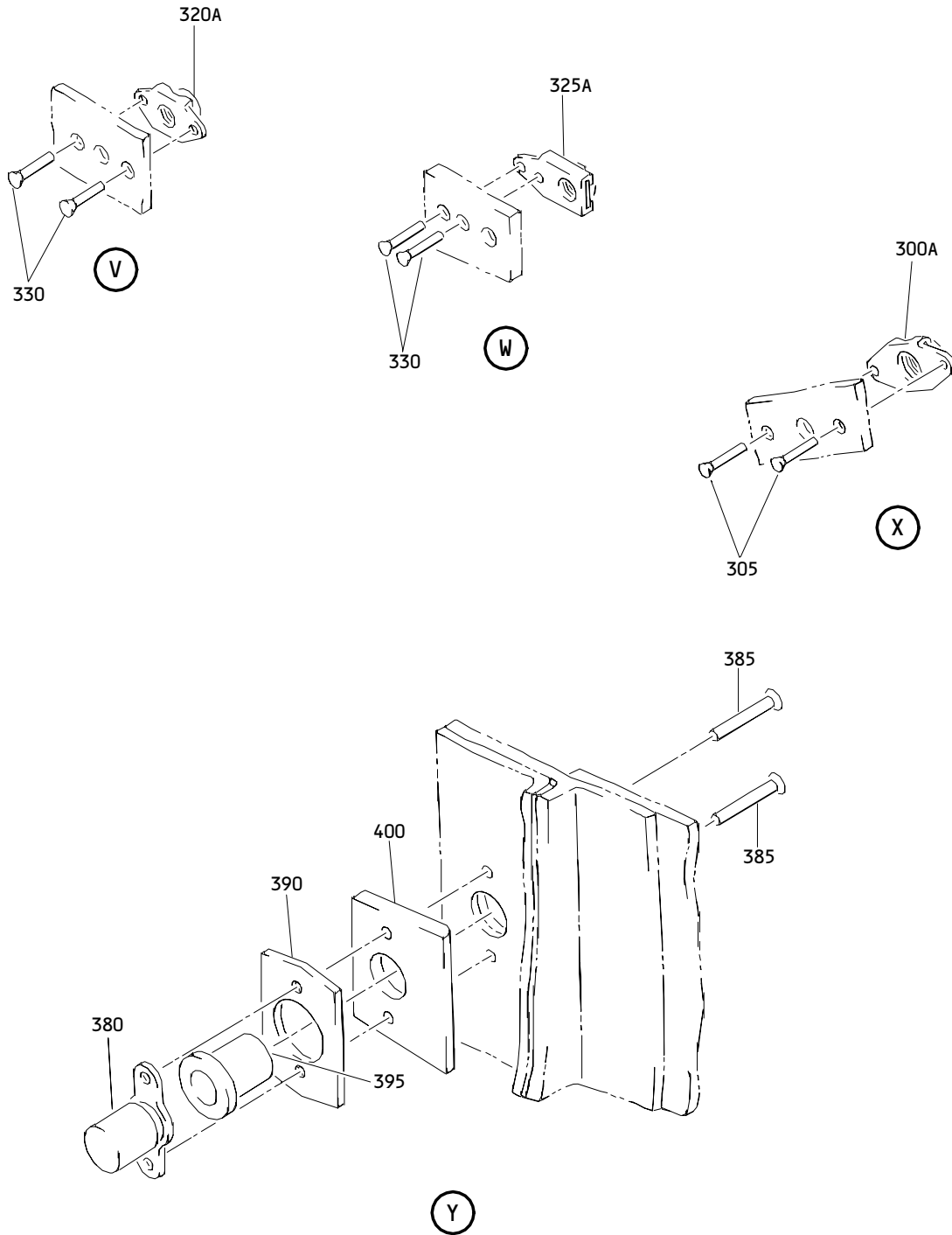
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 Figure 2 (Sheet 7)

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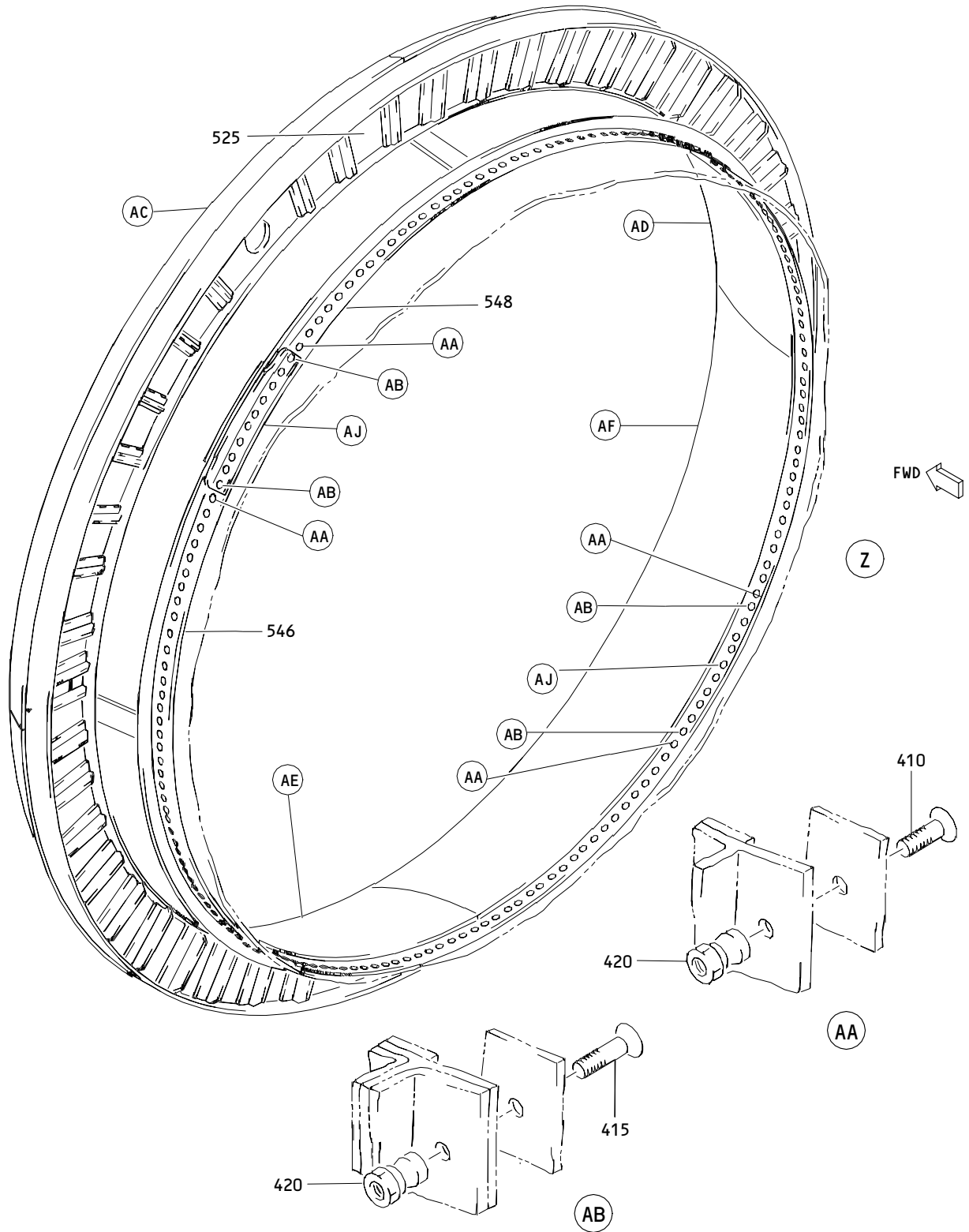
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 Figure 2 (Sheet 8)

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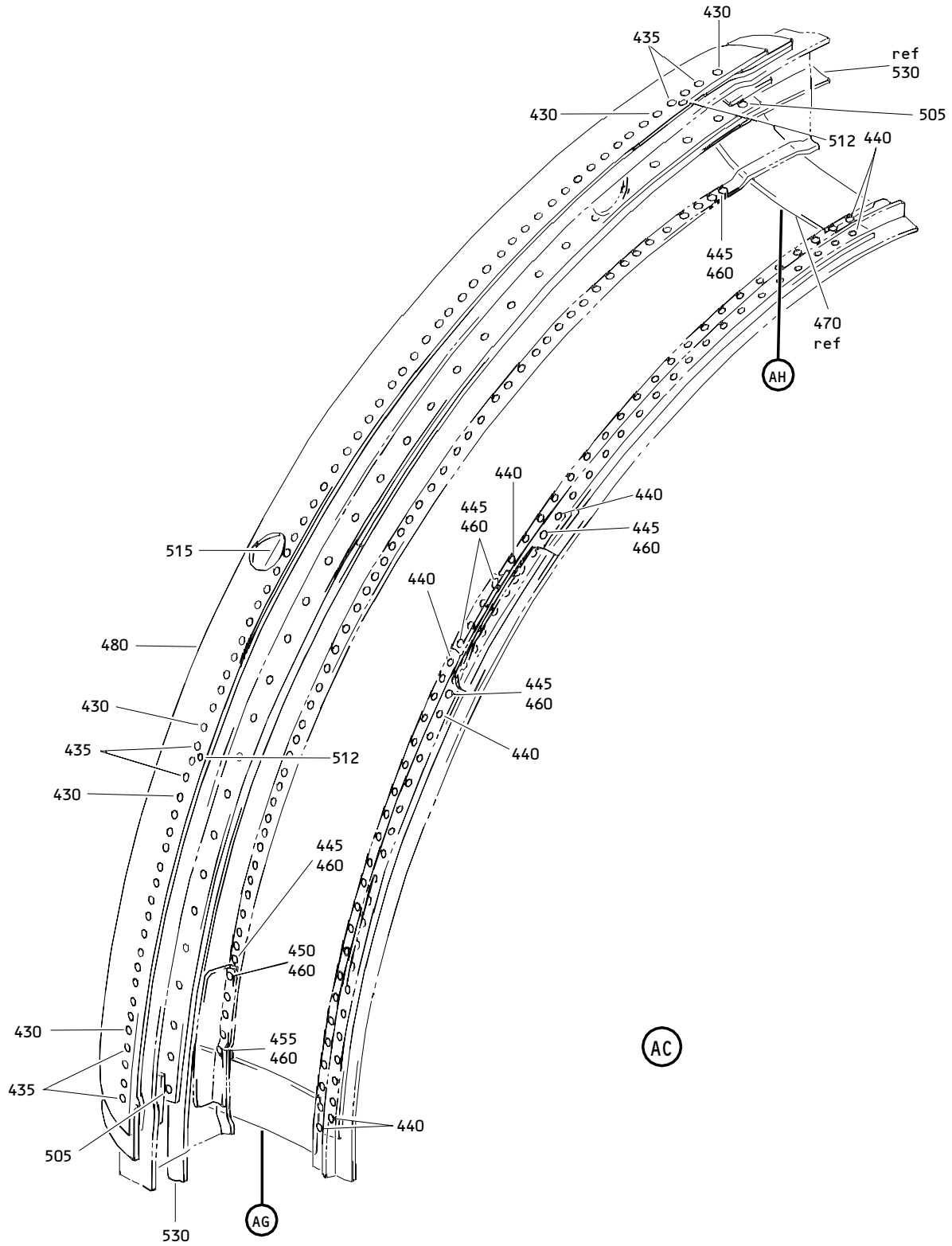
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Figure 2 (Sheet 9)

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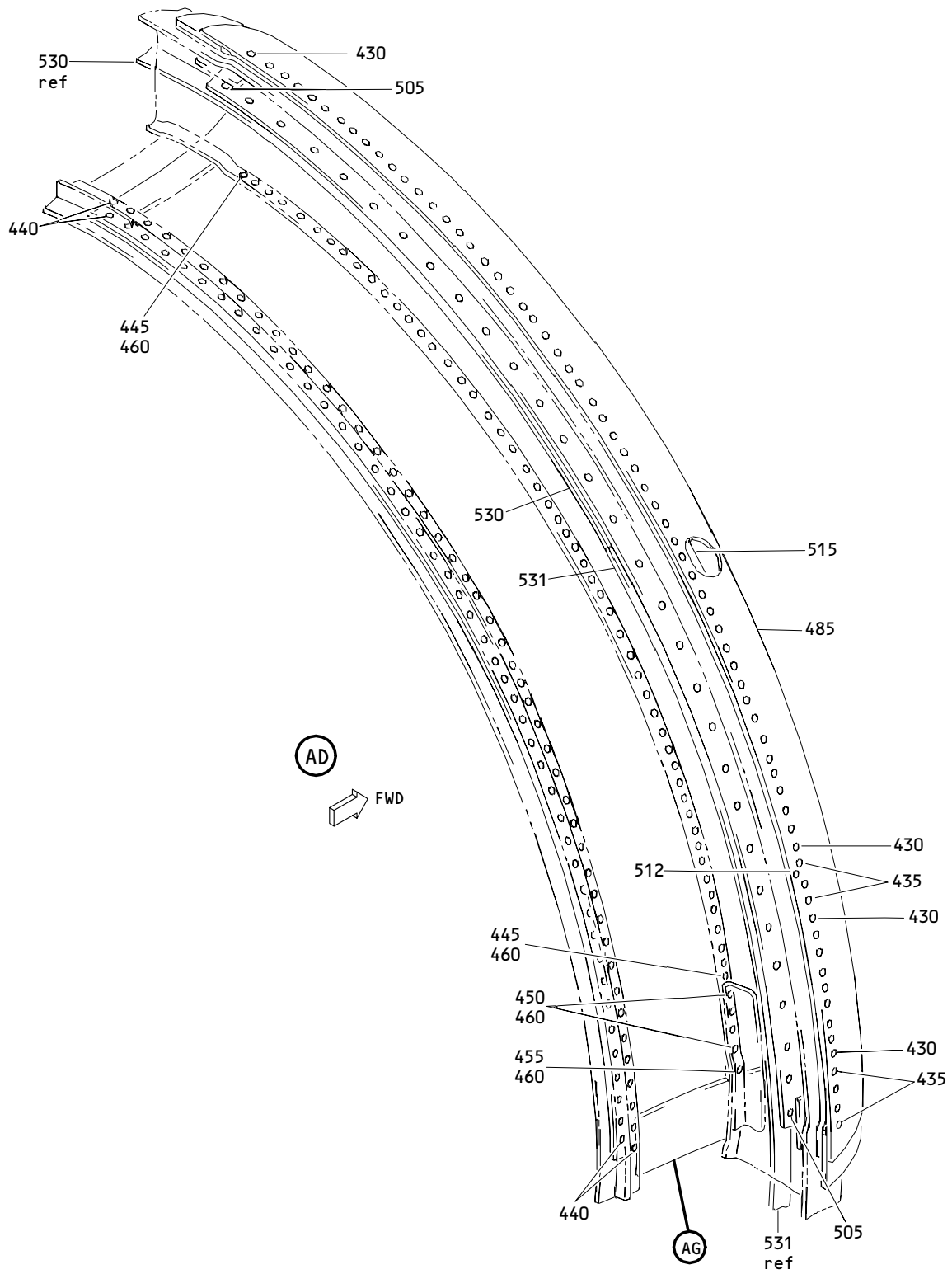
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 Figure 2 (Sheet 11)

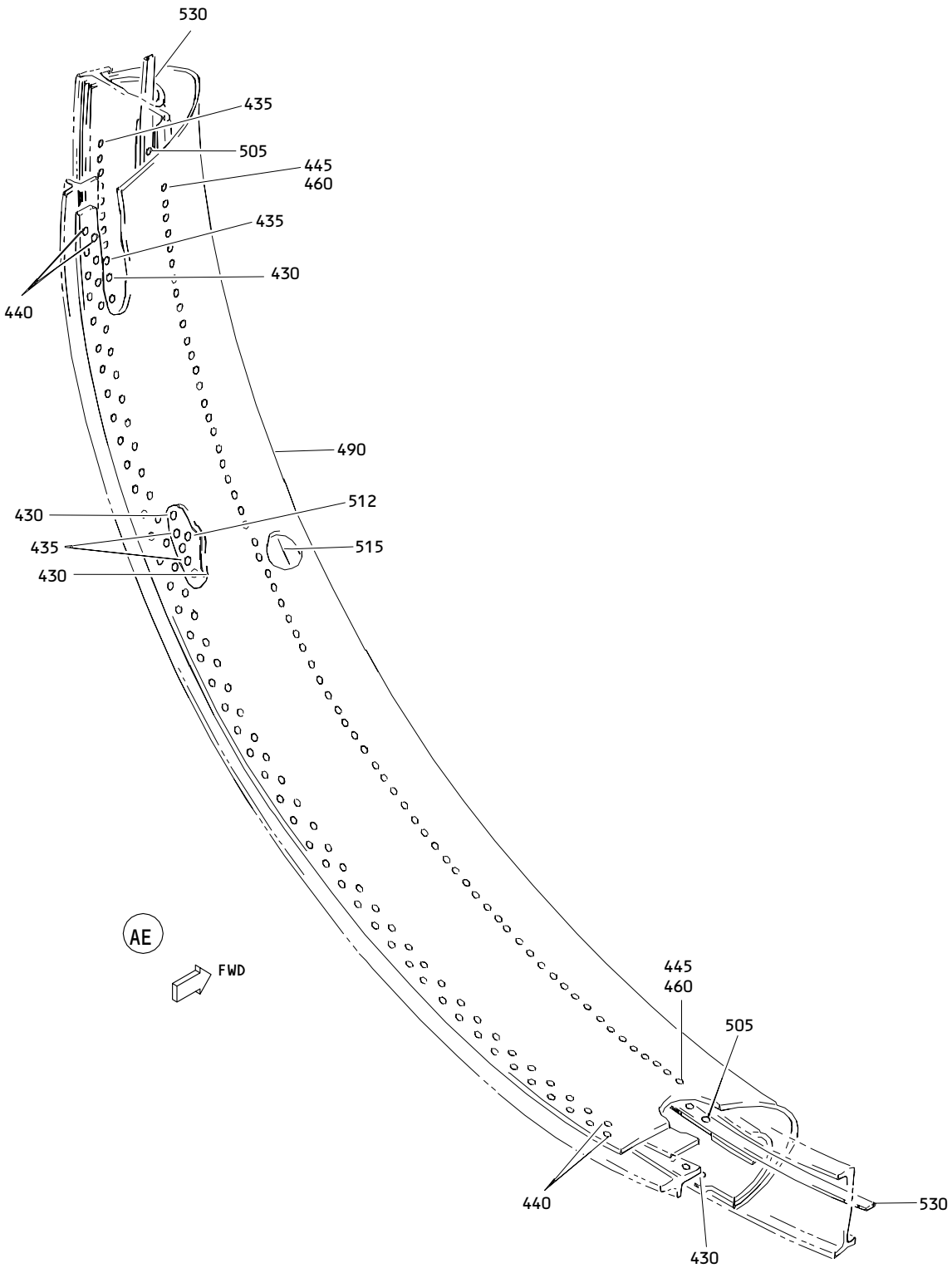
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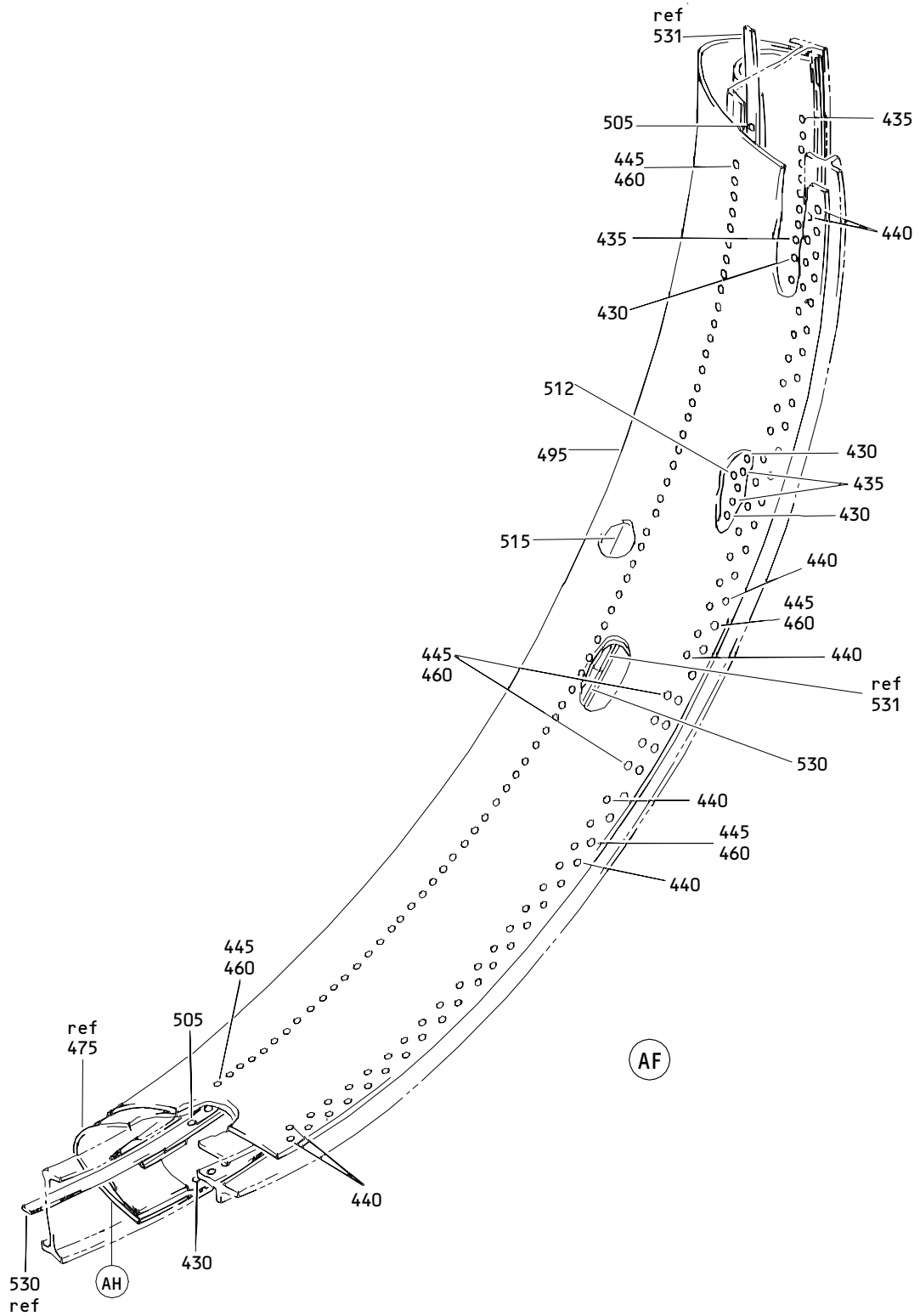
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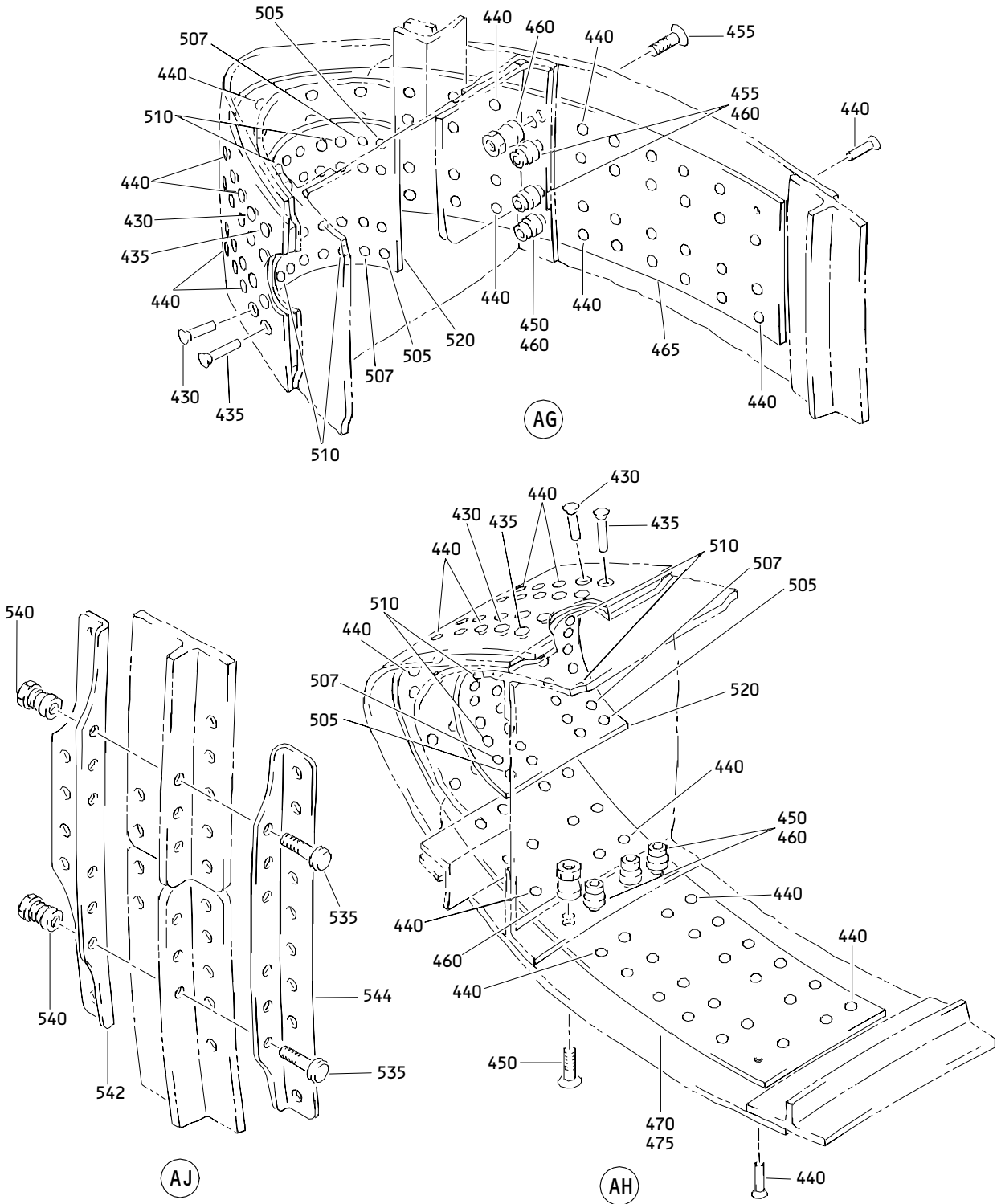
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Inlet Assembly
Figure 2 (Sheet 13)

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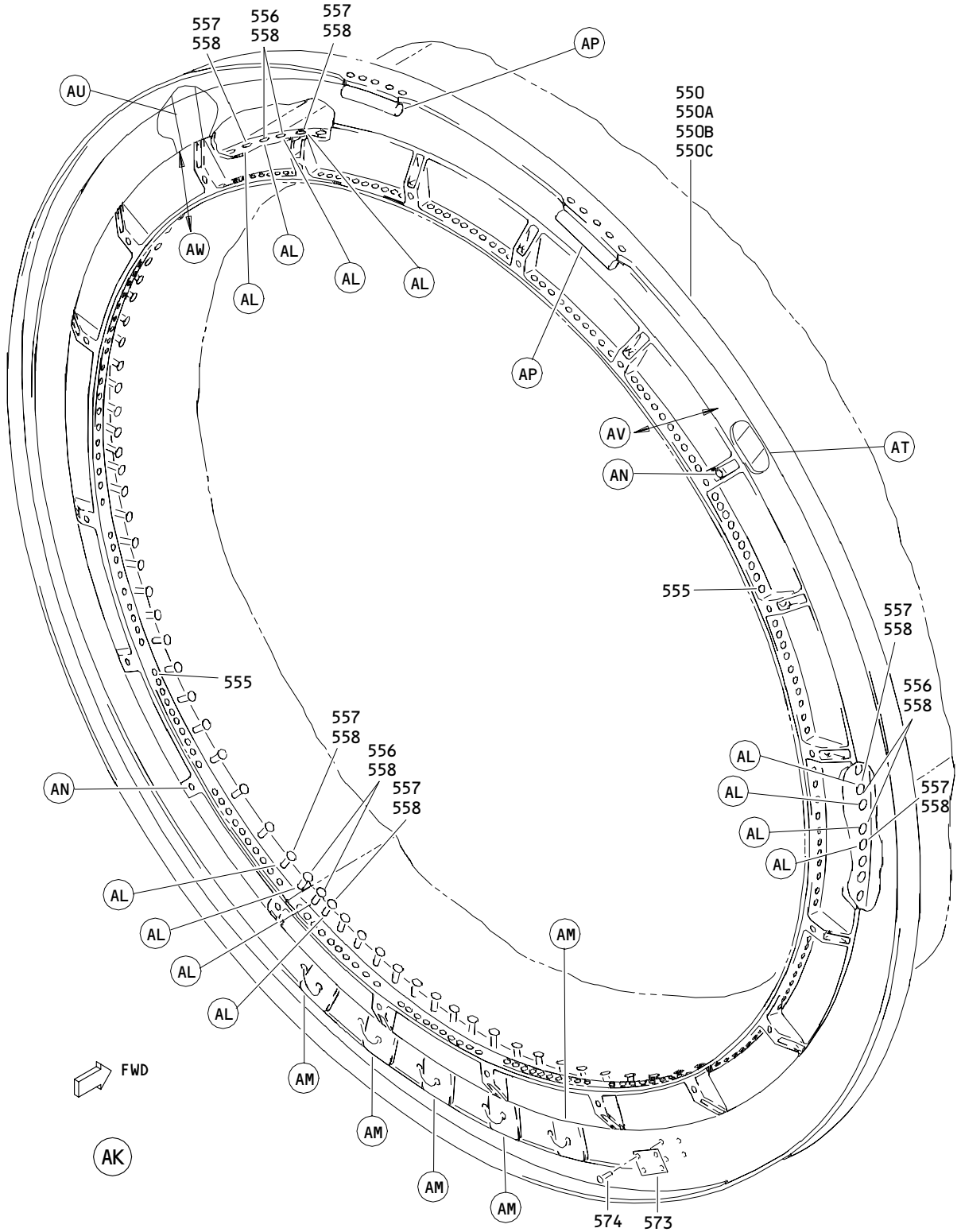
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Figure 2 (Sheet 14)

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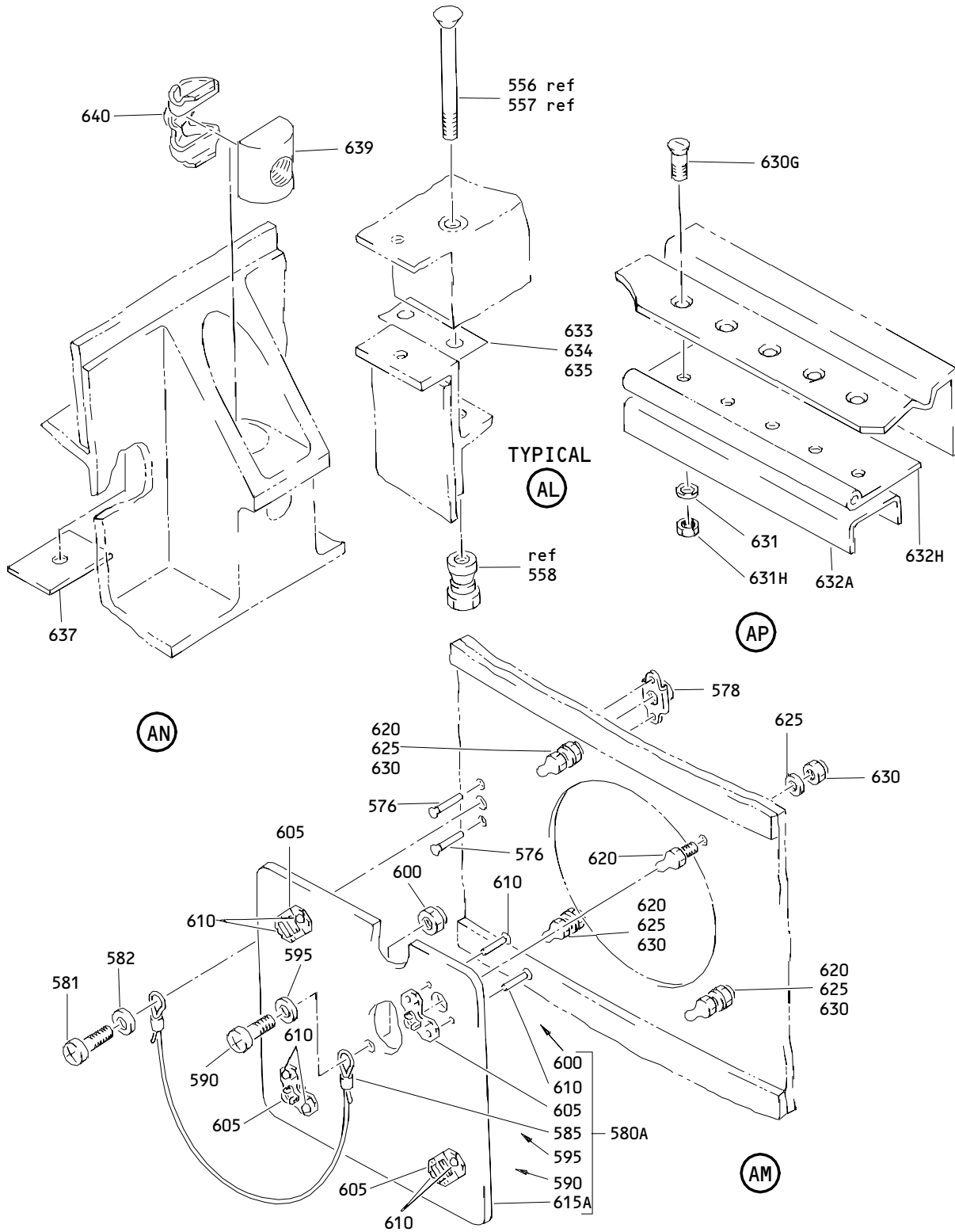
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Figure 2 (Sheet 15)

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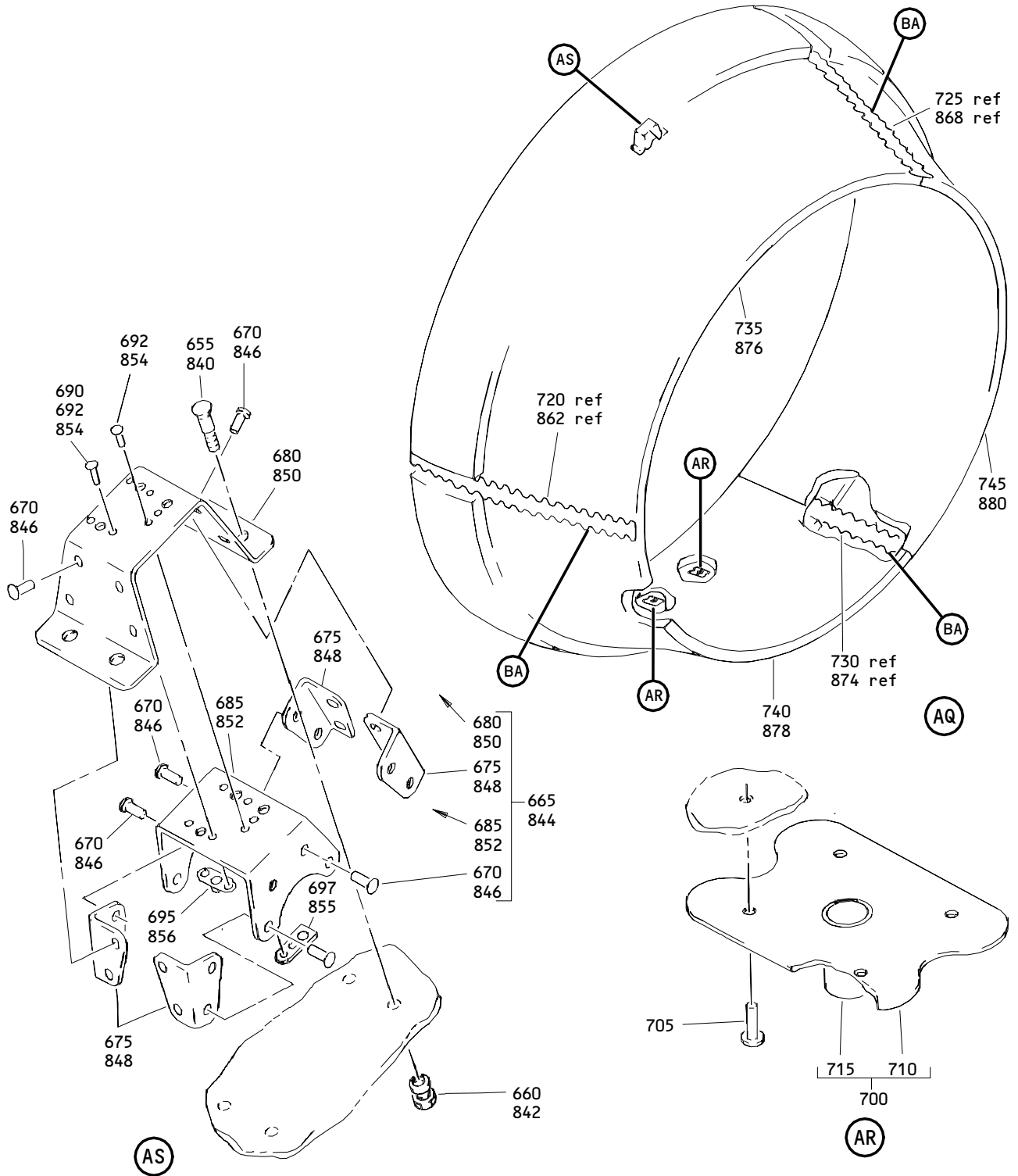
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 Figure 2 (Sheet 16)

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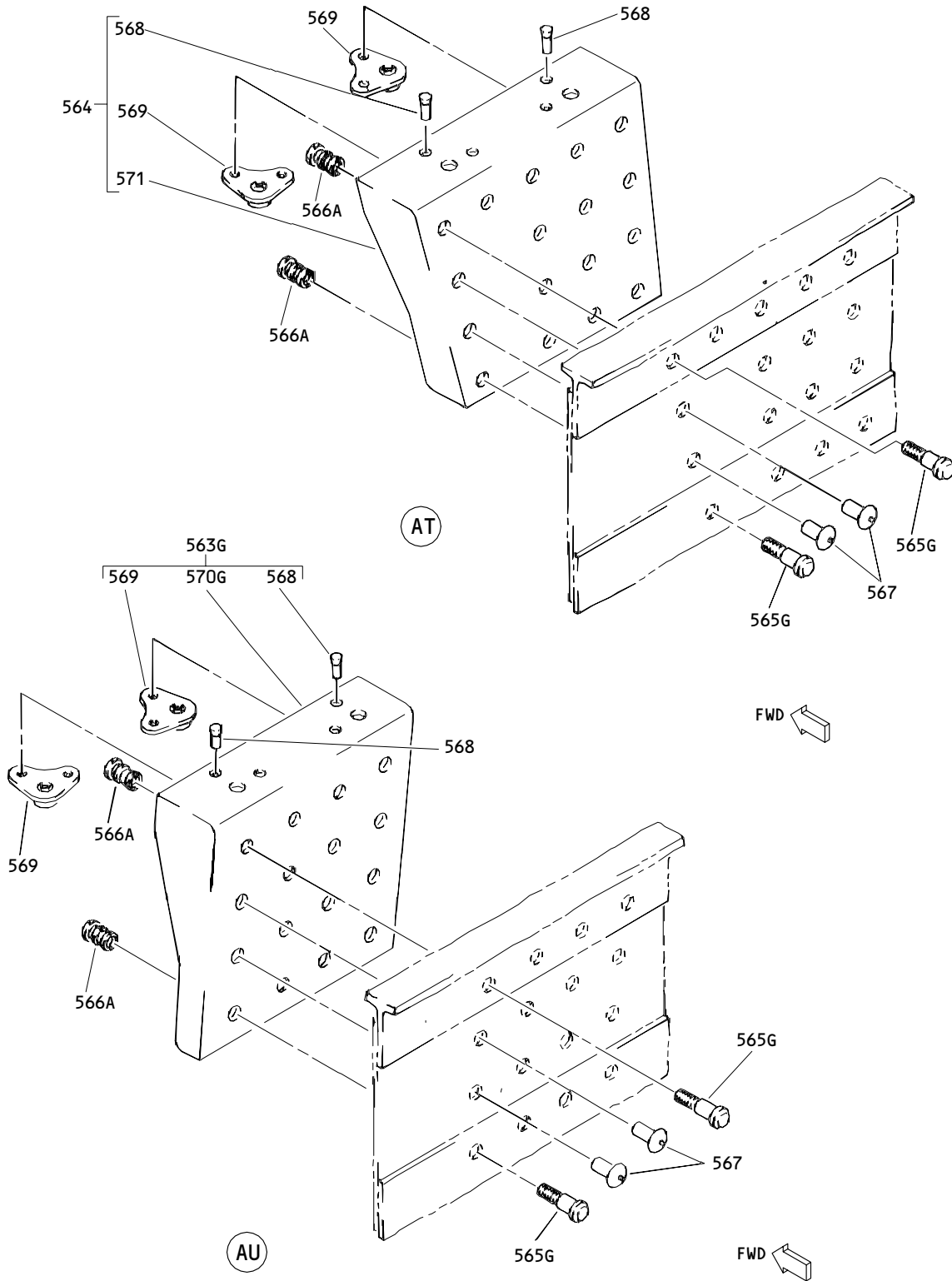
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Figure 2 (Sheet 17)

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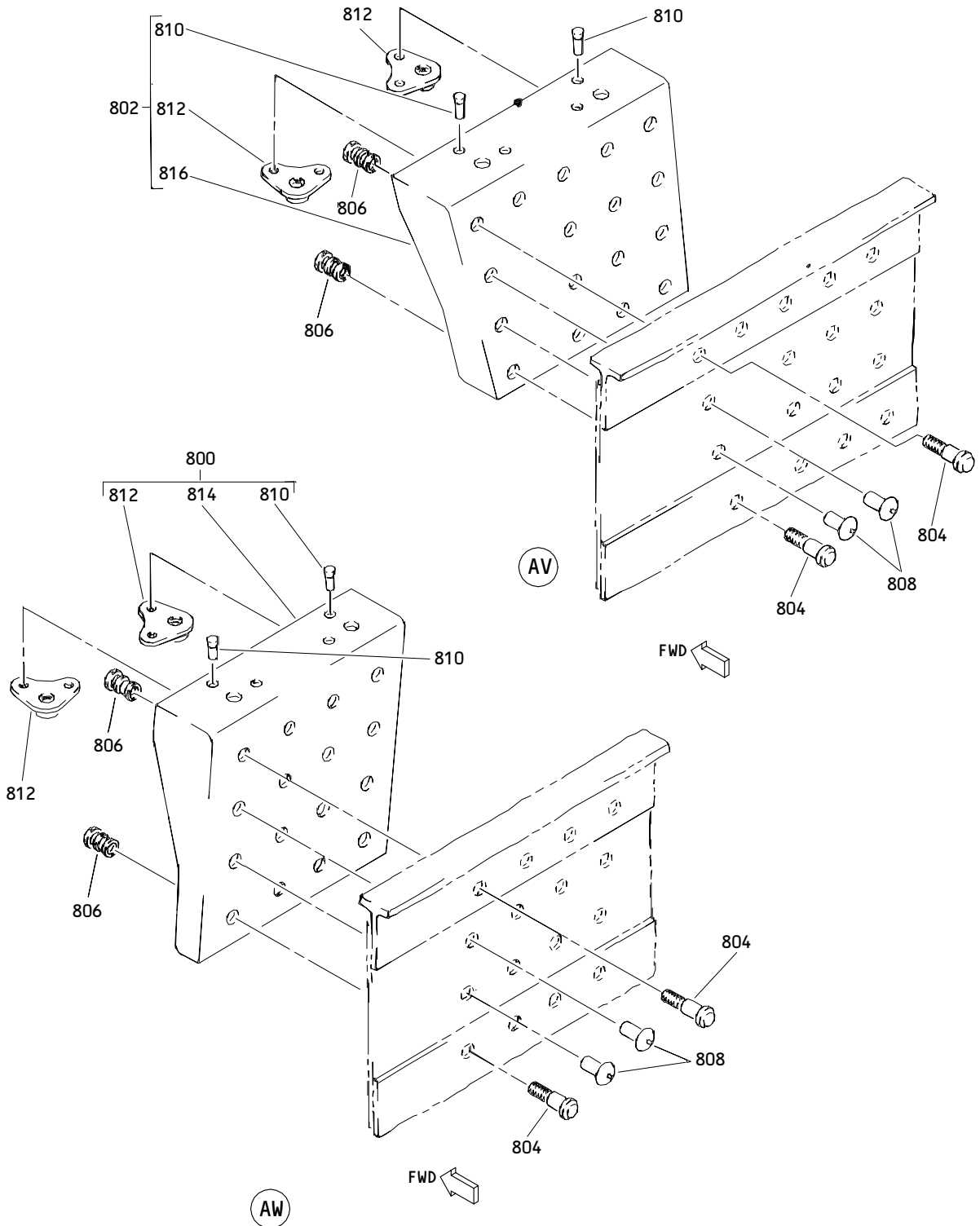
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Figure 2 (Sheet 18)

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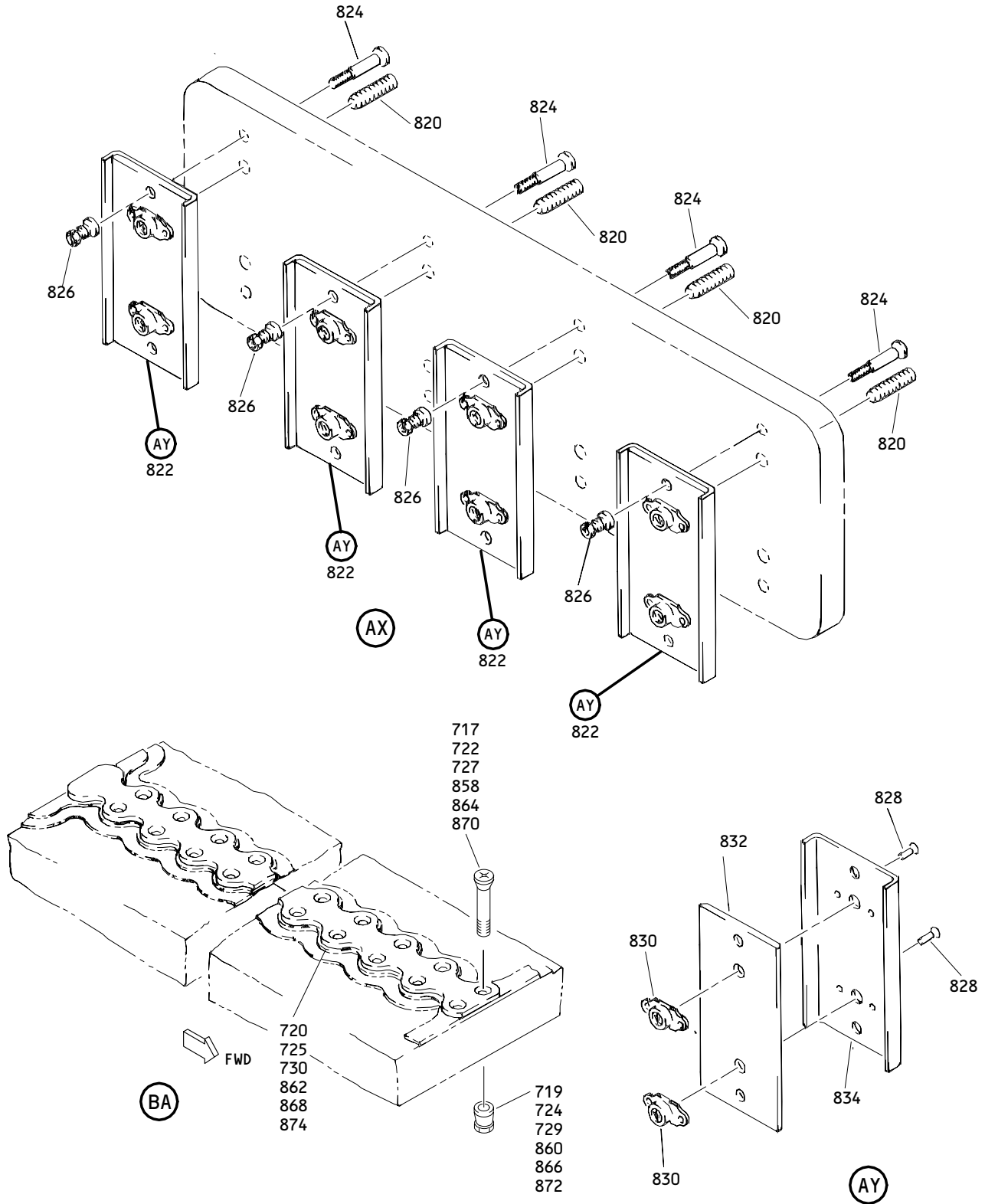
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-1	314T3010-1		DELETED		
-1A	314T3010-1SP		INLET ASSY	A	RF
-1B	314T3010-13SP		INLET ASSY	B	RF
-1C	314T3010-15SP		INLET ASSY	C	RF
-2	314T3010-5001		DELETED		
-2A	314T3010-5003		DELETED		
-2B	314T3010-5002		DELETED		
-2C	314T3010-5004		. INLET ASSY- (LIMITED)		1
-2D	314T3010-5005		DELETED		
-2E	314T3010-5006		DELETED		
-2F	314T3010-5009		. INLET ASSY-(REWORK) (LIMITED)	A	1
-2G	314T3010-5011		. INLET ASSY-(REWORK) (LIMITED)	A	1
-2H	314T3010-5013		. INLET ASSY-(REWORK) (LIMITED)	A	1
-2J	314T3010-5010		. INLET ASSY-(REWORK) (LIMITED)	A	1
-2K	314T3010-5012		. INLET ASSY-(REWORK) (LIMITED)	A	1
-2L	314T3010-5007SP		DELETED		
2M	314T3010-5015SP		DELETED		
-2N	314T3010-5004SP		DELETED		
-2P	314T3010-5009SP		DELETED		
-2Q	314T3010-5011SP		DELETED		
-2R	314T3010-5013SP		DELETED		
-2S	314T3010-5010SP		DELETED		
-2T	314T3010-5012SP		DELETED		
-2U	314T3010-5007		. INLET ASSY- (LIMITED)	A	1
-2V	314T3010-5018		. INLET ASSY- (LIMITED)	B	1
-2W	314T3010-5019		. INLET ASSY- (LIMITED)	B	1
-2X	314T3010-5020		DELETED		
-2Y	314T3010-5021		. INLET ASSY- (LIMITED)	C	1
-2Z	314T3010-5022		. INLET ASSY- (LIMITED)	C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-5	314T3012-6		DELETED		
5A	314T3012-6SP		DELETED		
5B	314T3012-6		..PANEL-ACCESS		1
10	BACB30NN4K3		..BOLT		8
12	314T3010-3		..HOOK AND PILE ASSY- (USED ON ITEM 2F)	A	1
14	314T3010-4		...PILE	A	1
15	314T3010-5		...HOOK	A	1
17	314T3010-6		..PAD- (USED ON ITEM 2F)	A	1
-20	314T3023-1		..TUBE INSTL-PNEU, PT2/TT2 (USED ON ITEM 2F)	A	1
-20A	314T3023-4		..TUBE INSTL- (USED ON ITEMS 2C, 2G, 2H, 2J, 2K, 2U, 2V, 2W)	A,B	1
-20B	314T3023-8		..TUBE INSTL	C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 25 25A 25B 25C 25D 25E	BACC106F6CIH BACC106F6CIH BACC10GF6C14 BACC10GF6C14 BACC10GF6CIH JM44SC17CB6		DELETED DELETED DELETED DELETED DELETED ...CLAMP- (V22175) (SPEC BACC10GF6C1H) (OPT S387CH6 (V18076)) (OPT TA12C34C6-1 (V84971)) (OPT 513C6 (V83930)) (USED ON ITEM 20A)	A,B	1
25F -25G	JM44SC17CB6 JM44SC176D1H		DELETED ...CLAMP- (V22175) (SPEC BACC10GF6D1H) (OPT JM45SC56D1H (V22175)) (OPT S3866D1H (V18076)) (OPT S3876D1H (V18076)) (OPT TA12C346D1H (V84971)) (OPT 5126D1H (V83930)) (OPT 5136D1H (V83930))	C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-26	JM44SC17CB6		...CLAMP- (V22175) (SPEC BACC10GF6C1H) (OPT S387CH6 (V18076)) (OPT TA12C34C6-1 (V84971)) (OPT 513C6 (V83930))	A,B	4
-26A	JM44SC176D1H		...CLAMP- (V22175) (SPEC BACC10GF6D1H) (OPT JM45SC56D1H (V22175)) (OPT S3866D1H (V18076)) (OPT S3876D1H (V18076)) (OPT TA12C346D1H (V84971)) (OPT 5126D1H (V83930)) (OPT 5136D1H (V83930))	C	4
27	BACC10GT2-06		...CLAMPSHELL- (V83930) (SPEC BACC10GT2-06)	A,B	8
27A	BACC10GT2-06		DELETED		
-27B	BACC10GT2-06P		...CLAMPSHELL	C	8
28	BACC10GT2-06		...CLAMPSHELL (V83930) (SPEC BACC10GT2-06) (USED ON ITEM 20A)	A,B	2
-28A	BACC10GT2-06P		...CLAMPSHELL ATTACHING PARTS	C	2
30	NAS603-6		DELETED		
30A	NAS603-6		DELETED		
30B	NAS603-6P		...SCREW		8
32	NAS603-6P		...SCREW (USED WITH ITEMS 25E, 25G)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-35	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))		8
35A	H10-3BAC		...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (USED WITH ITEMS 25E, 25G) -----*-----		2
40	314T3023-3		...TUBE ASSY-PNEU	A,B	1
-40A	314T3023-10		...TUBE ASSY-PNEU	C	1
-43	MS21921-6J		...NUT- (OPT ITEM 43A)	A,B	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -43A	AFP107-6	NUT- (V30974) (SPEC BACN10NR6) (OPT AP1028T6 (V01673)) (OPT BC921T6 (V50948)) (OPT DBON10NR6 (V14798)) (OPT ER01921-6T (V88334)) (OPT FER8928-6 (V14397)) (OPT F11-6 (V73197)) (OPT 2-03005T6 (V11328)) (OPT 31783-6 (V14397)) (OPT ITEM 43)	A,B	2
-43B -47	MS21921-6D DB0S13BX06H	NUTSLEEVE- (V14798) (SPEC BACS13BX06H) (OPT 2-02903-06H (V11328)) (OPT 35235V06 (V08199)) (OPT AP2097-06H (V01673)) (OPT AFP175V06 (V30974)) (OPT AFP175V06 (V30974))	C A,B	2 2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -47A	DB0S13BX06HP	SLEEVE- (V14798) (SPEC BACS13BX06HP) (OPT 2-02903-06HP (V11328)) (OPT 35235VN06 (V08199)) (OPT AP2097-06HP (V01673)) (OPT AFP175V06P (V30974)) (OPT AFP175V06P (V30974))	C	2
50	AFP2326-4		...REDUCER- (V30974) (SPEC BACR17E6-4) (OPT AP10276-4 (V01673)) (OPT BC916T6-4 (V50948)) (OPT DBOR17E6-4 (V14798)) (OPT ER21916T6-4 (V88334)) (OPT ER31916-6-4 (V88334)) (OPT F23-6-4 (V73197)) (OPT 2-01075T6-4 (V11328)) (OPT 31778-6-4 (V14397)) (OPT US2114-6-4 (V50808)) (OPT ITEM 50A)	A,B	1
-50A	MS21916J6-4		...REDUCER- (OPT ITEM 50)	A,B	1
-50B	MS21916D6-4		...REDUCER	C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-55	MS28778-4		...PACKING		1
65	AFP2380604J		DELETED		
-65A	AFP2380604T		DELETED		
65B	MS21923J6		...ADAPTER- (OPT ITEMS 65C, 65D)	A,B	1
-65C	MS21923K6		...ADAPTER- (OPT ITEMS 65B, 65D)	A,B	1
-65D	MS219236S		...ADAPTER- (OPT ITEMS 65B, 65C)	A,B	1
-65E	MS21923D6		...ADAPTER	C	1
67	MS2439J6-4		DELETED		
-67A	MS24398K6-4		...ADAPTER- (OPT ITEMS 67B, 67C)	A,B	1
-67B	MS24398S6-4		...ADAPTER- (OPT ITEMS 67A, 67C)	A,B	1
67C	MS24398J6-4		...ADAPTER- (OPT ITEMS 67A, 67B)	A,B	1
-67D	MS24398D6-4		...ADAPTER	C	1
70	AN960-916		...WASHER	A,B	2
-70A	AN960KD916		...WASHER	C	2
75	AN924-6J		...NUT	A,B	1
-75A	AN924-6D		...NUT	C	1
80	MS28778-6		...PACKING		1
105	286T0338		..WIRE BUNDLE ASSY		1
-110	314T3021-1		..PROBE INSTL-PT2/TT2 ELEC		1
115	314T3021-2		DELETED		
			ATTACHING PARTS		
120	HL523VAZ8-36		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-120A	HL523AZ8-35		...BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725)) (REPLD BY ITEM 121)		3
121	HL523AZ8-35		...BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725)) (REPLS ITEM 120A)		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-122	HL445PB8-37		...BOLT- (V56878) (SPEC BACB30ND8A37) (OPT HL445PB8-37 (V73197)) (OPT HL445PB8-37 (V92215)) (OPT HL445PB8-37 (V97928)) (OPT 69310-8A37 (V56878)) (OPT HL445PB8-37 (V80539)) (REPLD BY ITEM 123)		1
123	HL445PB8-37		...BOLT- (V56878) (SPEC BACB30ND8A37) (OPT HL445PB8-37 (V73197)) (OPT HL445PB8-37 (V92215)) (OPT HL445PB8-37 (V97928)) (OPT 69310-8A37 (V56878)) (OPT HL445PB8-37 (V80539)) (REPLS ITEM 122)		1
124	AN960PD416		...WASHER- (LIMITED) (USED WITH ITEM 123)		1
R 125	HL79-8		...COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-126	314T3021-4		...BRACKET- (LIMITED) (USED WITH ITEM 127A)		1
127	940CW21-6		DELETED		
127A	740C4-5		...JUMPER ASSY- (V91812) (SPEC BACJ40CF5E) (REPLD BY ITEM 127G)		1
127G	BACJ40F34-20C		...JUMPER ASSY- (REPLS ITEM 127A)		1
128	314T3021-3		...BRACKET ASSY- (REPLD BY ITEM 128A)		1
-128A	314T3021-5		...BRACKET ASSY- (REPLS ITEM 128)		1
129	NAS6704-7	BOLT- (USED ON ITEM 128)		6
-129A	NAS6704-9	BOLT- (USED ON ITEM 128A)		6
130	6800S048	RETAINER- (V80539) (SPEC BACR10G42)		6
135	BACR15CE3D	RIVET- (SIZE DETERMINE ON INST)		12
137	314T3021-2	BRACKET		1
140	786464		...PROBE-P2T2 (V77445)		1
145	NAS6704-8		ATTACHING PARTS DELETED		
147	BAC27TPP0134		...MARKER-ALUMINUM FOIL (REPLD BY ITEM 151) (USED WITH ITEM 127A)		1
150	AN960C416		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-151	BAC27TPP0134		...MARKER-ALUMINUM FOIL (REPLS ITEM 147) (USED WITH ITEM 127G)		1
155 160	BACN10GW4 314T3012-12		DELETED ..PANEL ASSY-OUTER SKIN UPR A (314T3012-16 OR -30 SKIN PANEL TOGETHER WITH 314T3240-1 LH OR -2 RH CHINE IS I/W 314T3012-12 SKIN PANEL TOGETHER WITH 314T3240-5 LH OR -6 RH CHINE) (USED ON ITEMS 2F, 2G, 2H, 2J)		1
-160A	314T3012-14		..PANEL ASSY-OUTER SKIN UPR A (314T3012-16 OR -30 SKIN PANEL TOGETHER WITH 314T3240-1 LH OR -2 RH CHINE IS I/W 314T3012-14 SKIN PANEL TOGETHER WITH 314T3240-5 LH OR -6 RH CHINE\$ (USED ON ITEM 2K)		1
-160B	314T3012-16		..PANEL ASSY-OUTER SKIN UPR (314T3012-16 SKIN PANEL TOGETHER WITH 314T3240-1 LH OR -2 RH CHINE IS I/W 314T3012-12 OR -14 SKIN PANEL TOGETHER WITH 314T3240-5 LH OR -6 RH CHINE) (USED ON ITEMS 2C, 2U, 2Y)		1
-160C	314T3012-30		..PANEL ASSY-OUTER SKIN UPR C (314T3012-16 OR -30 SKIN PANEL TOGETHER WITH 314T3240-1 LH OR -2 RH CHINE IS I/W 314T3012-12 OR -14 SKIN PANEL TOGETHER WITH 314T3240-5 LH OR -6 RH CHINE) (USED ON ITEM 2Z)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
163	BACB30NN3K3		..BOLT		63
165	BACB30NN3K3		..BOLT-*(3)	A	58
167	BACB30NU4K4		..BOLT-*(3)	A	3
170	BACB30NN4K4		..BOLT-*(3)	A	6
171	BACB30NN4K4		..BOLT		4
			-----*		
172	314T3012-10		...PANEL ASSY- (USED ON ITEM 160)	A	1
-172A	314T3012-15		...PANEL ASSY- (USED ON ITEM 160A)	A	1
-172B	314T3012-17		...PANEL ASSY- (USED ON ITEM 160B)		1
-172C	314T3012-31		...PANEL ASSY- (USED ON ITEM 160C)	C	1
175	314T3012-11		...PANEL-EDGE LAND ATTACHING PARTS		1
180	HL523AZ6-3		...BOLT- (V73197) (SPEC BACB30NZ6K3) (OPT L804-6K3 (V06725)) (OPT HL523AZ6-3 (V56878)) (OPT HL523AZ6-3 (V92215)) (OPT HL523AZ6-3 (V97928)) (OPT HL523AZ6-3 (V0PTK6)) (OPT HL523AZ6-3 (V60516)) (OPT HL523AZ6-3 (V06725))		16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
R 02-185	HL79-6		...COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878)) -----*-----		16
187	314T3012-7		...SHIM		1
190	BRF200C4M		DELETED		
190A	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
195	BACR15CE3KE		ATTACHING PARTS ...RIVET- (SIZE DETERMINE ON INST) -----*-----		16
195G	BRFM20C4		..NUTPLATE- (V52828) (SPEC BACN10JN4C) (OPT MF1031-4BAC (V15653)) (OPT NS103218S048 (V80539)) (OPT VN252B048 (V92215)) (OPT 101F9201M4 (V72962)) (OPT T8126C4C (V11815)) (OPT T8126C4C (V11815)) (USED ON ITEMS 2F, 2G, 2H, 2J, 2K, 2U)	A	2
196	BRF100C3M		DELETED		
196A	BRF100C3D		..NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653)) (USED ON ITEMS 2F, 2G, 2H, 2J, 2K, 2U)	A	4
196G	BRF100C3M		DELETED		
196H	BRF100C3D		..NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-197 197A	BRF200C3M BRF200C3D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 2F, 2G, 2H, 2J, 2K, 2U)	A	54
197G 197H	BRF200C3M BRF200C3D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		61
198 198A	BRF200C4M BRF200C4D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) (USED ON ITEMS 2F, 2G, 2H, 2J, 2K, 2U)	A	4
198D	BRF200C4M		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-198E	BRF200C4D		..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		2
198G	T8098C4K		..NUTPLATE- (V11815) (SPEC BACN10KA4ACM) (OPT NS103226SE048 (V80539)) (OPT T8098C428K (V11815)) (USED ON ITEMS 2F,2G, 2H, 2J, 2K, 2U) ATTACHING PARTS	A	3
199	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (USED WITH ITEMS 195G, 196A, 197A, 198A, 198G)	A	134
199G	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) -----*		130
-200	314T3015-1		..DUCT INSTL-JT9D-7R4 TAI		1
-201	314T3015-5001		...DUCT INSTL- (REPLD BY ITEM 217)		1
205	314T3015-2	TUBE ASSY ATTACHING PARTS		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R	02-206	BACB30NT3K4BOLT -----*-----		6
	207	R71AB3-0300FOFLANGE- (V15284)		1
	208	314T3015-6ADAPTER-AFT		1
	210	314T3015-5TUBE		1
	210A	R71AB3-0300FO	DELETED		
	210B	314T3015-6	DELETED		
	210C	314T3015-5	DELETED		
	211	460-300PERISEAL- (V14711)		1
	212	314T3015-3VIBREAKER ASSY ATTACHING PARTS		1
	213	HL1012AZ6-4BOLT- (V97928) (SPEC BACB30NX6K4) (OPT HL12VAZ6-4 (V73197)) (OPT HL12VAZ6-4 (V92215)) (OPT HL12VAZ6-4 (V97928)) (OPT L802-6K4 (V06725)) (OPT HL12VAZ6-4 (V56878)) (OPT HL1012AZ6-4 (V0PTK6)) (OPT HL1012AZ6-4 (V06725)) (OPT HL1012AZ6-4 (V06950)) (OPT HL1012AZ6-4 (V17446)) (OPT HL1012AZ6-4 (V56878)) (OPT HL1012AZ6-4 (V60516)) (OPT HL1012AZ6-4 (V73197))		18

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02- 214	HL1187DU6	COLLAR- (V5M902) (SPEC BACC30X6S) (OPT HL87DU6 (V73197)) (OPT HL87DU6 (V92215)) (OPT HL1187DU6 (V56878)) (OPT HL1187DU6 (V92215)) (OPT HL87DU6 (V56878)) (OPT HL1187DU6 (V73197)) -----*		18
215	314T3015-4	ADAPTER-FWD		1
216	14A501-300-225	HOUSING-VIBBREAKER (V14711)		1
-217	314T3015-5002		...DUCT INSTL- (REPLS ITEM 201)		1
218	314T3015-10	TUBE ASSY ATTACHING PARTS		1
219	BACB30NT3K4	BOLT		4
220	BACB30NT4K14	BOLT -----*		2
221	R71AB3-0300FO	FLANGE- (V15284)		1
222	314T3015-9	ADAPTER		1
223	314T3015-5	TUBE		1
224	314T3015-7	FILLER		2
225	314T3015-8	FILLER		2
R 226	460-300	PERISEAL- (V14711)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-227	314T3015-3	VIBREAKER ASSY ATTACHING PARTS		1
228	HL1012AZ6-4	BOLT- (V97928) (SPEC BACB30NX6K4) (OPT HL12VAZ6-4 (V73197)) (OPT HL12VAZ6-4 (V92215)) (OPT HL12VAZ6-4 (V97928)) (OPT L802-6K4 (V06725)) (OPT HL12VAZ6-4 (V56878)) (OPT HL1012AZ6-4 (V0PTK6)) (OPT HL1012AZ6-4 (V06725)) (OPT HL1012AZ6-4 (V06950)) (OPT HL1012AZ6-4 (V17446)) (OPT HL1012AZ6-4 (V56878)) (OPT HL1012AZ6-4 (V60516)) (OPT HL1012AZ6-4 (V73197))		18

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-230	HL1187DU6	COLLAR- (V5M902) (SPEC BACC30X6S) (OPT HL87DU6 (V73197)) (OPT HL87DU6 (V92215)) (OPT HL1187DU6 (V56878)) (OPT HL1187DU6 (V92215)) (OPT HL87DU6 (V56878)) (OPT HL1187DU6 (V73197)) -----*-----		18
232	314T3015-4	ADAPTER-FWD		1
233	14A501-300-225	HOUSING-VIBBREAKER (V14711)		1
235	314T3017-1		..VENT ASSY-TAI EXIT AIR		1
235A	314T3017-1SP		DELETED		
240	BACB30NN3K3		..ATTACHING PARTS ..BOLT -----*-----		10
245	F5000-3BAC		...NUTPLATE- (V15653) (SPEC BACN10JR3F) (OPT NS103203-02 (V80539)) (OPT RMF9201-3 (V72962)) (OPT T8091S1032 (V11815)) (OPT VN152A1-02 (V92215)) (OPT BRF200A3 (V52828)) ATTACHING PARTS		10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-250	BACR15CE3D		...RIVET- (SIZE DETERMINE ON INST) -----*-----		20
255	314T3017-2		...FITTING		1
256	BRF200C3M		DELETED ATTACHING PARTS		
257	BACR15BA3AD		DELETED		
260	314T3012-2		DELETED		
260A	314T3012-2		DELETED		
260B	314T3012-13SP		DELETED		
260C	314T3012-2		..PANEL ASSY-OUTER SKIN LWR (USED ON ITEMS 2F, 2G, 2H, 2J)	A	1
-260D	314T3012-13		..PANEL ASSY-OUTER SKIN LWR (USED ON ITEMS 2C, 2K, 2U, 2Y)		1
-260E	314T3012-29		..PANEL ASSY-OUTER SKIN LWR (USED ON ITEM 2Z)	C	1
262	BACB30NU4K4		..BOLT-*(3)	A	3
265	BACB30NN3K3		..BOLT-*(3)	A	54
267	BACB30NN3K3		..BOLT		62
270	BACB30NN4K4		..BOLT-*(3)	A	10
272	BACB30NN4K4		..BOLT -----*-----		8
275	BRF100C3M		DELETED		
275A	BRF100C3D		..NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653)) (USED ON ITEMS 2F, 2G, 2H, 2J, 2K, 2U)	A	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 277 277A	BRF100C3M BRF100C3D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653))		2
278 278A	BRF200C3M BRF200C3D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 2F, 2G, 2H, 2J, 2K, 2U)	A	50
279 279A	BRF200C3M BRF200C3D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		60

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-280 280A	BRF200C4M BRF200C4D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) (USED ON ITEMS 2F, 2G, 2H, 2J, 2K, 2U)	A	10
281 281A	BRF200C4M BRF200C4D		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		8
282	T8098C4K		..NUTPLATE- (V11815) (SPEC BACN10KA4ACM) (OPT NS103226SE048 (V80539)) (OPT T8098C428K (V11815)) (USED ON ITEMS 2F, 2G, 2H, 2J, 2K, 2U)	A	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-283	BRFM20C4		..NUTPLATE- (V52828) (SPEC BACN10JN4C) (OPT MF1031-4BAC (V15653)) (OPT NS103218S048 (V80539)) (OPT VN252B048 (V92215)) (OPT 101F9201M4 (V72962)) (OPT T8126C4C (V11815)) (OPT T8126C4C (V11815)) (USED ON ITEMS 2F, 2G, 2H, 2J, 2K, 2U) ATTACHING PARTS	A	2
284	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (USED WITH ITEMS 275A, 278A, 280A, 282, 283)	A	138
285	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) -----*-----		140
286	314T3010-7		..SHIM		AR
287	314T3010-8		..SHIM		AR
288	314T3010-9		..SHIM		AR
-290	314T3026-1		..TEE INSTL-SKIN SPLICE		1
295	BACB30NN4K4		...BOLT		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-300 300A	BRF200C4M BRF200C4D		DELETED ...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) ATTACHING PARTS		8
305	BACR15BA3KE		...RIVET- (SIZE DETERMINE ON INST) -----*-----		16
310	314T3026-2		...TEE ASSY		1
312	314T3026-3		...TEE ASSY		1
315	BACB30NN3K3	BOLT		36
320 320A	BRF200C3M BRF200C3D		DELETED ...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		32

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-325 325A	BRF100C3M BRF100C3D		DELETEDNUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653)) ATTACHING PARTS		4
330	BACR15BA3KE	RIVET- (SIZE DETERMINE ON INST) -----*-----		72
335	314T3026-4	TEE- (USED ON ITEM 310)		1
-340	314T3026-5	TEE- (USED ON ITEM 312)		1
-375	314T3016-1		..FITTING INSTL-HOIST (USED ON ITEMS 2C, 2F, 2G, 2H, 2J, 2K, 2U, 2V, 2W, 2Y, 2Z)		1
-375A	314T3016-6		..FITTING INSTL-HOIST (USED ON ITEM 3)	C	1
380	T8098C624K		...NUTPLATE- (V11815) (SPEC BACN10KA6ACM) (OPT NS103226SE064 (V80539)) (OPT ITEM 380A) (USED ON ITEM 375)		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -380A	NS103226-064		...NUTPLATE- (V80539) (SPEC BACN10KA6A) (OPT T8097S6K (V11815)) (OPT ITEM 380) (USED ON ITEM 375)		4
-380B	NS103226-064		...NUTPLATE- (V80539) (SPEC BACN10KA6A) (OPT T8097S6K (V11815)) (USED ON ITEM 375A) ATTACHING PARTS	C	4
385	MS20427M4C12		...RIVET -----*-----		8
390	314T3016-3		...SHIM		4
395	BACB28X6C062		...BUSHING		4
400	314T3016-2		...FILLER- (USED ON ITEM 375)		4
-400A	314T3016-8		...FILLER- (USED ON ITEM 375A)	C	4
-405	314T3020-1		..LIP ASSY		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 410	HL441UC6-4		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30FN6A4) (OPT HL441UC6-4 (V73197)) (OPT HL441UC6-4 (V92215)) (OPT HL441UC6-4 (V97928)) (OPT HL41PY6-4 (V80539)) (OPT HL441N6-4 (V80539)) (OPT HL441UC6-4 (V80539)) (OPT WC1316-4 (V60516)) (OPT 67068-6A4 (V56878)) (OPT HL441UC6-4 (V08524)) (OPT L839-6A4 (V06725))		157

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-415	HL441UC6-5		..BOLT- (V56878) (SPEC BACB30FN6A5) (OPT HL441UC6-5 (V73197)) (OPT HL441UC6-5 (V92215)) (OPT HL441UC6-5 (V97928)) (OPT HL41PY6-5 (V80539)) (OPT HL441N6-5 (V80539)) (OPT HL441UC6-5 (V80539)) (OPT WC1316-5 (V60516)) (OPT 67068-6A5 (V56878)) (OPT HL441UC6-5 (V08524)) (OPT L839-6A5 (V06725))		20
R 420	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878)) -----*-----		177

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -421	314T3020-5001		...LIP ASSY- (REPLD BY ITEMS 421A, 421B)		1
-421A	314T3020-5002		...LIP ASSY- (REPLS ITEM 421) (REPLD BY ITEM 421B)		1
-421B	314T3020-5003		...LIP ASSY- (REPLS ITEMS 421, 421A)		1
-425	314T3020-2	SKIN ASSY-LE (USED ON ITEM 421)		1
-425A	314T3020-51	SKIN ASSY-LE (USED ON ITEMS 421A, 421B)		1
430	CR2664CW6-4	RIVET- (V05693)		244
435	CR2664CW6-5	RIVET- (V05693)		57
440	BACR15CE6KE	RIVET- (SIZE DETERMINE ON INST)		576
-440A	BACR15BA6KE	RIVET- (SIZE DETERMINE ON INST)		576
445	HL11VAZ6-4	BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928))		245

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-450	HL11VAZ6-5	BOLT- (V56878) (SPEC BACB30NW6K5) (OPT HL11V6-5 (V92215)) (OPT HL11V6-5 (V97928)) (OPT L803-6-5 (V06725)) (OPT B30NW6K5 (V97928)) (OPT HL11VAZ6-5 (V73197)) (OPT HL11VAZ6-5 (V92215)) (OPT HL11VAZ6-5 (V97928))		18
455	HL11VAZ6-6	BOLT- (V56878) (SPEC BACB30NW6K6) (OPT B30NW6K6 (V97928)) (OPT HL11VAZ6-6 (V73197)) (OPT HL11VAZ6-6 (V92215)) (OPT HL11VAZ6-6 (V97928)) (OPT L803-6K6 (V06725)) (OPT HL11VAZ6-6 (V0PTK6)) (OPT HL11VAZ6-6 (V60516))		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-460	HL79-6	COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878)) -----*		271
465	314T3020-11	SPLICE-SIDE		2
470	314T3020-9	SPLICE-UPR		1
475	314T3020-10	SPLICE-LWR		1
480	314T3020-5	SKIN-UPR LH (USED ON ITEM 425)		1
-480A	314T3020-55	SKIN-UPR LH (USED ON ITEM 425A)		1
485	314T3020-6	SKIN-UPR RH (USED ON ITEM 425)		1
-485A	314T3020-54	SKIN-UPR RH (USED ON ITEM 425A)		1
490	314T3020-7	SKIN-LWR LH (USED ON ITEM 425)		1
-490A	314T3020-53	SKIN-LWR LH (USED ON ITEM 425A)		1
495	314T3020-8	SKIN-LWR RH (USED ON ITEM 425)		1
-495A	314T3020-52	SKIN-LWR RH (USED ON ITEM 425A)		1
-500	314T3020-3	DUCT ASSY-D		1
505	NAS1398CW6-4		ATTACHING PARTSRIVET		AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-507	NAS1398CW6-3	RIVET -----*-----		16
510	BACR15BB6AD	RIVET- (SIZE DETERMINE ON INST)		80
512	AF5141-3C3	RIVET- (V53551) (SPEC BACR15DR3AC3) (OPT CCR264CS3-3IT (V11815)) (OPT RV541A3C3 (V98996))		7
515	314T3020-12	DUCT		4
520	314T3020-13	SPLICE		4
525	314T3020-4	BULKHEAD ASSY- (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST) (USED ON ITEMS 421, 421A)		1
-525A	314T3020-67	BULKHEAD ASSY- (USED ON ITEM 421B) (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST)		1
530	314T3020-20	DOUBLER-D DUCT		3
531	314T3020-68	DOUBLER-D DUCT		1
535	HL10VAZ5-4	BOLT- (V60516) (SPEC BACB30MY5K4) (OPT B30MY5K4 (V97928))		12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
R 02-540	HL79-5		1234567COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))		12
542	314T3020-42	SPLICE-ANGLE		2
544	314T3020-43	SPLICE-ANGLE		2
546	314T3020-37	RING-ATTACH LH		1
548	314T3020-38	RING-ATTACH RH		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-550	314T3013-1		..BULKHEAD ASSY-AFT (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST) (USED ON ITEMS 2F, 2G, 2H)	A	1
-550A	314T3013-37		..BULKHEAD ASSY-AFT (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST) (USED ON ITEMS 2S, 2T)	A	1
-550B	314T3013-38		..BULKHEAD ASSY-AFT (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST) (USED ON ITEM 2C)		1
-550C	314T3013-43		..BULKHEAD ASSY-AFT (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST) (USED ON ITEM 2U)	A	1
-550D	314T3013-44		DELETED ATTACHING PARTS		
555	BACR15CE6KE		..RIVET- (SIZE DETERMINE ON INST)		199

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-556	HL523AZ8-40		..BOLT-*(1) (V73197) (SPEC BACB30NZ8K40) (OPT L804-8K40 (V06725)) (OPT HL523AZ8-40 (V56878)) (OPT HL523AZ8-40 (V92215)) (OPT HL523AZ8-40 (V97928)) (OPT HL523AZ8-40 (VOPTK6)) (OPT HL523AZ8-40 (V60516)) (OPT HL523AZ8-40 (V06725)) (OPT ITEM 556A)		6
-556A	HL523AZ8-39		..BOLT-*(1) (V73197) (SPEC BACB30NZ8K39) (OPT L804-8K39 (V06725)) (OPT HL523AZ8-39 (V56878)) (OPT HL523AZ8-39 (V92215)) (OPT HL523AZ8-39 (V97928)) (OPT HL523AZ8-39 (VOPTK6)) (OPT HL523AZ8-39 (V60516)) (OPT HL523AZ8-39 (V06725)) (OPT ITEM 556)		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -556B	HL523AZ8-40		..BOLT-*(2) (V73197) (SPEC BACB30NZ8K40) (OPT L804-8K40 (V06725)) (OPT HL523AZ8-40 (V56878)) (OPT HL523AZ8-40 (V92215)) (OPT HL523AZ8-40 (V97928)) (OPT HL523AZ8-40 (V0PTK6)) (OPT HL523AZ8-40 (V60516)) (OPT HL523AZ8-40 (V06725))	A	6
557	HL523AZ8-38		..BOLT-*(1) (V73197) (SPEC BACB30NZ8K38) (OPT L804-8K38 (V06725)) (OPT HL523AZ8-38 (V56878)) (OPT HL523AZ8-38 (V92215)) (OPT HL523AZ8-38 (V97928)) (OPT HL523AZ8-38 (V0PTK6)) (OPT HL523AZ8-38 (V60516)) (OPT HL523AZ8-38 (V06725)) (OPT ITEM 557A)		101

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -557A	HL523AZ8-37		..BOLT-*(1) (V73197) (SPEC BACB30NZ8K37) (OPT L804-8K37 (V06725)) (OPT HL523AZ8-37 (V56878)) (OPT HL523AZ8-37 (V92215)) (OPT HL523AZ8-37 (V97928)) (OPT HL523AZ8-37 (V0PTK6)) (OPT HL523AZ8-37 (V60516)) (OPT HL523AZ8-37 (V06725)) (OPT ITEM 557)		101
-557B	HL523AZ8-38		..BOLT-*(2) (V73197) (SPEC BACB30NZ8K38) (OPT L804-8K38 (V06725)) (OPT HL523AZ8-38 (V56878)) (OPT HL523AZ8-38 (V92215)) (OPT HL523AZ8-38 (V97928)) (OPT HL523AZ8-38 (V0PTK6)) (OPT HL523AZ8-38 (V60516)) (OPT HL523AZ8-38 (V06725))	A	101

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-558	HL79-8		..COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*-----		107
559	BRF200C3M		...NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962)) (USED ON ITEM 550) ATTACHING PARTS	A	6
560	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST) -----*-----		12
561	BRF200C4M		...NUTPLATE- (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962)) (USED ON ITEMS 550A, 550B, 550C)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
562	BACR15BA3AD		ATTACHING PARTS ...RIVET- (SIZE DETERMINE ON INST) -----*-----		4
563 563G	BACB30LK3-4 314T3042-1		DELETED ...FITTING ASSY- (USED ON ITEMS 550B, 550C)		1
564	314T3042-2		...FITTING ASSY- (USED ON ITEMS 550B, 550C)		1
565	BACW10P136AL		DELETED		
565G	HL1012AZ6-4		ATTACHING PARTS ...BOLT- (V97928) (SPEC BACB30NX6K4) (OPT HL12VAZ6-4 (V73197)) (OPT HL12VAZ6-4 (V92215)) (OPT HL12VAZ6-4 (V97928)) (OPT L802-6K4 (V06725)) (OPT HL12VAZ6-4 (V56878)) (OPT HL1012AZ6-4 (V0PTK6)) (OPT HL1012AZ6-4 (V06725)) (OPT HL1012AZ6-4 (V06950)) (OPT HL1012AZ6-4 (V17446)) (OPT HL1012AZ6-4 (V56878)) (OPT HL1012AZ6-4 (V60516)) (OPT HL1012AZ6-4 (V73197))		17

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY	
R	02-566	BACC306SW	DELETED		17	
	566A	HL1187DUW6	...COLLAR- (V5M902) (SPEC BACC30X6SW) (OPT HL87DUW6 (V73197)) (OPT HL87DUW6 (V92215)) (OPT HL1187DUW6 (V56878)) (OPT HL1187DUW6 (V92215)) (OPT HL87DUW6 (V56878)) (OPT HL1187DUW6 (V73197))			
	567	BACR15BB6AD	...RIVET- (SIZE DETERMINE ON INST) -----*			16
	568	BACR15BA3ADRIVET- (SIZE DETERMINE ON INST)			4
	569	NS202495-048NUTPLATE- (V80539) (SPEC BACN10KE4DCD) (OPT F51753-4CD (V15653))			2
	570	BRF200C3M	DELETED			1
	570G	314T3042-3FITTING- (USED ON ITEM 563G)			
	571	314T3042-4FITTING- (USED ON ITEM 564) ATTACHING PARTS			1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
572	BACR15CE3D		DELETED		
573	MS27253-2		...PLATE		1
574	BACR15BB3AD		...RIVET-		4
			(SIZE DETERMINE ON INST)		
			-----*		
-575	314T3013-24		...WEB ASSY		1
576	BACR15CE3D	RIVET-		10
			(SIZE DETERMINE ON INST)		
578	BRF200C3M	NUTPLATE-		5
			(V52828)		
			(SPEC BACN10JR3CFM)		
			(OPT F5001-3BAC		
			(V15653))		
			(OPT NS103203SE02		
			(V80539))		
			(OPT T8092C1032		
			(V11815))		
			(OPT VN152D1-02		
			(V92215))		
			(OPT 109F9201-3		
			(V72962))		
580	314T3013-26		DELETED		
580A	314T3013-41	DOOR ASSY		5
			ATTACHING PARTS		
581	BACB30LK3-4	BOLT		5
582	BACW10P136AL	WASHER		5
			-----*		
585	CL100-3-55	CABLE ASSY-		1
			(V99862)		
			(SPEC BACC13Y3-55)		
			ATTACHING PARTS		
590	BACS12CK3-9	SCREW		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-595 600	BACW10P136AL H10-3BAC	WASHERNUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) -----*-----		1 1
605	A1663-012-1	CLIP- (V78553) (SPEC BACC15G012) ATTACHING PARTS		4
610	BACR15BA4AD	RIVET- (SIZE DETERMINE ON INST) -----*-----		8
615	314T3013-27		DELETED		
615A	314T3013-42	DOOR		1
620	BACS21A34-10	STUD-CLIP		20
625	AN960PD6L	WASHER		20
630	H10-06BAC	NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V11815)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A62 (OPT BRH10A06 (V52828))		20

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-630G	BACS12ER06K8		...SCREW- (USED ON ITEM 550)	A	10
-630H	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (USED ON ITEMS 550A, 550B, 550C)		10
631	AN960PD6L		...WASHER- (USED ON ITEM 550)	A	10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -631A	AN960KD10L		...WASHER- (USED ON ITEMS 550A, 550B, 550C)		10
631G 631H	H10-6BAC H10-3BAC		DELETED ...NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (USED ON ITEMS 550A, 550B, 550C)		10
-631J	H10-06BAC		...NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V11815)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A06 (OPT BRH10A06 (V52828)) (USED ON ITEM 550)	A	10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 632 632A	314T3013-31 314T3013-45		DELETED ...ANGLE-SEAL (314T4013-45 TOGETHER WITH 314T3013-46, 5 EA BACB30NW6K4, 5 EA AN96OKD10L AND 5 EA BACN10JC3 MAY REPLACE 314T3013-30 TOGETHER WITH 314T3013-31, 5 EA BACS12ER06K8, 5 EA AN96OPD6L AND 5 EA BACN10JC06 ON JT9D-7R4 ENGINE INLET ASSY ONLY)		2
632G 632H	314T3013-30 314T3013-46		DELETED ...SEAL- (314T3013-45 TOGETHER WITH 314T3013-46, 5 EA BACB30NW6K4, 5 EA AN96OKD10L AND 5 EA BACN10JC3 MAY REPLACE 314T3013-30 TOGETHER WITH 314T3013-31, 5 EA BACS12ER06K8, 5 EA AN96OPD6L AND 5 EA BACN10JC06 ON JT9D-7R4 ENGINE INLET ASSY ONLY)		2
633	BACS40R11B45F		..SHIM		AR
634	BACS40R11B66F		..SHIM		AR
635	BACS40R11B32F		..SHIM		AR
637	BACS40R11B45F		..SHIM		20
639	NAS577-6A		..NUT-BARREL		20

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-640	NAS578-6A		..RETAINER		20
650	314T3011-1		DELETED		
650A	314T3011-138		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2G) (PRE SB 767-71-0022)	A	1
-650B	314T3011-1		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2F) (PRE SB 767-71-0022)	A	1
-650C	314T3011-275		..PANEL ASSY-INNER ACOUSTIC (OPT ITEM 650D) (USED ON ITEMS 2C, 2H, 2J, 2K, 2U) (PRE SB 767-71-0022)	A	1
-650D	314T3011-312		..PANEL ASSY-INNER ACOUSTIC (OPT ITEM 650C) (USED ON ITEMS 2C, 2H, 2J, 2K, 2U) (PRE SB 767-71-0022)	A	1
-650E	314T3011-357		DELETED		
-650F	314T3011-373		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2W)	B	1
-650G	314T3011-433		..PANEL ASSY-INNER ACOUSTIC	C	1
-650H	015T0261-9		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2G) (POST SB 767-71-0022)	A	1
-650J	015T0261-8		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2F) (POST SB 767-71-0022)	A	1
-650K	015T0261-10		..PANEL ASSY-INNER ACOUSTIC (OPT ITEM 650L) (USED ON ITEMS 2C, 2H, 2J, 2K, 2U) (POST SB 767-71-0022)	A	1
-650L	015T0261-11		..PANEL ASSY-INNER ACOUSTIC (OPT ITEM 650K) (USED ON ITEMS 2C, 2H, 2J, 2K, 2U) (POST SB 767-71-0022)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-655	HL523AZ6-34		...BOLT- (V73197) (SPEC BACB30NZ6K34) (OPT L804-6K34 (V06725)) (OPT HL523AZ6-34 (V56878)) (OPT HL523AZ6-34 (V92215)) (OPT HL523AZ6-34 (V97928)) (OPT HL523AZ6-34 (V0PTK6)) (OPT HL523AZ6-34 (V60516)) (OPT HL523AZ6-34 (V06725)) (USED ON ITEM 650A, 650C, 650D)		4
R 660	HL79-6		...COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878)) (USED ON ITEMS 650A, 650C, 650D)		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-665	314T3011-161		...BRACKET ASSY- (USED ON ITEM 650A, 650C, 650D)		1
670	BACR15BB5AD	RIVET- (SIZE DETERMINE ON INST)		16
675	314T3011-164	CLIP		4
680	314T3011-162	BRACKET		1
685	314T3011-163	BRACKET		1
690	BACR15CE3KE		...RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 650A, 650C, 650D)	A	4
692	BACR15CE3KE		...RIVET- (SIZE DETERMINE ON INST)	B,C	6
695	BRF200C3M		...NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962)) (USED ON ITEMS 650A, 650C, 650D)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-697	BRF100C3M		...NUTPLATE- (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT T8113C1032C (V11815)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653))	B,C	1
700	314T3011-87		...DRAIN ASSY- (USED ON ITEMS 650A, 650B, 650C) ATTACHING PARTS	A	2
705	NAS1398D6-2		...RIVET- -----*-----	A	8
710	314T3011-88	DOUBLER	A	1
715	314T3011-89	TUBE	A	1
717	HL523AZ8-36		...BOLT- (V73197) (SPEC BACB30NZ8K36) (OPT L804-8K36 (V06725)) (OPT HL523AZ8-36 (V56878))	A	36
-717A	HL523AZ8-35		...BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725))	B,C	36

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-719	HL79-8		...COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))		36
720 722	314T3011-100 HL523AZ8-36		...SPLICE-SIDE ...BOLT- (V73197) (SPEC BACB30NZ8K36) (OPT L804-8K36 (V06725)) (OPT HL523AZ8-36 (V56878))	A	1 40
-722A	HL523AZ8-35		...BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725))	B,C	40

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-724	HL79-8		...COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))		40
725	314T3011-98		...SPLICE-UPR	A	1
727	HL523AZ8-36		...BOLT- (V73197) (SPEC BACB30NZ8K36) (OPT L804-8K36 (V06725)) (OPT HL523AZ8-36 (V56878))		32
-727A	HL523AZ8-35		...BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725))	B,C	32

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-729	HL79-8		...COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))		32
730	314T3011-99		...SPLICE-LWR		1
735	314T3011-171		...PANEL ASSY-UPR (USED ON ITEM 650A)	A	1
735A	314T3011-2		DELETED		
-735B	314T3011-2		...PANEL ASSY-UPR (USED ON ITEM 650B)	A	1
-735C	314T3011-264		...PANEL ASSY-UPR (USED ON ITEMS 650C, 650D)	A	1
-735D	314T3011-365		DELETED		
-735E	314T3011-375		...PANEL ASSY-UPR	B	1
-735F	314T3011-437		...PANEL ASSY-UPR	C	1
740	314T3011-172		...PANEL ASSY-LWR (USED ON ITEM 650A) (PRE SB 767-71-0022)	A	1
-740A	314T3011-3		...PANEL ASSY-LWR (USED ON ITEM 650B) (PRE SB 767-71-0022)	A	1
-740B	314T3011-270		...PANEL ASSY-LWR (USED ON ITEMS 650C, 650D) (PRE SB 767-71-0022)	A	1
-740C	314T3011-356		DELETED		
-740D	314T3011-374		...PANEL ASSY-LWR	B	1
-740E	314T3011-424		...PANEL ASSY-LWR	C	1
-740F	314T3011-356		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1
-740G	314T3011-270		...PANEL ASSY-LWR (USED ON ITEMS 650A, 650B) (POST SB 767-71-0022)	A	1
-740H	314T3011-374		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -740J	314T3011-372		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1
-740K	314T1011-422		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1
-740L	654T0005-315		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1
745	314T3011-173		...PANEL ASSY-LH (USED ON ITEM 650A) (PRE SB 767-71-0022)	A	1
-745A	314T3011-4		...PANEL ASSY-LH (USED ON ITEM 650B) (PRE SB 767-71-0022)	A	1
-745B	314T3011-267		...PANEL ASSY-LH (USED ON ITEMS 650C, 650D) (PRE SB 767-71-0022)	A	1
-745C	314T3011-355		DELETED		
-745D	314T3011-376		...PANEL ASSY-LH	B	1
-745E	314T3011-422		...PANEL ASSY-LH	C	1
-745F	314T3011-355		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1
-745G	314T3011-267		...PANEL ASSY-LWR (USED ON ITEMS 650A, 650B) (POST SB 767-71-0022)	A	1
-745H	314T3011-376		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1
-745J	314T3011-371		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1
-745K	314T1011-424		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1
-745L	654T0005-317		...PANEL ASSY-LWR (POST SB 767-71-0022)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-800	314T3042-1		..FITTING ASSY- (USED ON ITEMS 2F, 2G, 2H, 2J, 2K)	A	1
802	314T3042-2		..FITTING ASSY- (USED ON ITEMS 2F, 2G, 2H, 2J, 2K)	A	1
804	HL218-6-4		ATTACHING PARTS ..BOLT-*(2) (V56878) (SPEC BACB30KK6-4) (OPT 65960-6-4 (V56878)) (OPT L805Y6-4 (V06725)) (OPT HL218-6-4 (V06725))	A	17
R 806	HL84-6		..COLLAR-*(2) (V5M902) (SPEC BACC30R6) (OPT HL84-6 (V73197)) (OPT HL84-6 (V92215)) (OPT 66013-6 (V56878)) (OPT HL84-6 (V56878))	A	17
808	BACR15BB6AD		..RIVET-*(2) (SIZE DETERMINE ON INST) -----*	A	16
810	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	A	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-812	NS202495-048		...NUTPLATE- (V80539) (SPEC BACN10KE4DCD) (OPT F51753-4CD (V15653))	A	2
814	314T3042-3		...FITTING- (USED ON ITEM 800)	A	1
816	314T3042-4		...FITTING- (USED ON ITEM 802)	A	1
820	MS18064-73		..SETSCREW		16
822	314T3010-10		..CHANNEL ASSY ATTACHING PARTS		8
824	HL523AZ5-15		..BOLT- (V06725) (SPEC BACB30NZ5K15) (OPT HL523AZ5-15 (V56878)) (OPT HL523AZ5-15 (V73197)) (OPT HL523AZ5-15 (V92215)) (OPT HL523AZ5-15 (V97928)) (OPT HL523AZ5-15 (V0PTK6)) (OPT HL523AZ5-15 (V60516)) (OPT L804-5K15 (V06725))		16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-826	HL79-5		..COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878)) -----*		16
828	BACR15BA3D		...RIVET- (SIZE DETERMINE ON INST)		4
830	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		2
832	314T3010-12		...STRAP		1
834	314T3010-11		...CHANNEL		1
836	314T3011-357		..PANEL ASSY-INNER ACOUSTIC (USED ON ITEM 2V)	B	1
-838	314T3011-5001		...COLLECTOR-LIMITED POINT (LIMITED)	B	1
-838A	314T3011-5002		...COLLECTOR-LIMITED POINT (LIMITED)	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-840	HL523AZ6-34	BOLT- (V73197) (SPEC BACB30NZ6K34) (OPT L804-6K34 (V06725)) (OPT HL523AZ6-34 (V56878)) (OPT HL523AZ6-34 (V92215)) (OPT HL523AZ6-34 (V97928)) (OPT HL523AZ6-34 (V0PTK6)) (OPT HL523AZ6-34 (V60516)) (OPT HL523AZ6-34 (V06725))	B	4
R 842	HL79-6	COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	B	4
844	314T3011-161	BRACKET ASSY	B	1
846	BACR15BB5AD	RIVET- (SIZE DETERMINE ON INST)	B	16
848	314T3011-164	CLIP	B	4
850	314T3011-162	BRACKET	B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-852	314T3011-163	BRACKET	B	1
854	BACR15CE3KE	RIVET- (SIZE DETERMINE ON INST)	B	6
855	BRF100C3M	NUTPLATE- (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT T8113C1032C (V11815)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653))	B	1
856	BRF200C3M	NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))	B	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-858	HL523AZ8-36	BOLT- (V73197) (SPEC BACB30NZ8K36) (OPT L804-8K36 (V06725)) (OPT HL523AZ8-36 (V56878))	B	36
R 860	HL79-8	COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	B	36
862	314T3011-100	SPLICE-SIDE	B	1
864	HL523AZ8-36	BOLT- (V73197) (SPEC BACB30NZ8K36) (OPT L804-8K36 (V06725)) (OPT HL523AZ8-36 (V56878))	B	40
R 866	HL79-8	COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	B	40

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-868	314T3011-98	SPLICE-UPR	B	1
870	HL523AZ8-36	BOLT- (V73197) (SPEC BACB30NZ8K36) (OPT L804-8K36 (V06725)) (OPT HL523AZ8-36 (V56878))	B	32
R 872	HL79-8	COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	B	32
874	314T3011-99	SPLICE-LWR	B	1
876	314T3011-365	PANEL ASSY-UPR	B	1
878	314T3011-356	PANEL ASSY-LWR (USED ON ITEM 838)	B	1
-878A	314T3011-372	PANEL ASSY-LWR (USED ON ITEM 838A)	B	1
880	314T3011-355	PANEL ASSY-LH (USED ON ITEM 838)	B	1
-880A	314T3011-371	PANEL ASSY-LH (USED ON ITEM 838A)	B	1
940A	314T3011-3		DELETED		

- Item Not Illustrated

*(1) THIS HARDWARE USED ON 314T3010-5004, -5007, -5018, -5019, -5021, AND -5022

*(2) THIS HARDWARE USED ON 314T3010-5009 THRU -5013

*(3) THIS HARDWARE USED ON 314T3010-5007, -5009 THRU -5013

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